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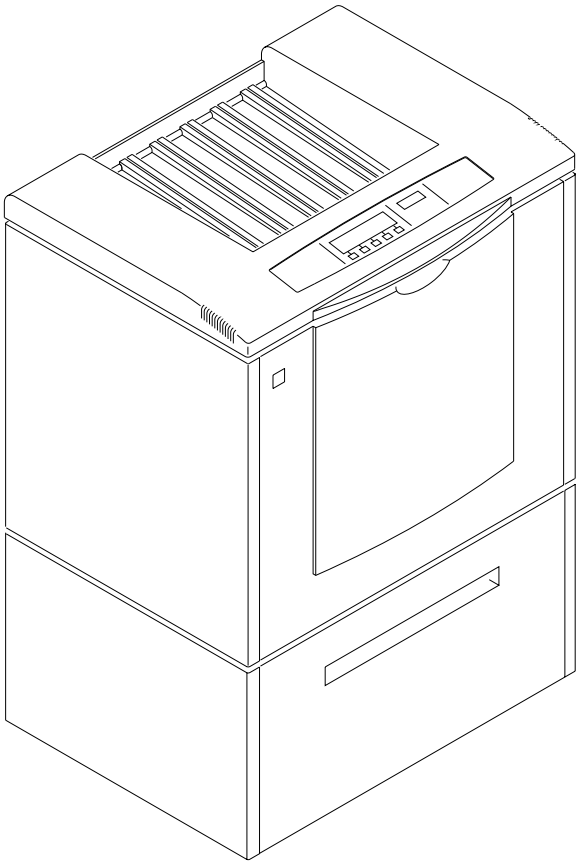
02JUN99

HEALTH IMAGING

ILLUSTRATED PARTS LIST
for the
Kodak X-Omat 3000 RA PROCESSOR
Service Code: 3434



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This equipment includes parts and assemblies sensitive to damage from electrostatic discharge. Use caution to prevent damage during all service procedures.

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Section 1: Covers, Panels, and External Parts

Figure 1 Receive End, Side Covers, and Leveling Feet

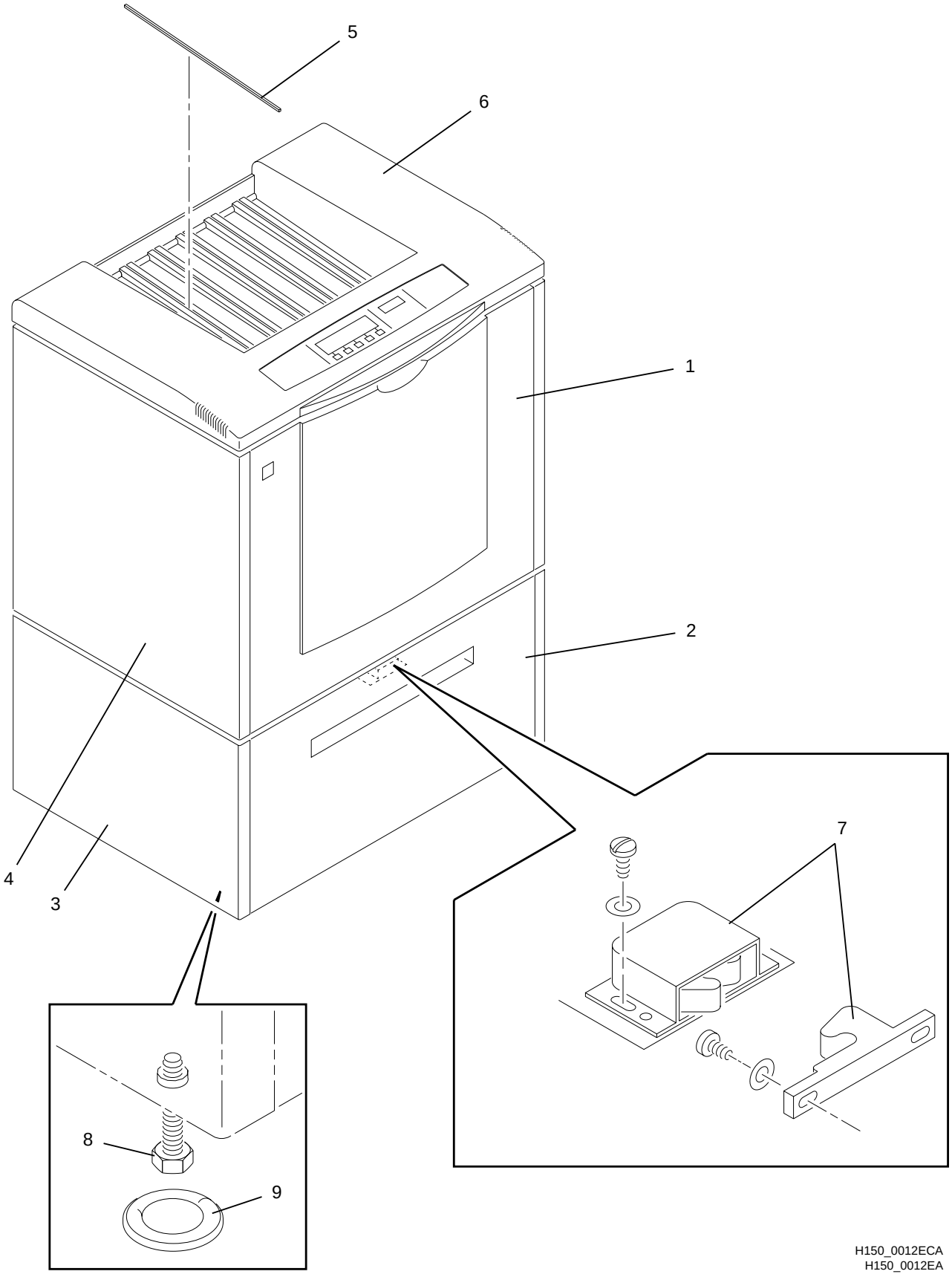


Figure 1 Receive End, Side Covers, and Leveling Feet

Item	Part No.	Description	Notes
1	5B6582	Panel - Dryer End	Includes Screws.
	914897	Screw - Captive	Not visible in graphic.
2	914893	Panel - Front, Stand	
3	914891	Panel - Side, Stand	
4	748041	Panel - Access, Non-Drive Side	Does not include Foam. Includes Screws.
	5B6643	Foam - Panel, Non-Drive Side	Not visible in graphic.
	914897	Screw - Captive	Not visible in graphic.
5	968277	Rib	
6	5B6581	Cover - Top	Cover only.
7	324726	Latch Assembly	
8	459229	Screw - Leveling	
9	459548	Plate - Floor	
	914895	Seismic Bracket Kit for Processors with a Stand	Not visible in graphic.
	914894	Seismic Bracket Kit for Processors without a Stand	Not visible in graphic.

Figure 2 Feed End, Side Covers, Interface and Receptacle Panels

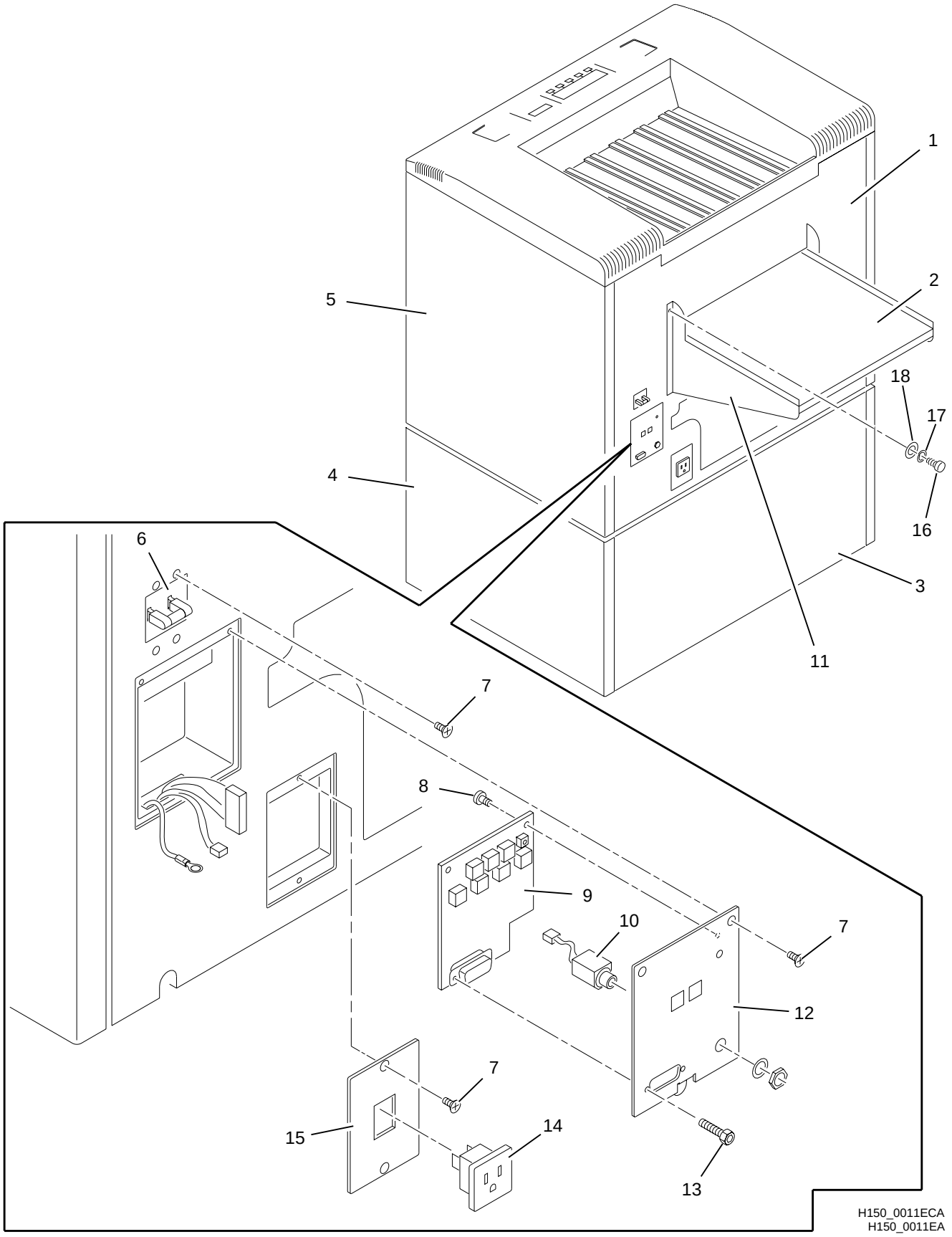


Figure 2 Feed End, Side Covers, Interface and Receptacle Panels

Item	Part No.	Description	Notes
1	5B6825	Panel - Feed End	
2	914882	Guide - Film	
3	914892	Panel - Rear, Stand	
4	914891	Panel - Side, Stand	
5	748040	Panel - Access, Drive Side	Does not include Foam, includes Screws.
	5B6642	Foam - Panel, Drive Side	Not visible in graphic.
	914897	Screw - Captive	Not visible in graphic.
6	1C7184	Breaker - Circuit, 20 A	Includes Switch Harness.
7	180271	Screw	
8	544194	Screw	
9	9B8615	Board - 2000, Control Panel	
10	748512	Jack - Phono, Interface	Includes a Nut and a Washer.
11	914747	Tray - Feed	
12	1C4610	Panel - Control Interface	
13	728326	Screw	
14	781405	Receptacle - Safelight	
15	5B6801	Panel - Safelight	
16	852830	Screw	Feed Tray
17	535004	Washer - Lock	
18	852611	Washer - Flat	

Figure 3 Top Cover

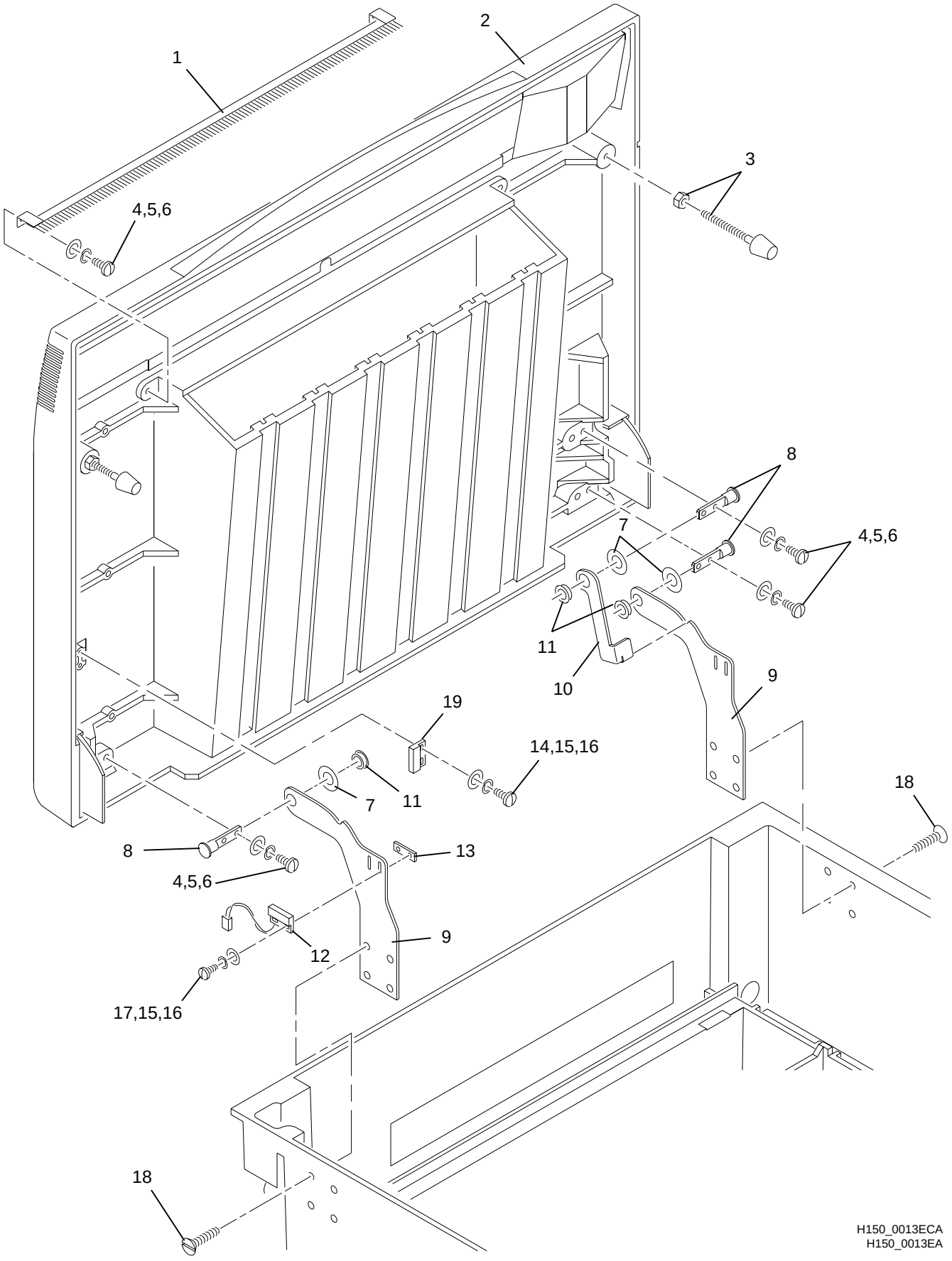


Figure 3 Top Cover

Item	Part No.	Description	Notes
1	5B6847	Brush - Static	
2	5B6581	Cover - Top	
3	9B8856	Spindle - Stop, Cushion	
4	619284	Screw	
5	852961	Washer - Lock	
6	852799	Washer	
7	246984	Washer	
8	943419	Pin - Hinge	
9	968795	Plate - Hinge	
10	943686	Latch - Cover	
11	943663	Bearing	
12	914599	Switch	Top Cover
13	288235	Plate - Nut	
14	575821	Screw	
15	191098	Washer - Lock	
16	575822	Washer	
17	556032	Screw	
18	852885	Screw	
19	498941	Magnet	Top Cover

Figure 4 Display Board

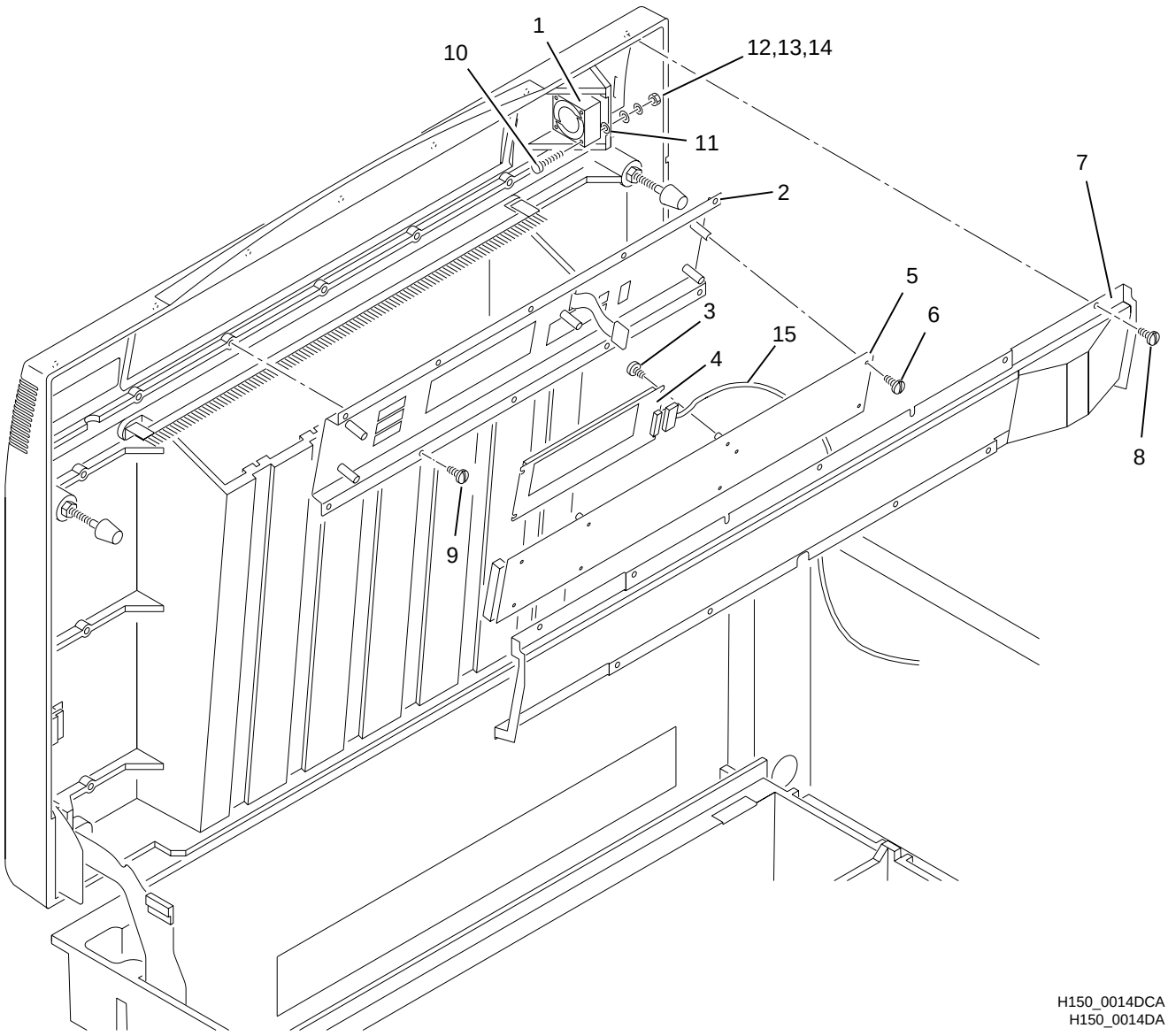


Figure 4 Display Board

Item	Part No.	Description	Notes
1	1C7262	Fan	
2	1C4611	Display Assembly	Includes Soft Keys. Does not include items 4 and 5.
3	852774	Screw	
4	1C7178	Display	
5	1C4608	Board - 3000, Display	Does not include item 4.
6	852522	Screw	
7	1C7261	Cover - Display	
8	914912	Screw	
9	619284	Screw	
10	7B8219	Screw	
11	748043	Washer	
12	165627	Washer	
13	187213	Washer - Lock	
14	523016	Nut	
15	1C4380	Cable	J-3001 to J-5006

Figure 5 Wet Section and Evaporation Covers

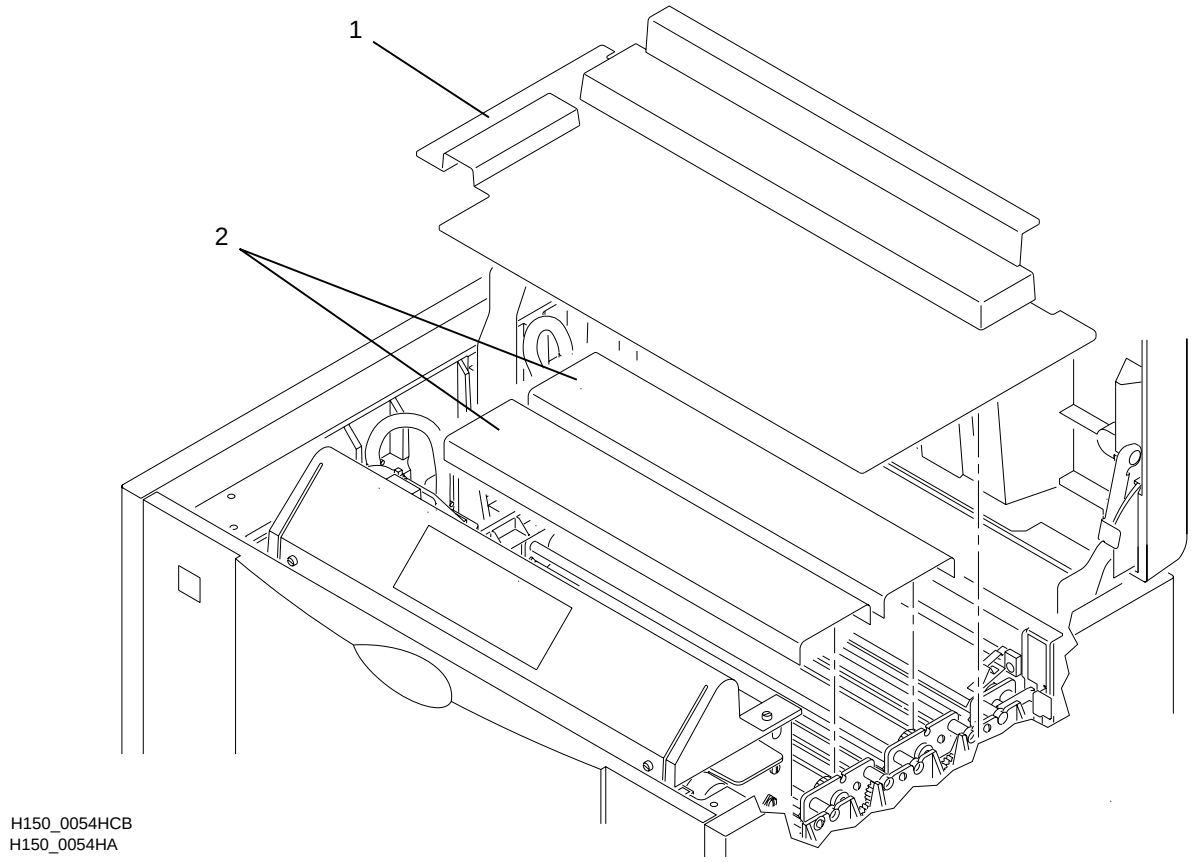


Figure 5 Wet Section and Evaporation Covers

Item	Part No.	Description	Notes
1	8B7357	Cover - Wet Section	
2	613122	Cover - Evaporation	

Figure 6 Optional Front Exit Kit

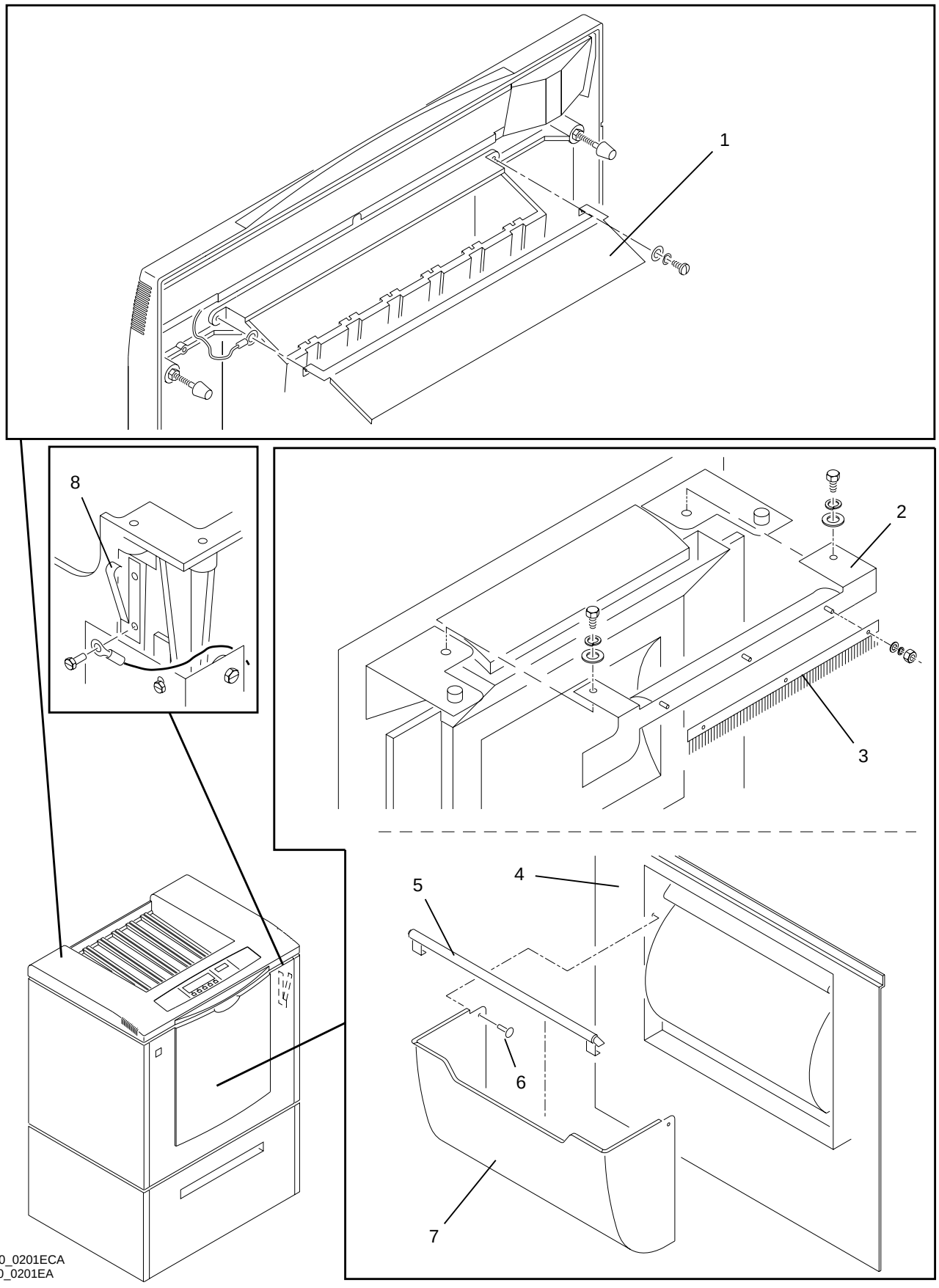


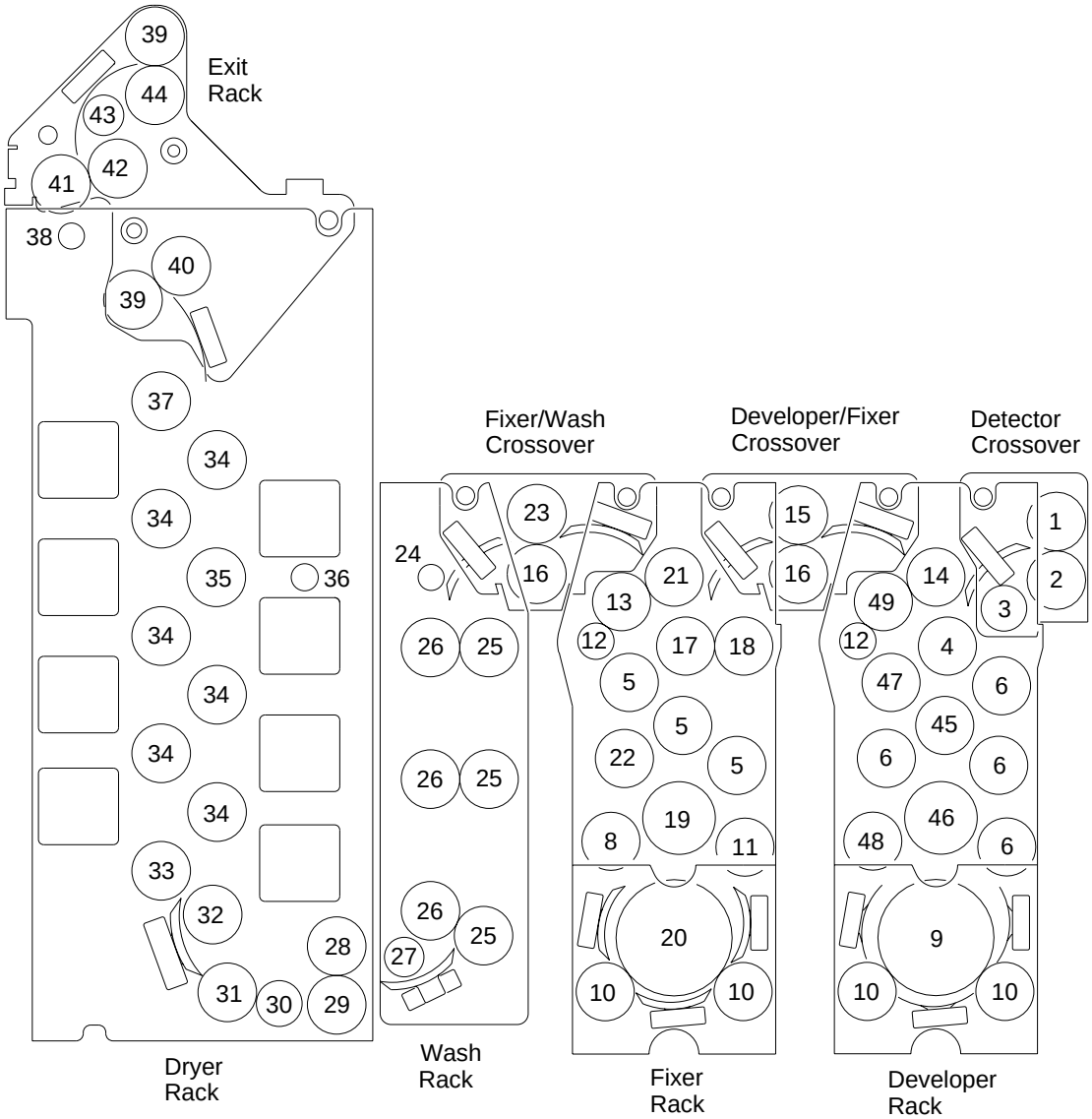
Figure 6 Optional Front Exit Kit

Item	Part No.	Description	Notes
1	8B6573	Light Lock	
2	5B6646	Guide Shoe - Front Exit	
3	5B6364	Static Brush	
4	8B6607	Panel - Dryer End	
5	8B6553	Roller	
6	5B6812	Pin	
7	8B7201	Bin - Receive	
8	5B6647	Bracket - Grounding	

Section 2: Racks and Crossovers - Graphic

Important

- Section 2: Racks and Crossovers-Graphic, displays the configurations for the Roller Transport.
- The number located on each ROLLER is for reference only.
- See Section 3: Racks and Crossovers, for additional information.



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Section 3: Racks and Crossovers

Figure 7 Dectector Crossover

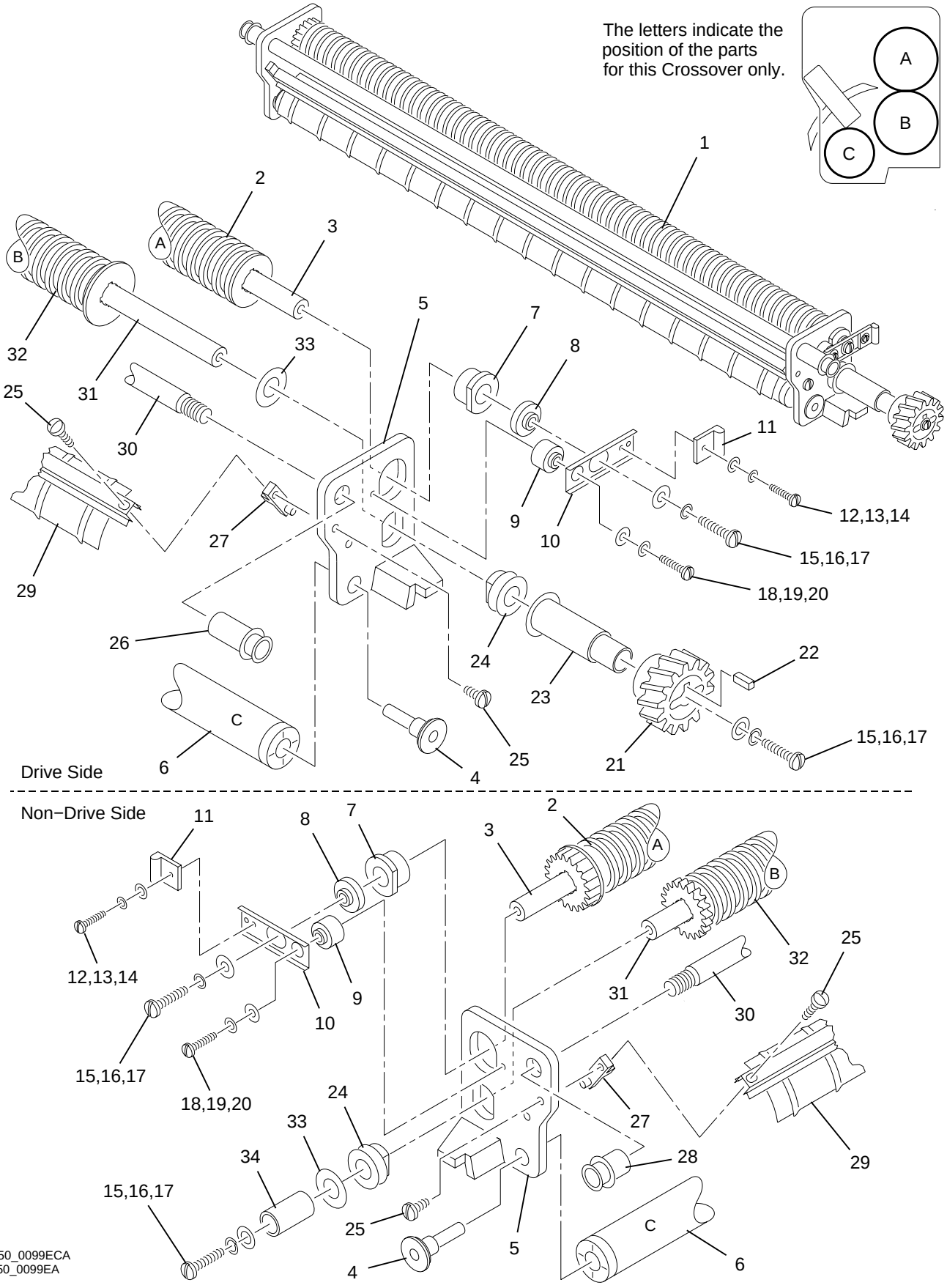

Figure 7 Dectector Crossover

Item	Part No.	Description	Qty.	Notes
1	8B6682	Rack - Crossover, Detector	1	
2	490109	Roller - black, rubber	1	A
3	458175	Shaft	1	
4	474777	Stud - Snap-In	2	
5	9B8380	Sideplate - Detector	1	Includes Drive Side and Non-Drive Sideplates.
6	1C7552	Roller - black, plastic	1	C
7	650707	Bearing	2	
8	5B6527	Bearing - Rocker	2	
9	489997	Standoff - Pivot	2	
10	474180	Support	2	
11	650876	Actuator - Magnetic	2	
12	575822	Washer	2	
13	187283	Washer - Lock	2	
14	575821	Screw	2	
15	852682	Screw	4	
16	853087	Washer - Lock	4	
17	852611	Washer	4	
18	165627	Washer	2	
19	853096	Washer - Lock	2	
20	544194	Screw	2	
21	550781	Gear	1	
22	452044	Key	1	
23	458174	Spacer	1	
24	1C4395	Bearing	2	
25	5B6316	Screw	4	
26	472756	Nut - Tie Rod, long	1	
27	594233	Bracket - Guide Shoe	2	
28	472755	Nut - Tie Rod, short	1	
29	458953	Shoe - Guide	1	
30	458170	Rod - Tie	1	
31	458235	Shaft	1	
32	490108	Roller - black, rubber	1	B
33	418775	Washer	2	
34	8B6955	Spacer	1	

Figure 3-1A Identifying Phases of Developer Racks

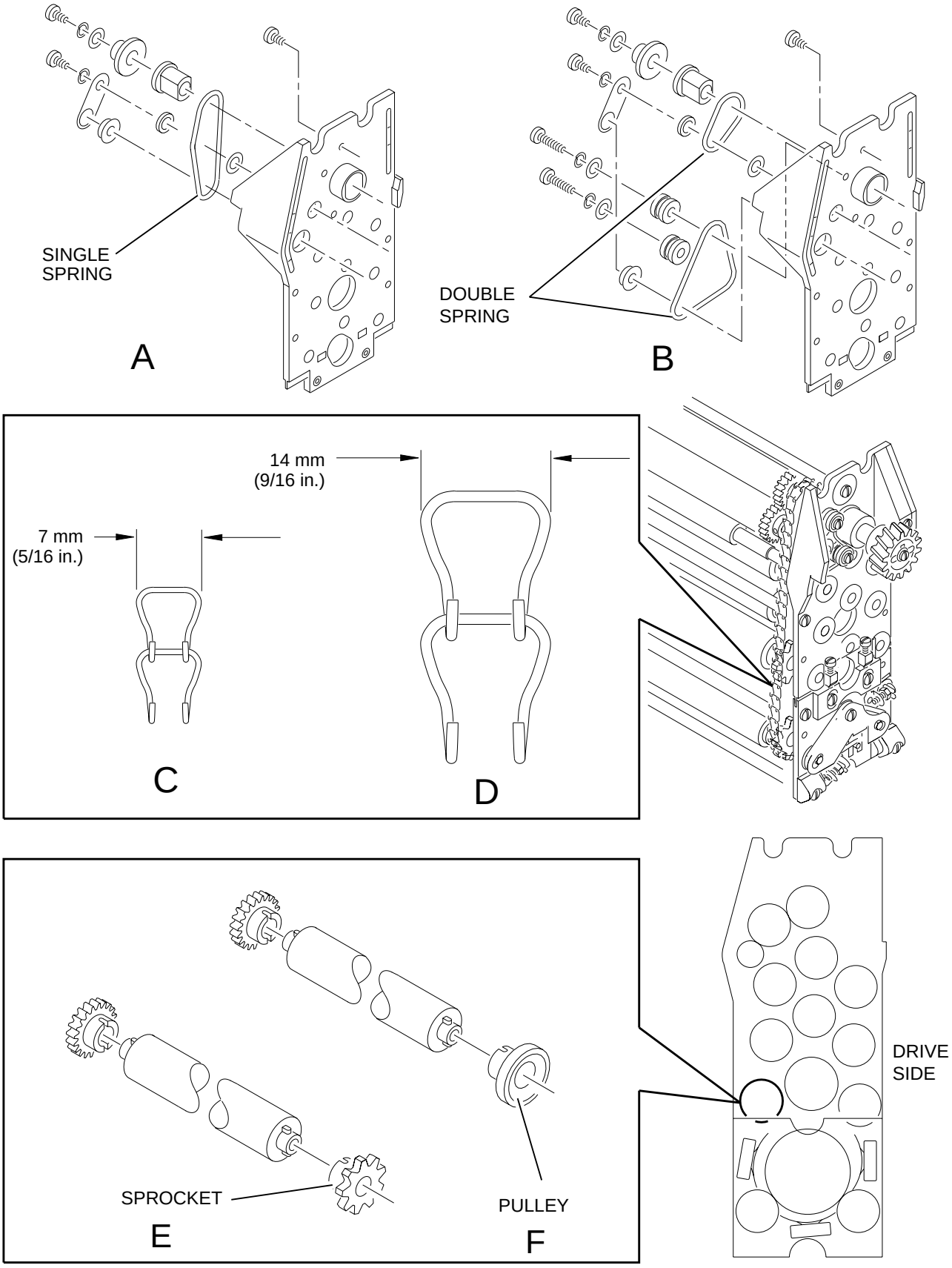

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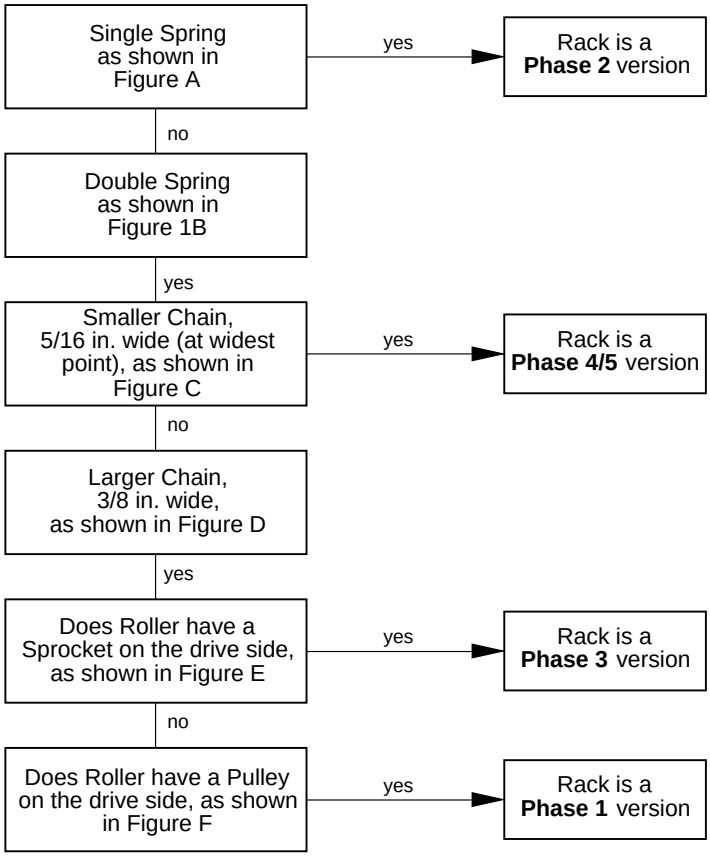
Figure 3-1B Identifying Phases of Developer Racks


Single Spring as shown in Figure A
yes
Rack is a **Phase 2** version
no
Double Spring as shown in Figure 1B
yes
Smaller Chain, 5/16 in. wide (at widest point), as shown in Figure C
yes
Rack is a **Phase 4/5** version
no
Larger Chain, 3/8 in. wide, as shown in Figure D
yes
Does Roller have a Sprocket on the drive side, as shown in Figure E
yes
Rack is a **Phase 3** version
no
Does Roller have a Pulley on the drive side, as shown in Figure F
yes
Rack is a **Phase 1** version

H149_9025HC

Important

Due to continuous design improvements, there are currently 4 different Developer Racks. Use Figures 3-1A and 3-1B to determine which phase Rack you have. Be sure to use the correct parts tables for the phase of Rack you have.

Figure 8 Developer Rack

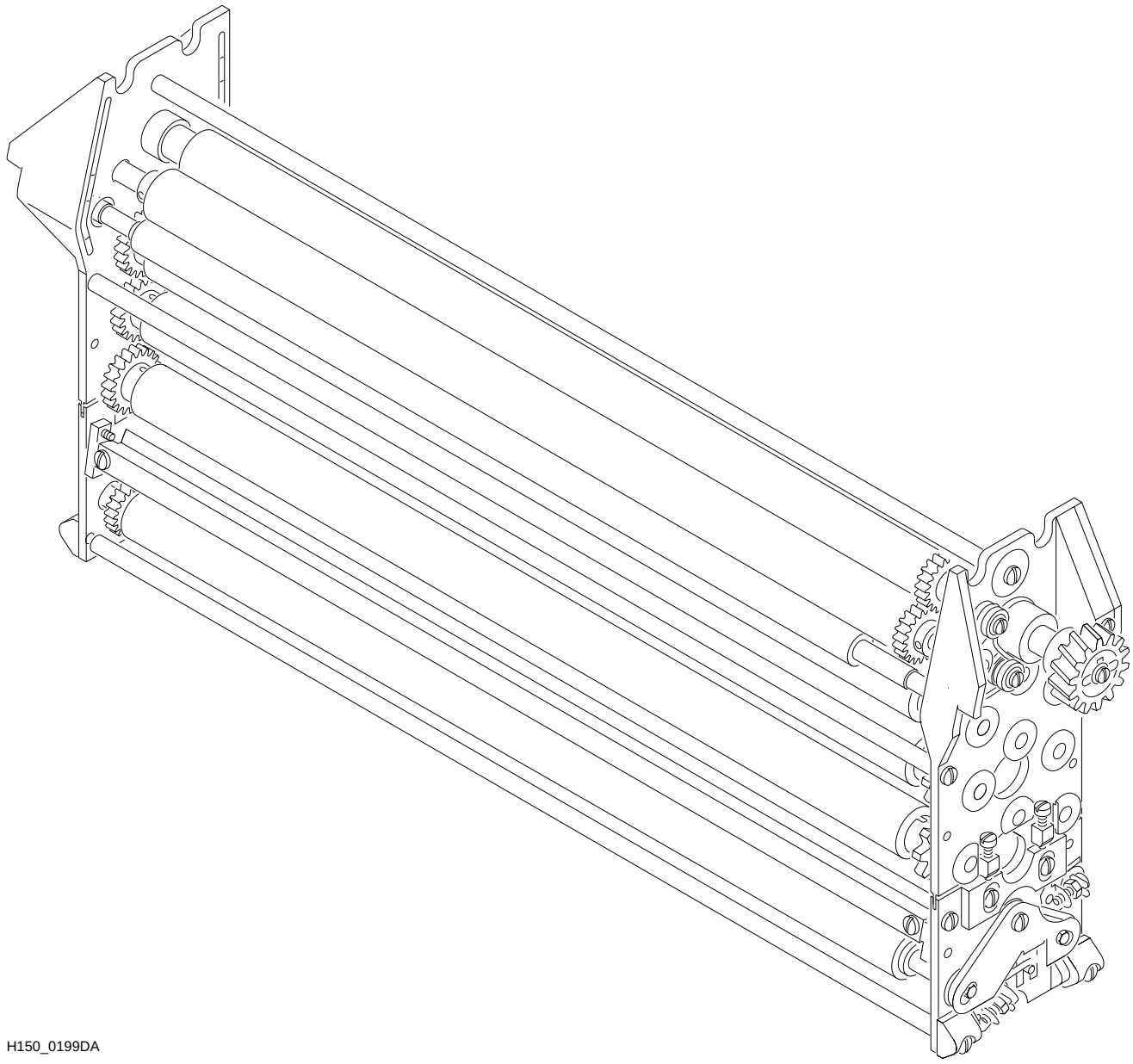


Figure 8 Developer Rack

Item	Part No.	Description	Qty.	Notes
	7C8328	Rack - Developer	1	Phase 5, complete Rack Assembly.

Figure 9 Developer Rack - Top Exit Rollers: Phase 4 / 5

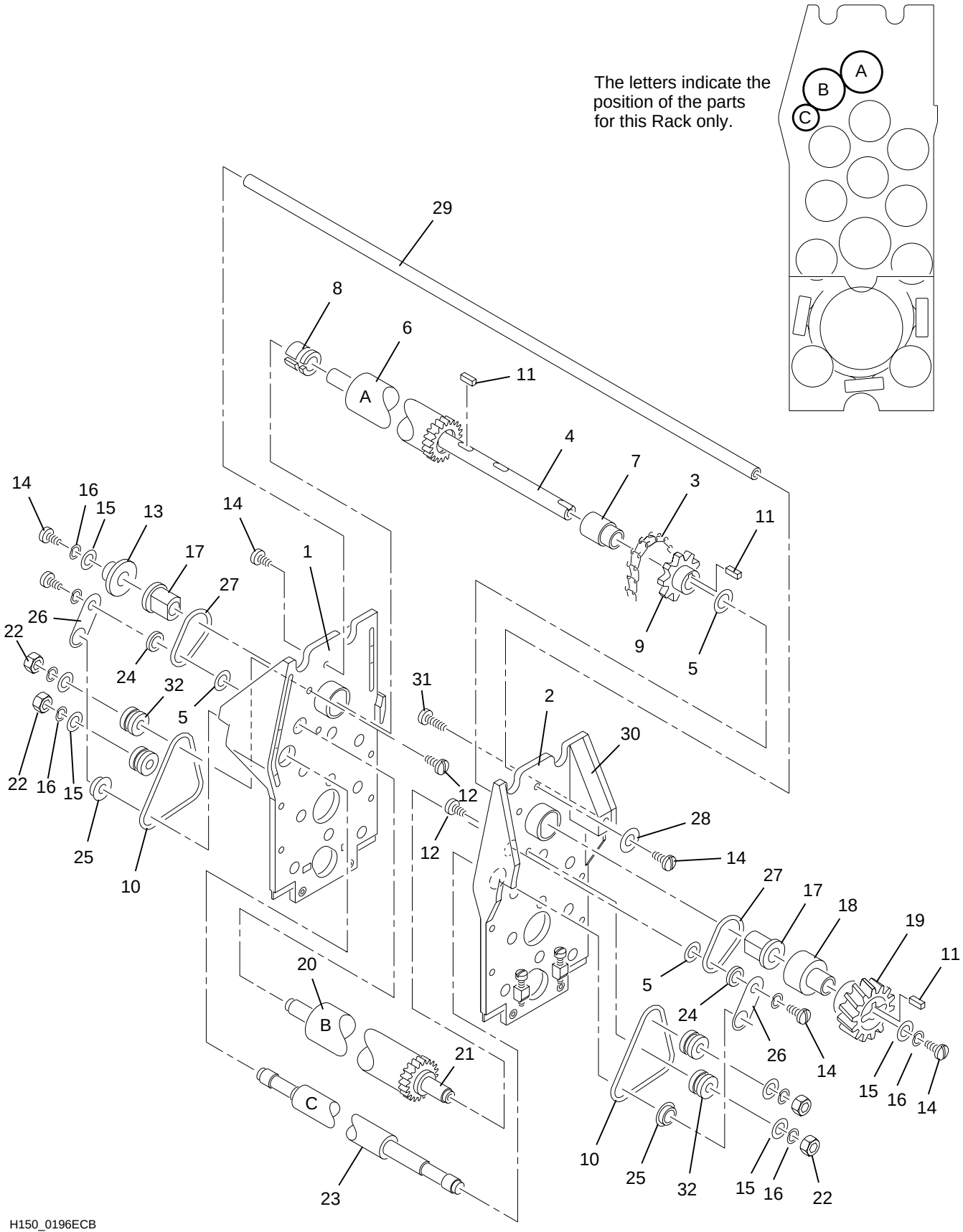


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Figure 9 Developer Rack - Top Exit Rollers: Phase 4 / 5

Item	Part No.	Description	Qty.	Notes
1	5B6925	Sideplate - Developer, Non-Drive Side	1	
2	9B8420	Sideplate - Developer, Drive Side	1	
3	9B8951	Chain	1	
4	559787	Shaft	1	
5	463100	Washer	9	
6	7C8476	Roller - stainless steel	1	A
7	9B8967	Spacer	1	
8	473539	Spacer	1	
9	9B8965	Sprocket	1	
10	9B8626	Spring	2	
11	454354	Key	3	
12	852810	Screw	4	
13	458205	Spacer	1	
14	852682	Screw	12	
15	852611	Washer	5	
16	853087	Washer - Lock	9	
17	9B8627	Bearing	2	
18	534791	Spacer	1	
19	550774	Gear	1	
20	7C8477	Roller - black, rubber	1	B
21	458207	Shaft	1	
22	852621	Nut	2	
23	474599	Roller - black, rubber	1	C
24	463004	Spacer	2	
25	473220	Bushing	2	
26	473221	Plate - Keeper	2	
27	9B8625	Spring	2	
28	459943	Washer - ID, Developer	1	
29	7C6662	Rod - Tie	4	
30	981894	Block - Locator	1	
31	852807	Screw	1	
32	8B6953	Spacer	4	

Figure 10 Developer Rack - Middle Rollers: Phase 4 / 5

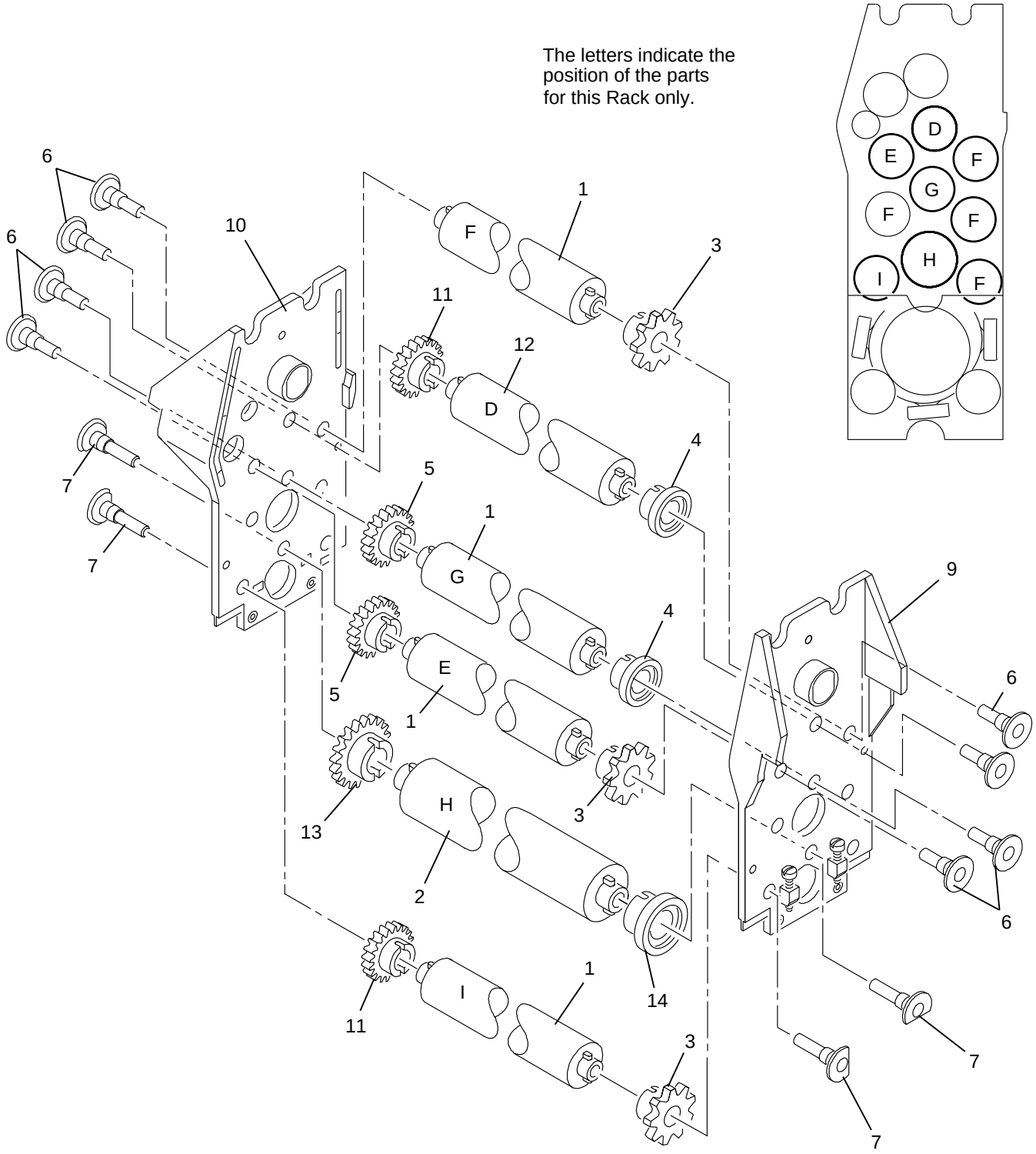

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Figure 10 Developer Rack - Middle Exit Rollers: Phase 4 / 5

Item	Part No.	Description	Qty.	Notes
1	1C7381	Roller - black, plastic	7	E,F,G,I
2	9B8715	Roller	1	H
3	9B8964	Sprocket	6	
4	9B8968	Pulley	2	
5	9B8962	Gear, brown	2	
6	474777	Stud - Snap-In	12	
7	5B6395	Stud - Snap-In	5	
8	5B6396	Stud - Snap-In	1	
9	9B8420	Sideplate - Developer, Drive Side	1	
10	5B6925	Sideplate - Developer, Non-Drive Side	1	
11	9B8961	Gear - black	2	
12	9B8707	Roller	1	D
13	9B8963	Gear	1	
14	9B8969	Pulley	1	

Figure 11 Developer Rack - Tunaround: Phase 4 / 5

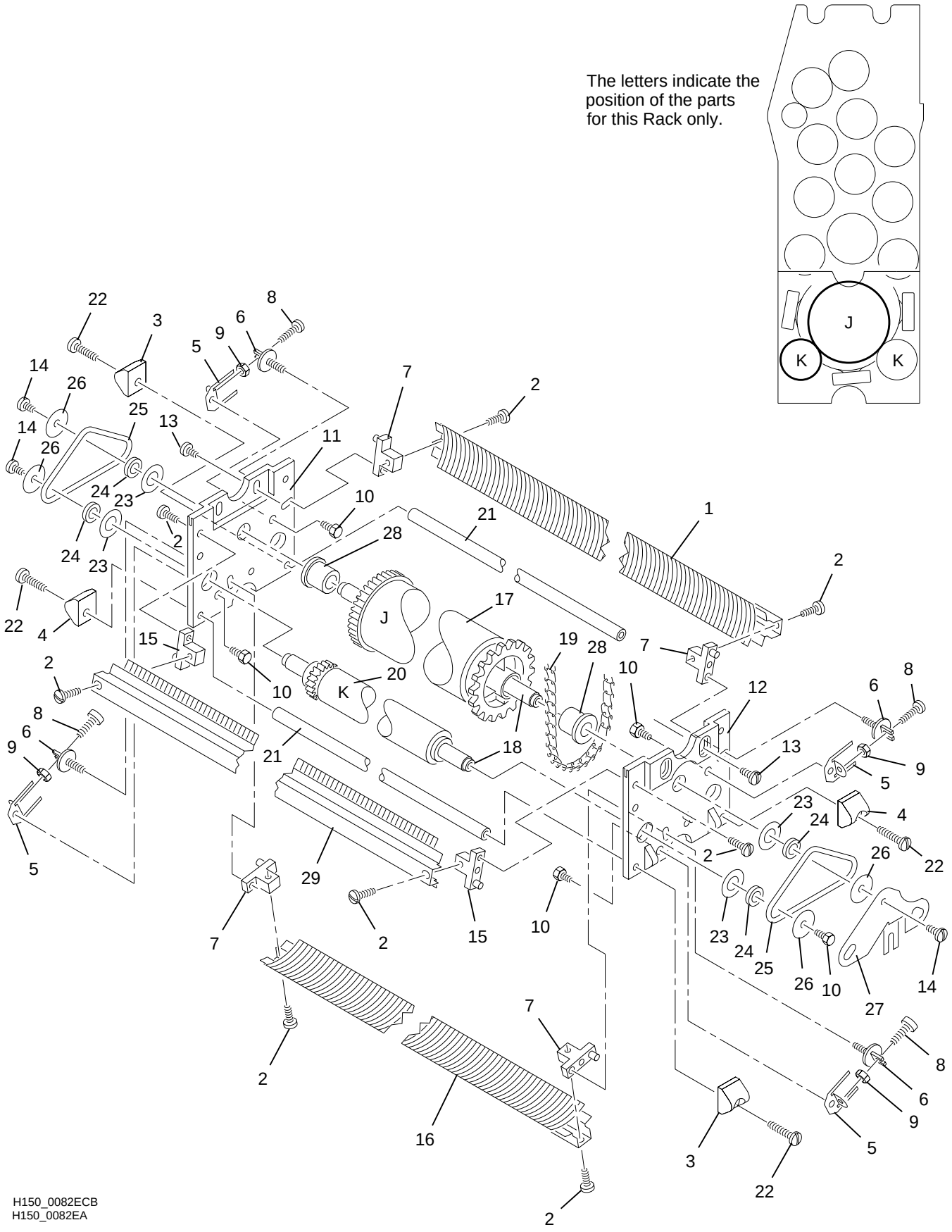

Figure 11 Developer Rack - Turnaround: Phase 4 / 5

Item	Part No.	Description	Qty.	Notes
1	5B6409	Shoe - Guide, Ribbed		For Phase 4 Rack with ribbed Guide Shoe.
	9B8293	Shoe - Guide, Smooth		For Phase 5 Rack with smooth Guide Shoe (Not visible). The long side of this SHOE points in the direction of film travel.
2	544267	Screw	8	
3	8B7052	Block - Right	2	
4	8B7051	Block - Left	2	
5	8B7050	Bracket - Adjustment	4	
6	9B8296	Fork - Adjustment	4	
7	8B6688	Bracket - Guide Shoe	4	
8	9B8717	Screw	4	
9	126869	Nut	4	
10	190596	Screw	6	
11	1C7631	Sideplate - Developer, Turnaround, Non-Drive Side	1	
12	1C7630	Sideplate - Developer, Turnaround, Drive Side	1	
13	490096	Screw	4	
14	852682	Screw	12	
15	474596	Bracket - Guide Shoe	2	
16	5B6411	Shoe - Guide, Ribbed		For Phase 4 Rack with ribbed Guide Shoe.
	9B8293	Shoe - Guide, Smooth		For Phase 5 Rack with smooth Guide Shoe (Not visible). The long side of this SHOE points in the direction of film travel.
17	9B8644	Roller - black, rubber	1	J
18	458207	Shaft	3	
19	9B8951	Chain	1	
20	1C7384	Roller - black, plastic	2	K
21	7C6662	Rod - Tie	4	
22	852810	Screw	4	
23	463100	Washer	9	
24	463004	Spacer	6	
25	474645	Spring	2	
26	459343	Washer	6	
27	9B8960	Plate - Locking	1	
28	650702	Bearing	2	
29	5B6409	Shoe - Guide, Ribbed		The long side of this SHOE points in the opposite direction of film travel.

Figure 12 Developer Rack - Top Exit Roller: Phase 4 / 5

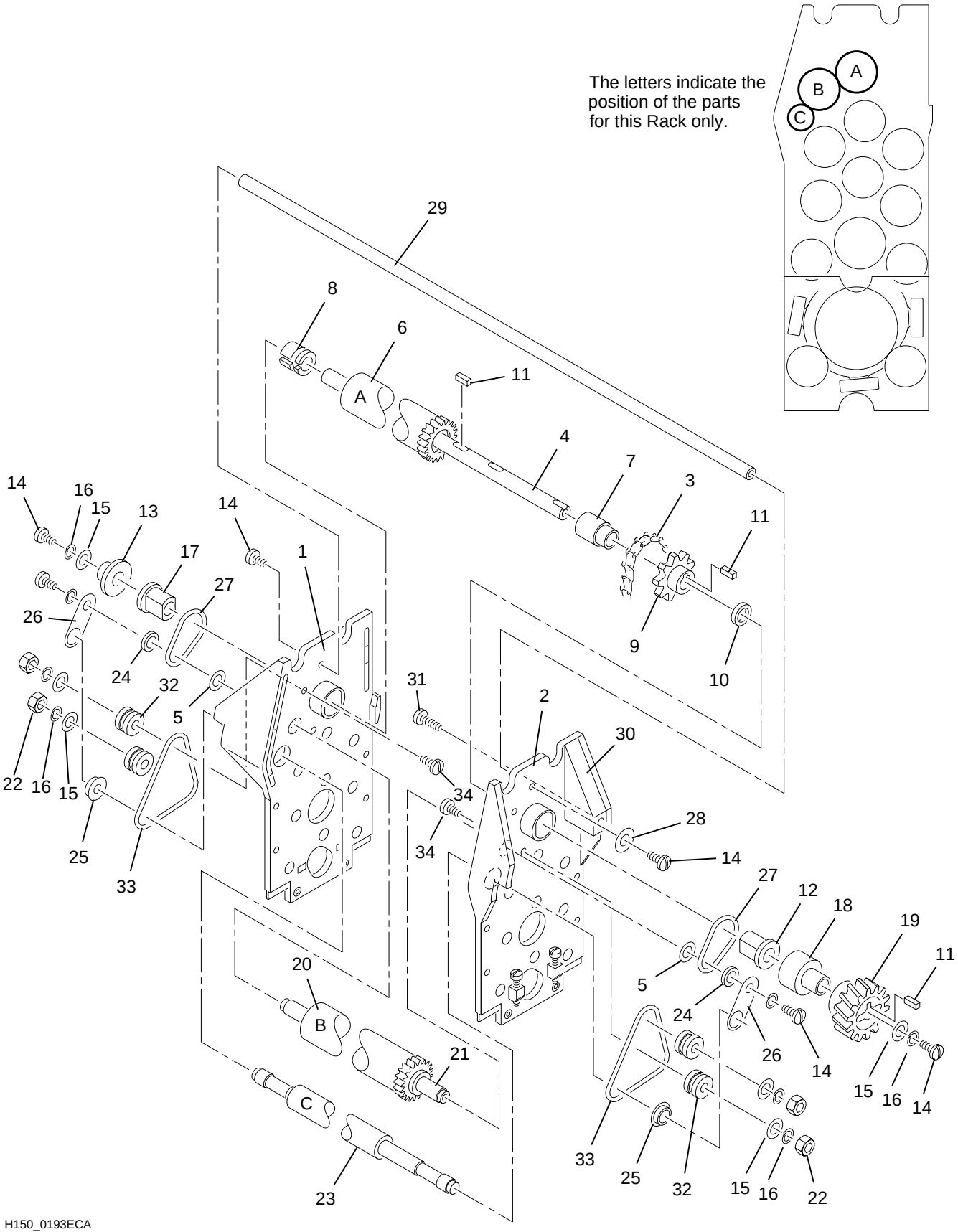

Figure 12 Developer Rack - Top Exit Rollers: Phase 4 / 5

Item	Part No.	Description	Qty.	Notes
1	5B6925	Sideplate - Developer, Non-Drive Side	1	
2	9B8420	Sideplate - Developer, Drive Side	1	
3	8B7348	Chain	1	
4	559787	Shaft	1	
5	463100	Washer	9	
6	7C8476	Roller - stainless steel	1	A
7	9B8628	Spacer	1	
8	473539	Spacer	1	
9	454285	Sprocket	1	
10	5B6775	Spacer	2	
11	454354	Key	3	
12	650710	Bearing	1	
13	458205	Spacer	1	
14	852682	Screw	12	
15	852611	Washer	5	
16	853087	Washer - Lock	9	
17	9B8627	Bearing	2	
18	534791	Spacer	1	
19	550774	Gear	1	
20	7C8477	Roller - black, rubber	1	B
21	458207	Shaft	1	
22	852621	Nut	2	
23	474599	Roller - black, rubber	1	C
24	463004	Spacer	2	
25	473220	Bushing	2	
26	473221	Plate - Keeper	2	
27	9B8625	Spring	2	
28	459943	Washer - ID, Developer	1	
29	7C6662	Rod - Tie	4	
30	981894	Block - Locator	1	
31	852807	Screw	1	
32	8B6953	Spacer	4	
33	9B8626	Spring	2	
34	852810	Screw	4	

Figure 13 Developer Rack - Middle Rollers: Phase 3

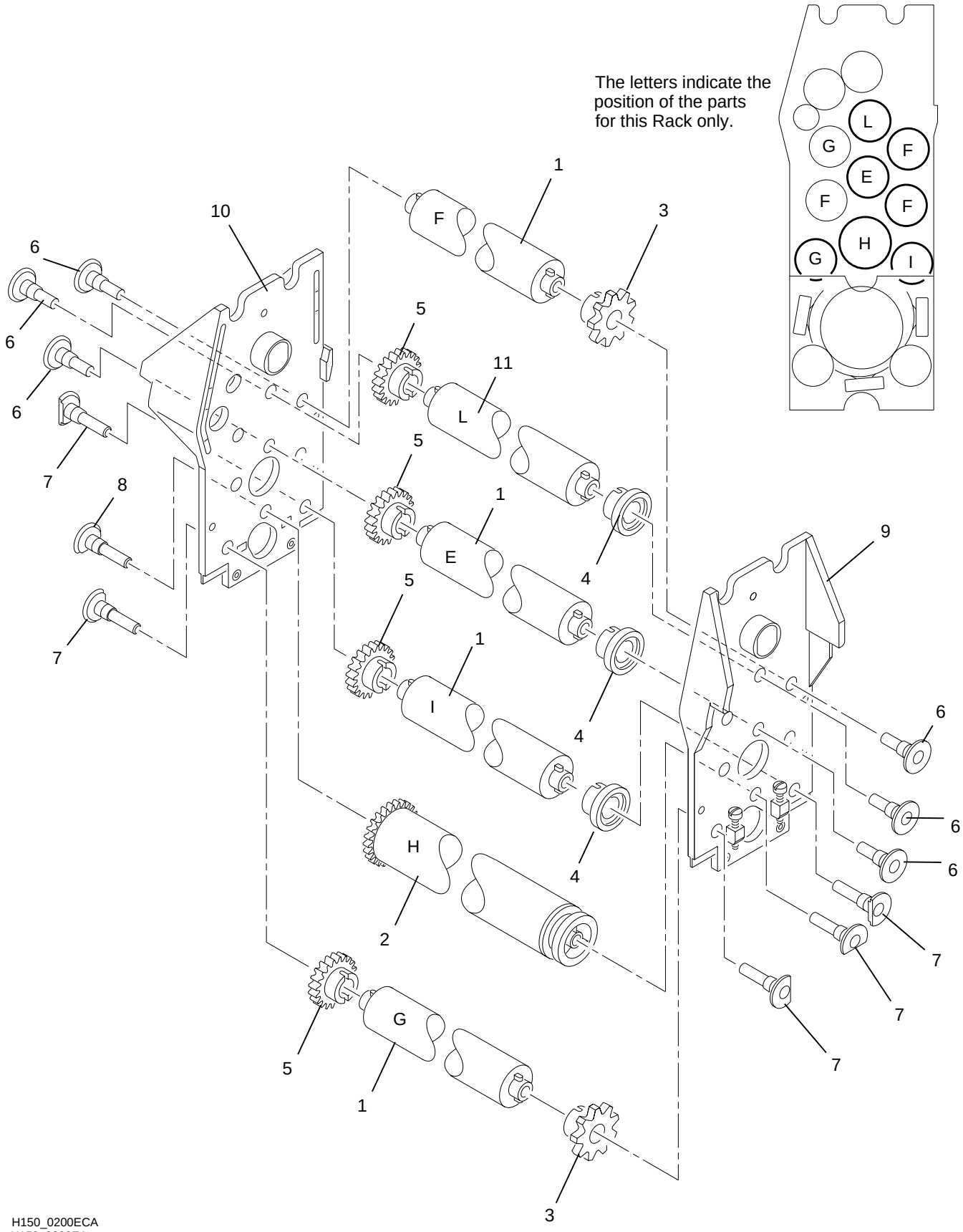

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Figure 13 Developer Rack - Middle Rollers: Phase 3

Item	Part No.	Description	Qty.	Notes
1	1C7381	Roller - black, plastic	7	E,F,G,I
2	5B6415	Roller - black, plastic	1	H
3	607833	Sprocket	3	
4	539198	Pulley	4	
5	467564	Gear	6	
6	474777	Stud - Snap-In	12	
7	5B6395	Stud - Snap-In	5	
8	5B6396	Stud - Snap-In	1	
9	5B6924	Sideplate - Developer, Drive Side	1	
10	5B6925	Sideplate - Developer, Non-Drive Side	1	
11	9B8707	Roller	1	L

Figure 14 Developer Rack - Turnaround: Phase 3

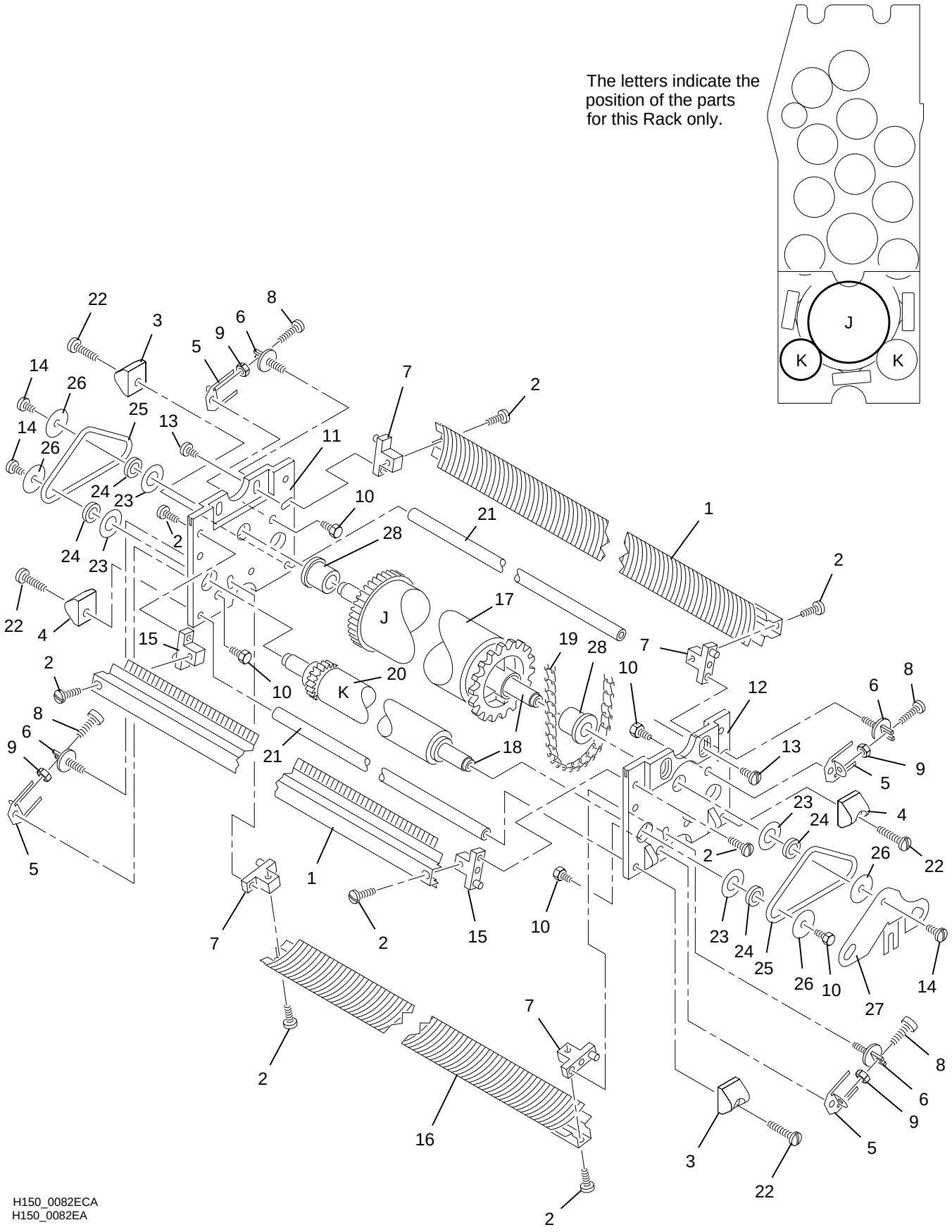

Figure 14 Developer Rack - Turnaround: Phase 3

Item	Part No.	Description	Qty.	Notes
1	5B6409	Shoe - Guide	2	
2	544267	Screw	8	
3	8B7052	Block - Right	2	
4	8B7051	Block - Left	2	
5	8B7050	Bracket - Adjustment	4	
6	9B8296	Fork - Adjustment	4	
7	8B6688	Bracket - Guide Shoe	4	
8	8B7053	Screw	4	
9	126869	Nut	4	
10	190596	Screw	6	
11	1C7631	Sideplate - Developer, Turnaround, Non-Drive Side	1	
12	1C7630	Sideplate - Developer, Turnaround, Drive Side	1	
13	490096	Screw	4	
14	852682	Screw	12	
15	474596	Bracket - Guide Shoe	2	
16	5B6411	Shoe - Guide	1	
17	536884	Roller - black, rubber	1	J
18	458207	Shaft	3	
19	8B7348	Chain	1	
20	1C7384	Roller - black, plastic	2	K
21	7C6662	Rod - Tie	4	
22	852810	Screw	4	
23	463100	Washer	9	
24	463004	Spacer	6	
25	474645	Spring	2	
26	459343	Washer	6	
27	9B8960	Plate - Locking	1	
28	650702	Bearing	2	

Figure 15 Developer Rack - Top Exit Rollers: Phase 2

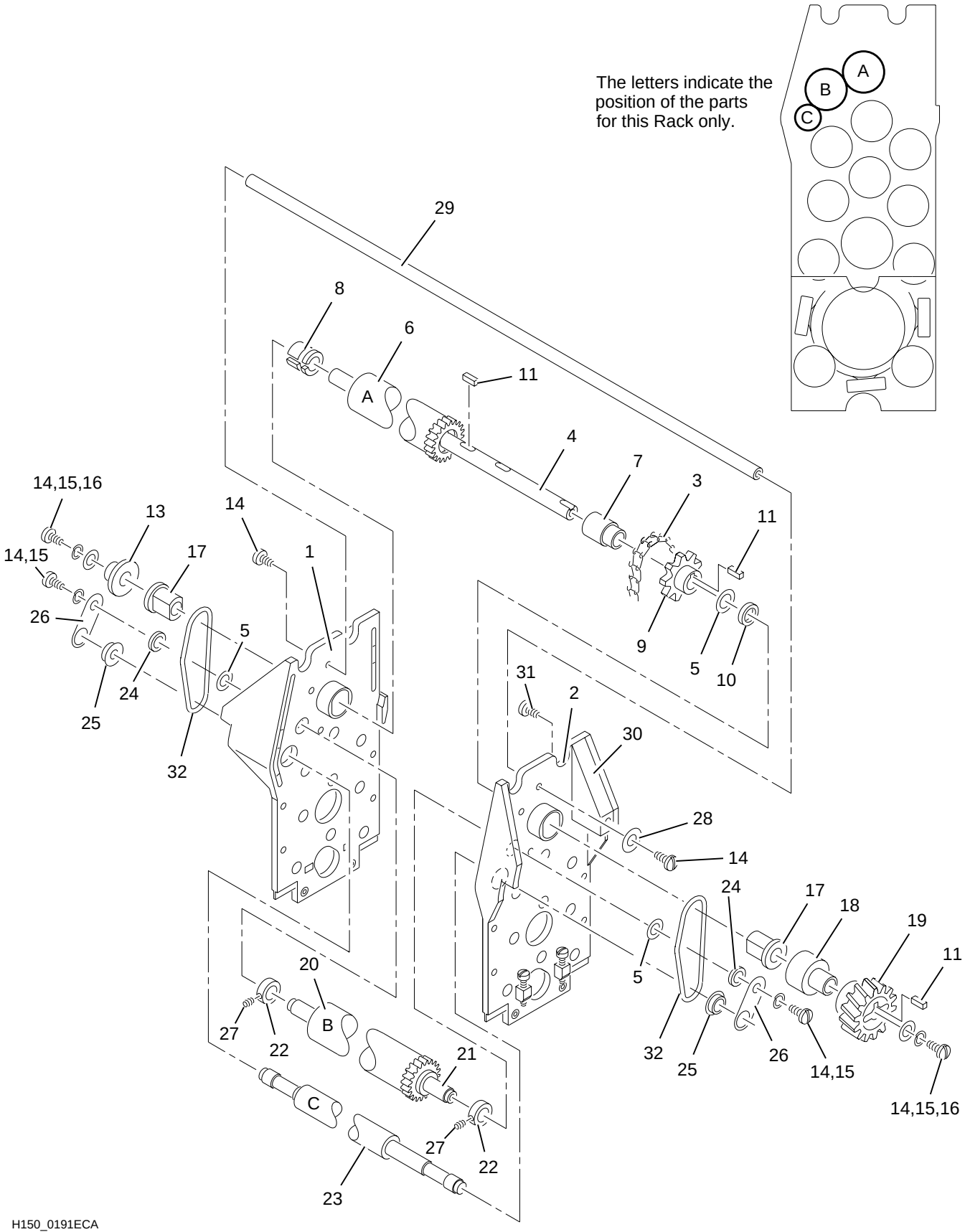

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Figure 15 Developer Rack - Top Exit Rollers: Phase 2

Item	Part No.	Description	Qty.	Notes
1	5B6925	Sideplate - Developer, Non-Drive Side	1	
2	5B6924	Sideplate - Developer, Drive Side	1	
3	8B7348	Chain	1	
4	559787	Shaft	1	
5	463100	Washer	9	
6	5B6406	Roller - stainless steel	1	A
7	459355	Spacer	1	
8	473539	Spacer	1	
9	454285	Sprocket	1	
10	5B6775	Spacer	2	
11	454354	Key	3	
13	458205	Spacer	1	
14	852682	Screw	12	
15	853087	Washer - Lock	9	
16	852611	Washer	5	
17	650702	Bearing	2	
18	534791	Spacer	1	
19	550774	Gear	1	
20	5B6407	Roller - black, rubber	1	B
21	458207	Shaft	1	
22	459347	Collar	2	
23	474599	Roller - black, rubber	1	C
24	463004	Spacer	2	
25	473220	Bushing	2	
26	473221	Plate - Keeper	2	
27	852889	Setscrew	2	
28	459943	Washer - ID, Developer	1	
29	7C6662	Rod - Tie	4	
30	981894	Block - Locator	1	
31	852807	Screw	1	
32	467843	Spring	2	

Figure 16 Developer Rack - Middle Rollers: Phase 2

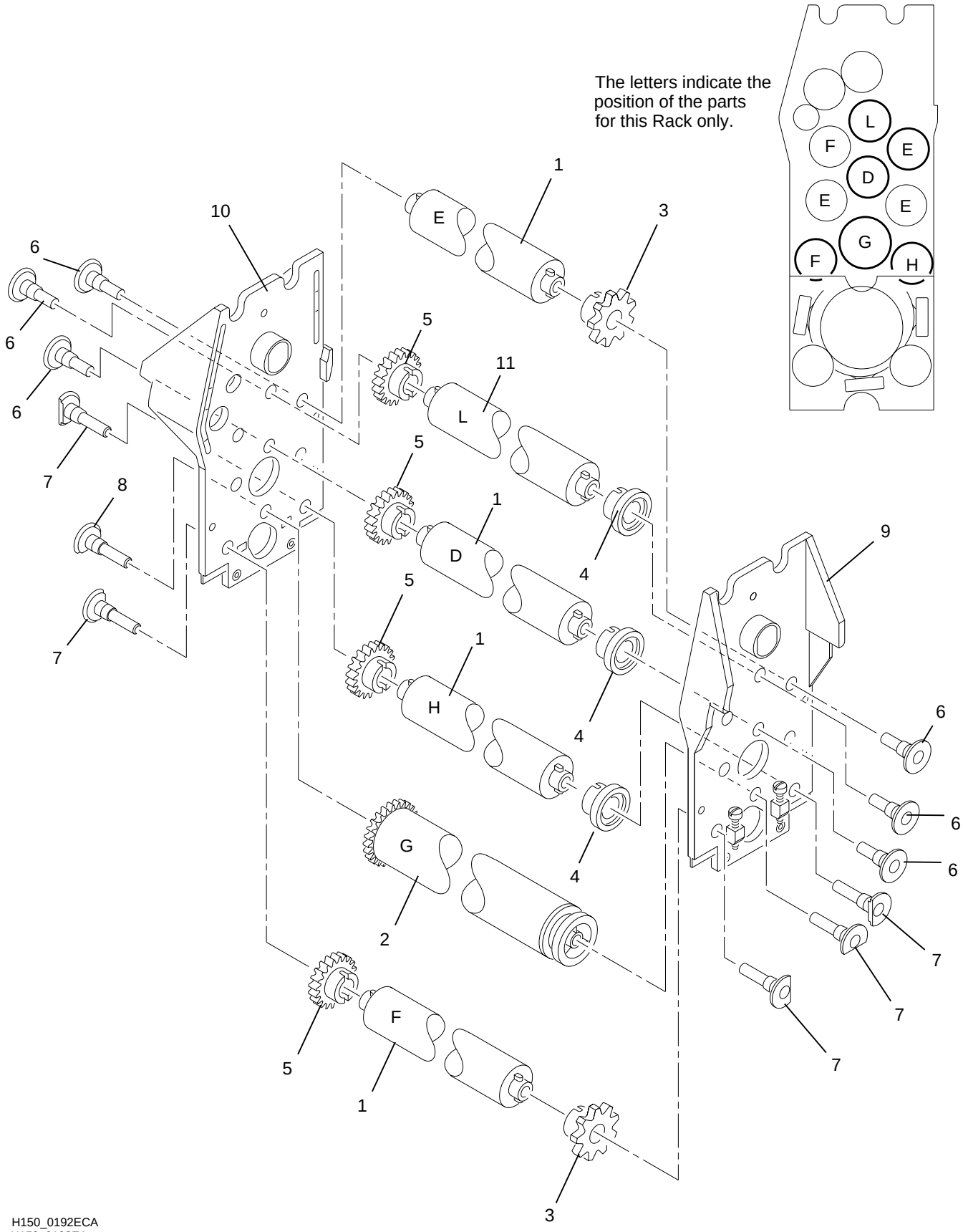

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Figure 16 Developer Rack - Middle Rollers: Phase 2

Item	Part No.	Description	Qty.	Notes
1	1C7381	Roller - black, plastic	7	E,D,H,F
2	5B6415	Roller - black, plastic	1	G
3	607833	Sprocket	3	
4	539198	Pulley	4	
5	467564	Gear	6	
6	474777	Stud - Snap-In	12	
7	5B6395	Stud - Snap-In	5	
8	5B6396	Stud - Snap-In	1	
9	5B6924	Sideplate - Developer, Drive Side	1	
10	5B6925	Sideplate - Developer, Non-Drive Side	1	
11	9B8707	Roller	1	L

Figure 17 Developer Rack - Turnaround: Phase 2

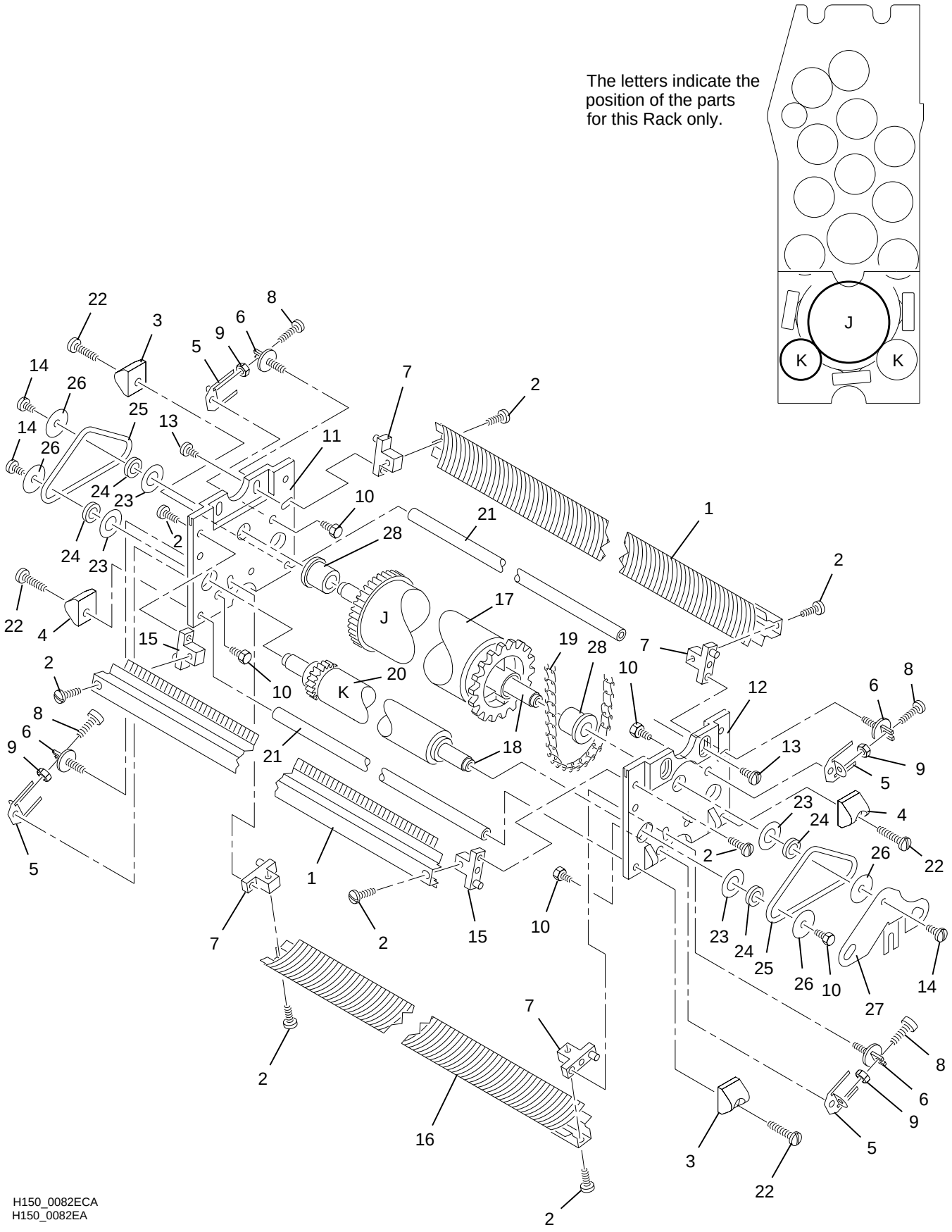

Figure 17 Developer Rack - Turnaround: Phase 2

Item	Part No.	Description	Qty.	Notes
1	5B6409	Shoe - Guide	2	
2	544267	Screw	8	
3	8B7052	Block - Right	2	
4	8B7051	Block - Left	2	
5	8B7050	Bracket - Adjustment	4	
6	9B8296	Fork - Adjustment	4	
7	8B6688	Bracket - Guide Shoe	4	
8	8B7053	Screw	4	
9	126869	Nut	4	
10	190596	Screw	6	
11	1C7631	Sideplate - Developer, Turnaround, Non-Drive Side	1	
12	1C7630	Sideplate - Developer, Turnaround, Drive Side	1	
13	490096	Screw	4	
14	852682	Screw	12	
15	474596	Bracket - Guide Shoe	2	
16	5B6411	Shoe - Guide	1	
17	536884	Roller - black, rubber	1	J
18	458207	Shaft	3	
19	8B7348	Chain	1	
20	1C7384	Roller - black, plastic	2	K
21	7C6662	Rod - Tie	4	
22	852810	Screw	4	
23	463100	Washer	9	
24	463004	Spacer	6	
25	474645	Spring	2	
26	459343	Washer	6	
27	9B8960	Plate - Locking	1	
28	650702	Bearing	2	

Figure 18 Developer Rack - Top Exit Roller: Phase 1

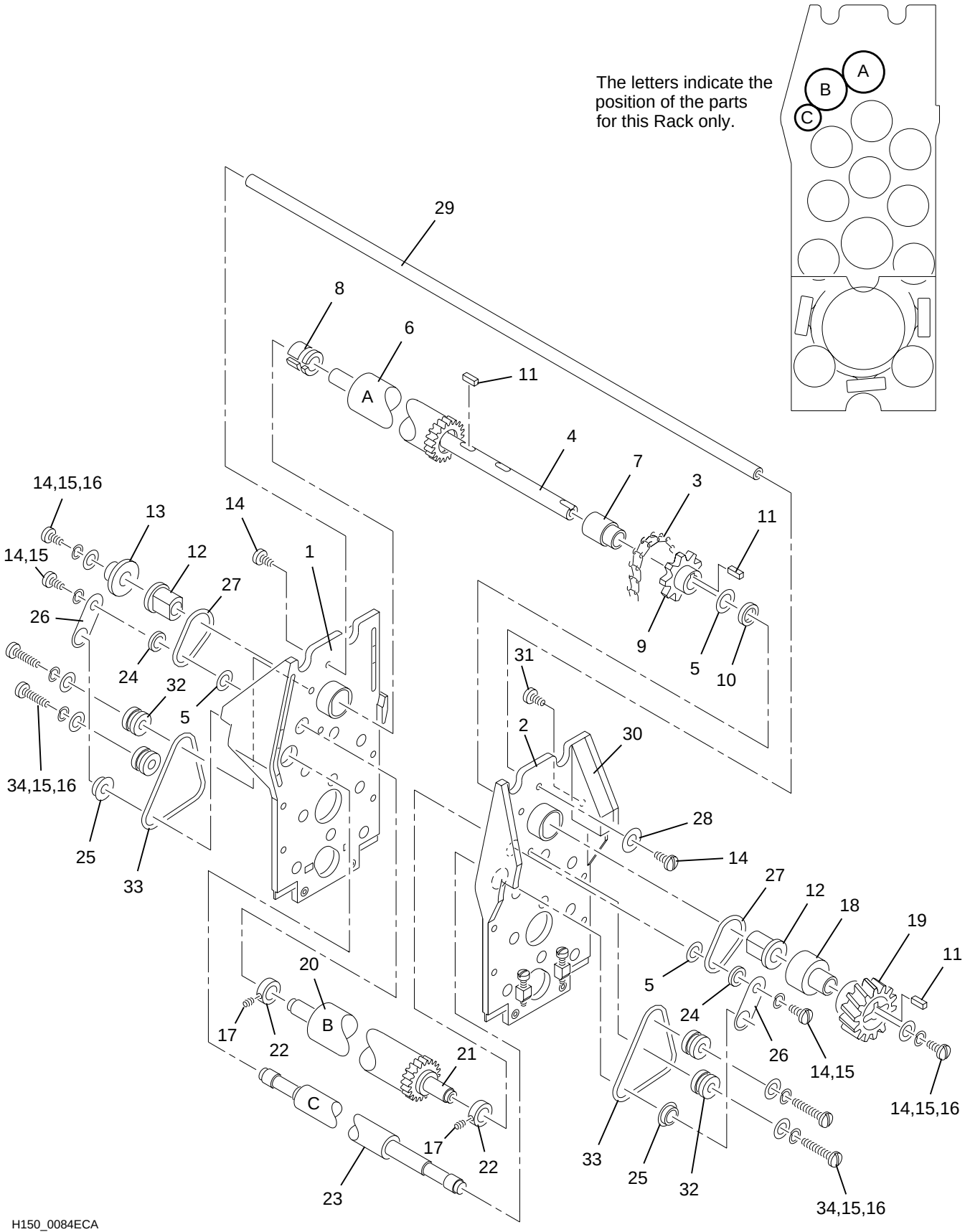

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Figure 18 Developer Rack - Top Exit Roller: Phase 1

Item	Part No.	Description	Qty.	Notes
1	5B6925	Sideplate - Developer, Non-Drive Side	1	Replaces Sideplate with metal brackets used on earlier Racks.
2	5B6924	Sideplate - Developer, Drive Side	1	Replaces Sideplate with metal brackets used on earlier Racks.
3	8B7348	Chain	1	
4	559787	Shaft	1	
5	463100	Washer	9	
6	5B6406	Roller - stainless steel	1	A
7	459355	Spacer	1	
8	473539	Spacer	1	
9	454285	Sprocket	1	
10	5B6775	Spacer	2	
11	454354	Key	3	
12	650710	Bearing	2	
13	458205	Spacer	1	
14	852682	Screw	12	
15	853087	Washer - Lock	9	
16	852611	Washer	5	
17	852889	Setscrew	2	
18	534791	Spacer	1	
19	550774	Gear	1	
20	5B6407	Roller - black, rubber	1	B
21	458207	Shaft	1	
22	459347	Collar	2	
23	474599	Roller - black, rubber	1	C
24	463004	Spacer	2	
25	473220	Bushing	2	
26	473221	Plate - Keeper	2	
27	1C7106	Spring	2	
28	459943	Washer - ID, Developer	1	
29	7C6662	Rod - Tie	4	
30	981894	Block - Locator	1	
31	852807	Screw	1	
32	8B6953	Spacer	4	
33	8B6668	Spring	2	
34	852810	Screw	4	

Figure 19 Developer Rack - Middle Rollers: Phase 1

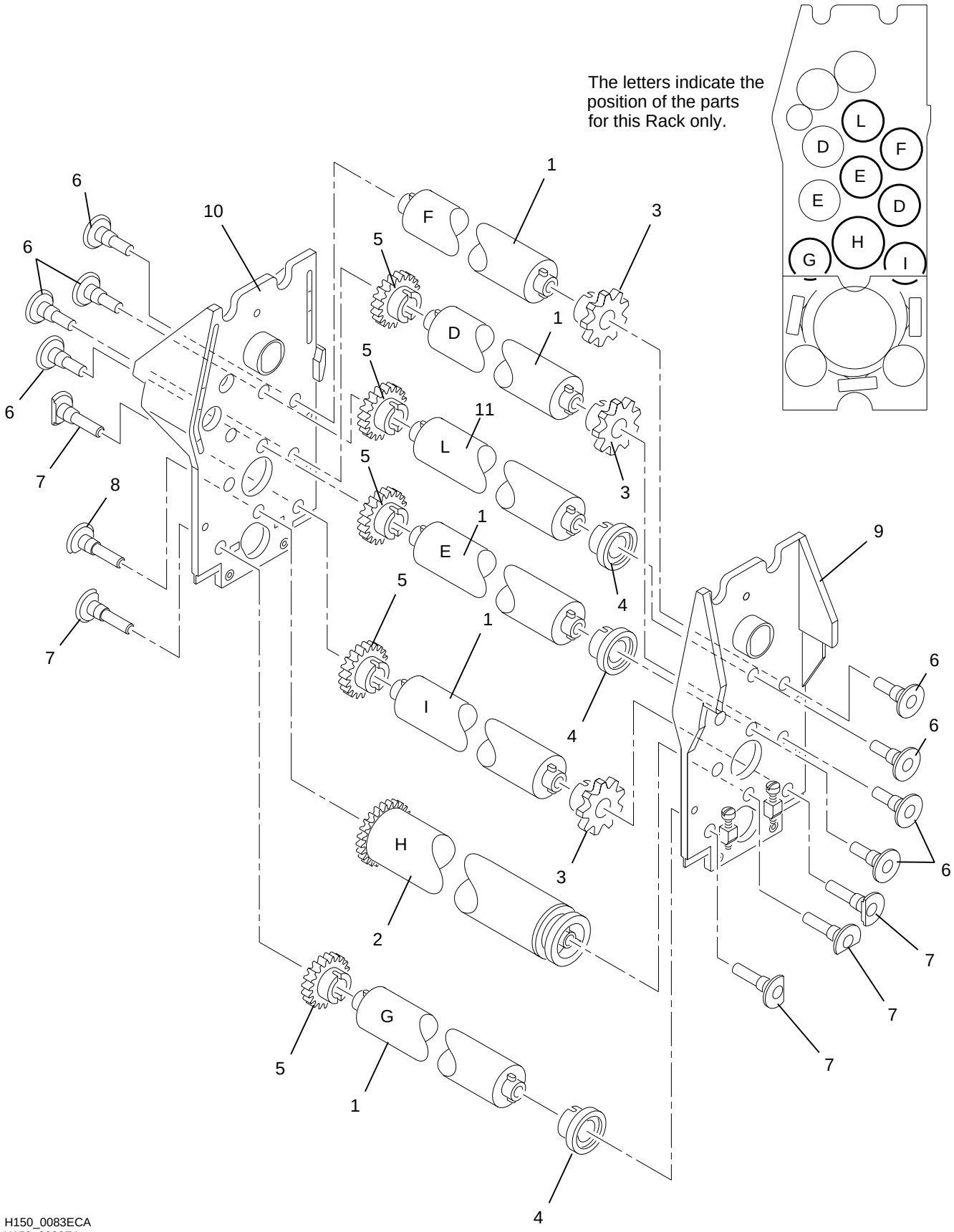

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Figure 19 Developer Rack - Middle Rollers: Phase 1

Item	Part No.	Description	Qty.	Notes
1	1C7381	Roller - black, plastic	7	D,E,F,G,I
2	5B6415	Roller - black, plastic	1	H
3	607833	Sprocket	4	
4	539198	Pulley	4	
5	467564	Gear	7	
6	474777	Stud - Snap-In	12	
7	5B6395	Stud - Snap-In	5	
8	5B6396	Stud - Snap-In	1	
9	5B6924	Sideplate - Developer, Drive Side	1	Replaces Sideplate with metal Brackets used on earlier Racks.
10	5B6925	Sideplate - Developer, Non-Drive Side	1	Replaces Sideplate with metal Brackets used on earlier Racks.
11	9B8707	Roller	1	L

Figure 20 Developer Rack - Turnaround: Phase 1

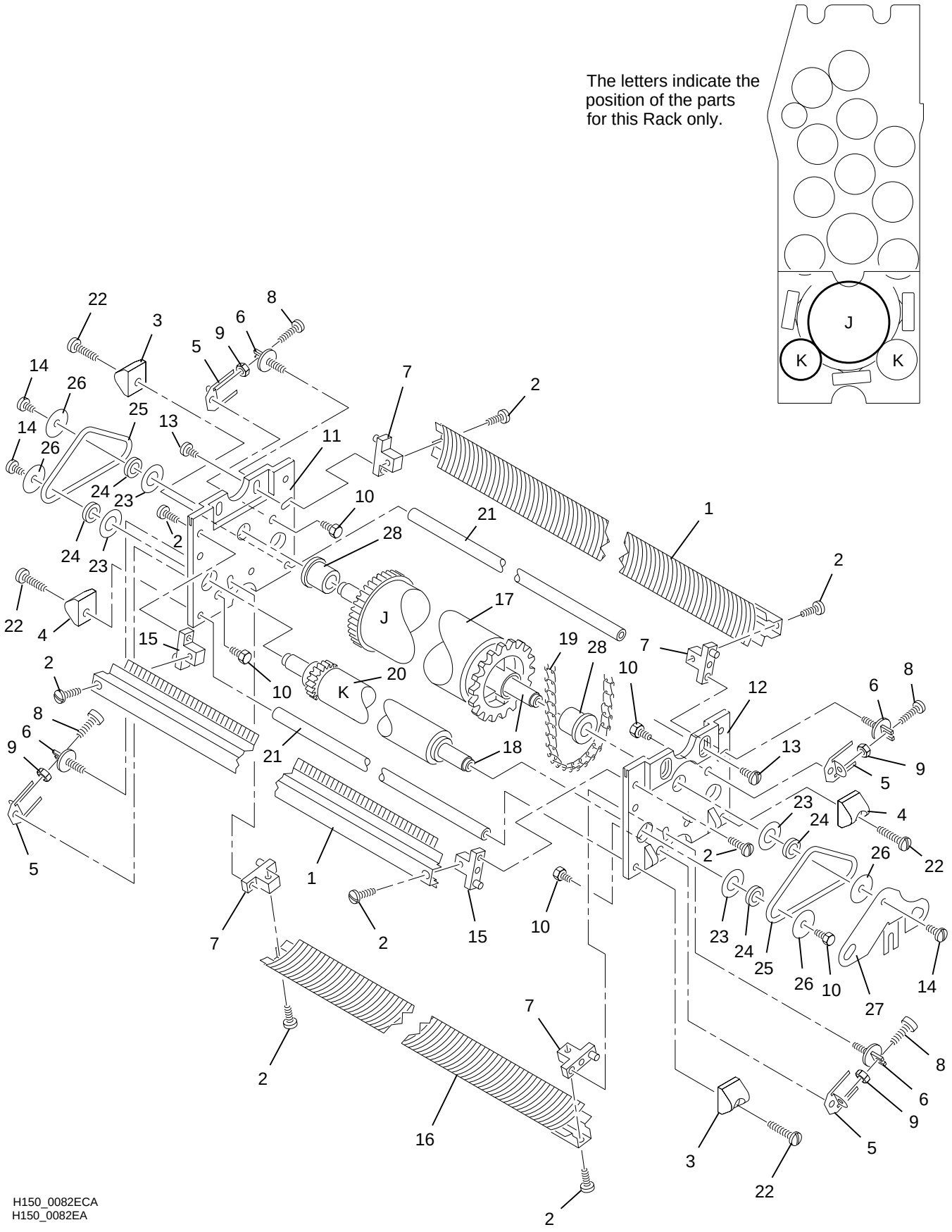

Figure 20 Developer Rack - Turnaround: Phase 1

Item	Part No.	Description	Qty.	Notes
1	5B6409	Shoe - Guide	2	
2	544267	Screw	8	
3	8B7052	Block - Right	2	
4	8B7051	Block - Left	2	
5	8B7050	Bracket - Adjustment	4	
6	9B8296	Fork - Adjustment	4	
7	8B6688	Bracket - Guide Shoe	4	
8	8B7053	Screw	4	
9	126869	Nut	4	
10	190596	Screw	6	
11	1C7631	Sideplate - Developer, Turnaround, Non-Drive Side	1	
12	1C7630	Sideplate - Developer, Turnaround, Drive Side	1	
13	490096	Screw	4	
14	852682	Screw	12	
15	474596	Bracket - Guide Shoe	2	
16	5B6411	Shoe - Guide	1	
17	536884	Roller - black, rubber	1	J
18	458207	Shaft	3	
19	8B7348	Chain	1	
20	1C7384	Roller - black, plastic	2	K
21	7C6662	Rod - Tie	4	
22	852810	Screw	4	
23	463100	Washer	9	
24	463004	Spacer	6	
25	474645	Spring	2	
26	459343	Washer	6	
27	9B8960	Plate - Locking	1	
28	650702	Bearing	2	

Figure 21 Developer/Fixer Crossover

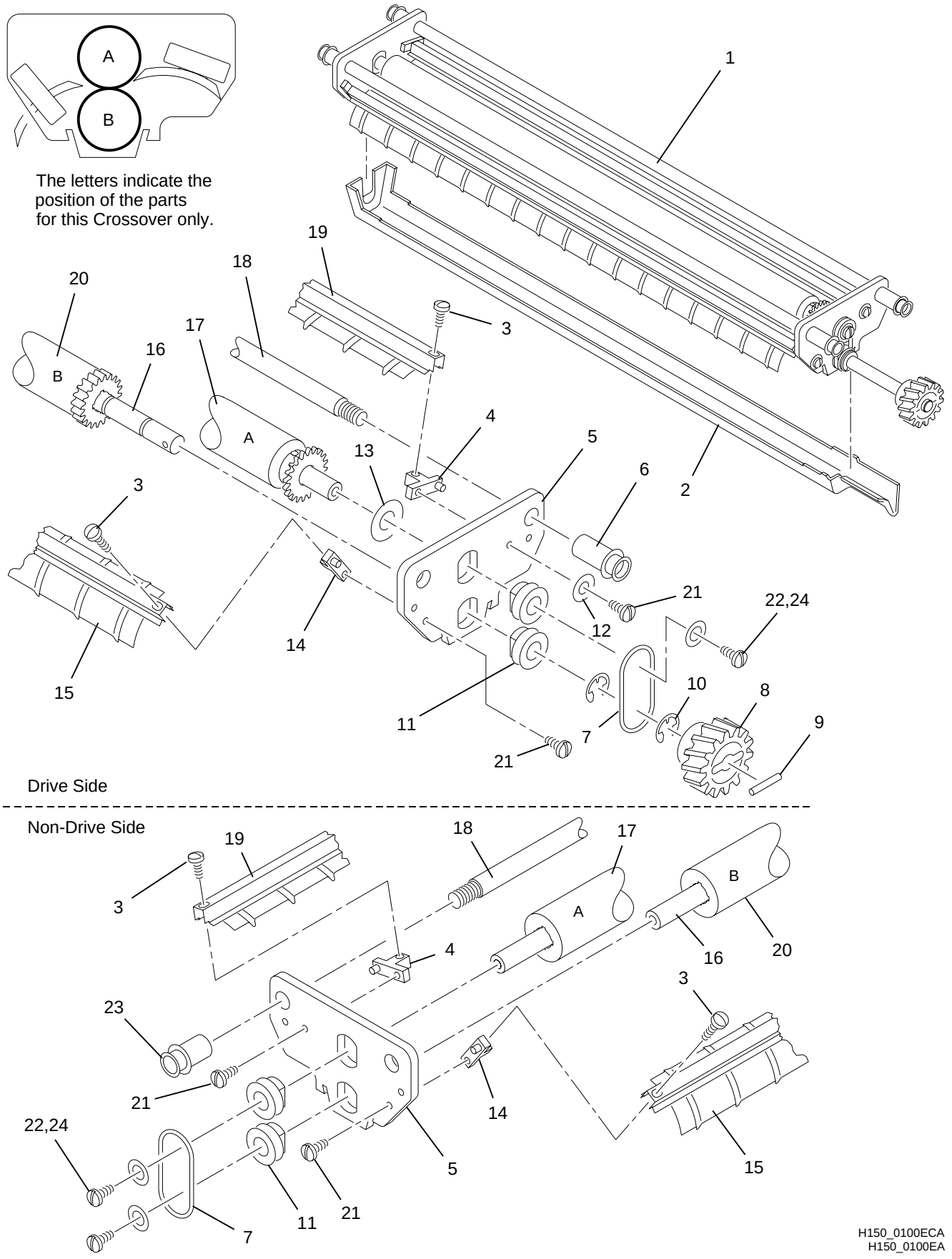

Figure 21 Developer/Fixer Crossover

Item	Part No.	Description	Qty.	Notes
1	5B6576	Rack - Crossover, Developer/Fixer	1	Includes item 2.
2	1C7229	Trough	1	
3	5B6316	Screw	4	
4	474596	Bracket - Guide Shoe	2	
5	8B7371	Sideplate - Crossover	2	
6	472756	Nut - Tie Rod, long	2	
7	1C7106	Spring	2	
8	550781	Gear	1	
9	502464	Pin	1	
10	651107	E-Ring	2	
11	914507	Bearing	4	
12	459946	Washer - ID, Developer/Fixer	1	
13	418775	Washer	2	
14	594233	Bracket - Guide Shoe	2	
15	458953	Shoe - Guide	1	
16	8B6844	Shaft	1	
17	1C0489	Roller - gray, silicone	1	A Includes Shaft.
18	458170	Rod - Tie	2	
19	562389	Shoe - Guide	1	
20	470085	Roller - black, rubber	1	B
21	544267	Screw	4	
22	490097	Screw	3	
23	472755	Nut - Tie Rod, short	2	
24	852611	Washer	3	

Figure 22 Fixer Rack

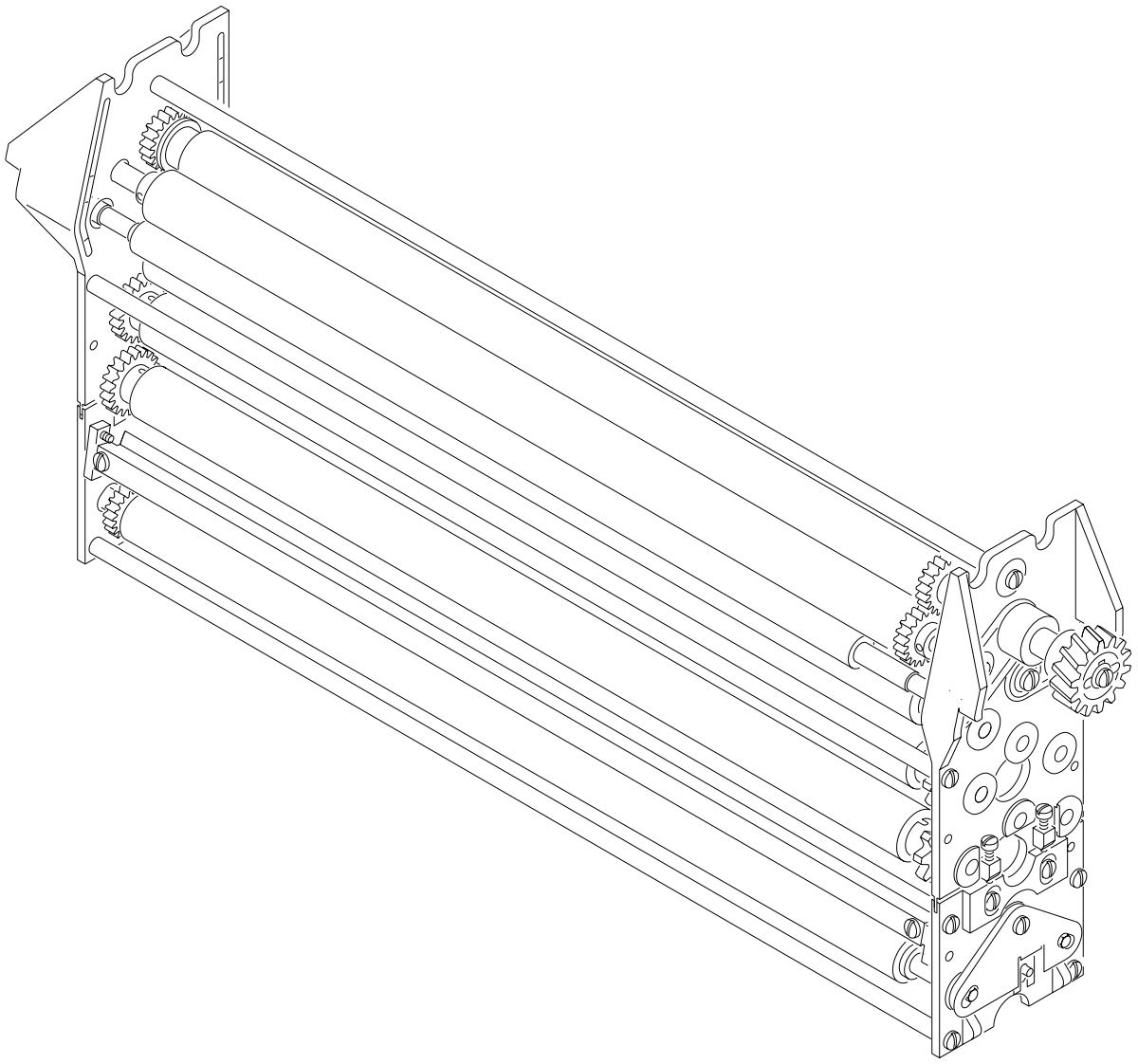

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Figure 22 Fixer Rack

Item	Part No.	Description	Qty.	Notes
	8B6679	Rack - Fixer	1	Complete Rack Assembly.

Figure 23 Fixer Rack - Top Exit Rollers

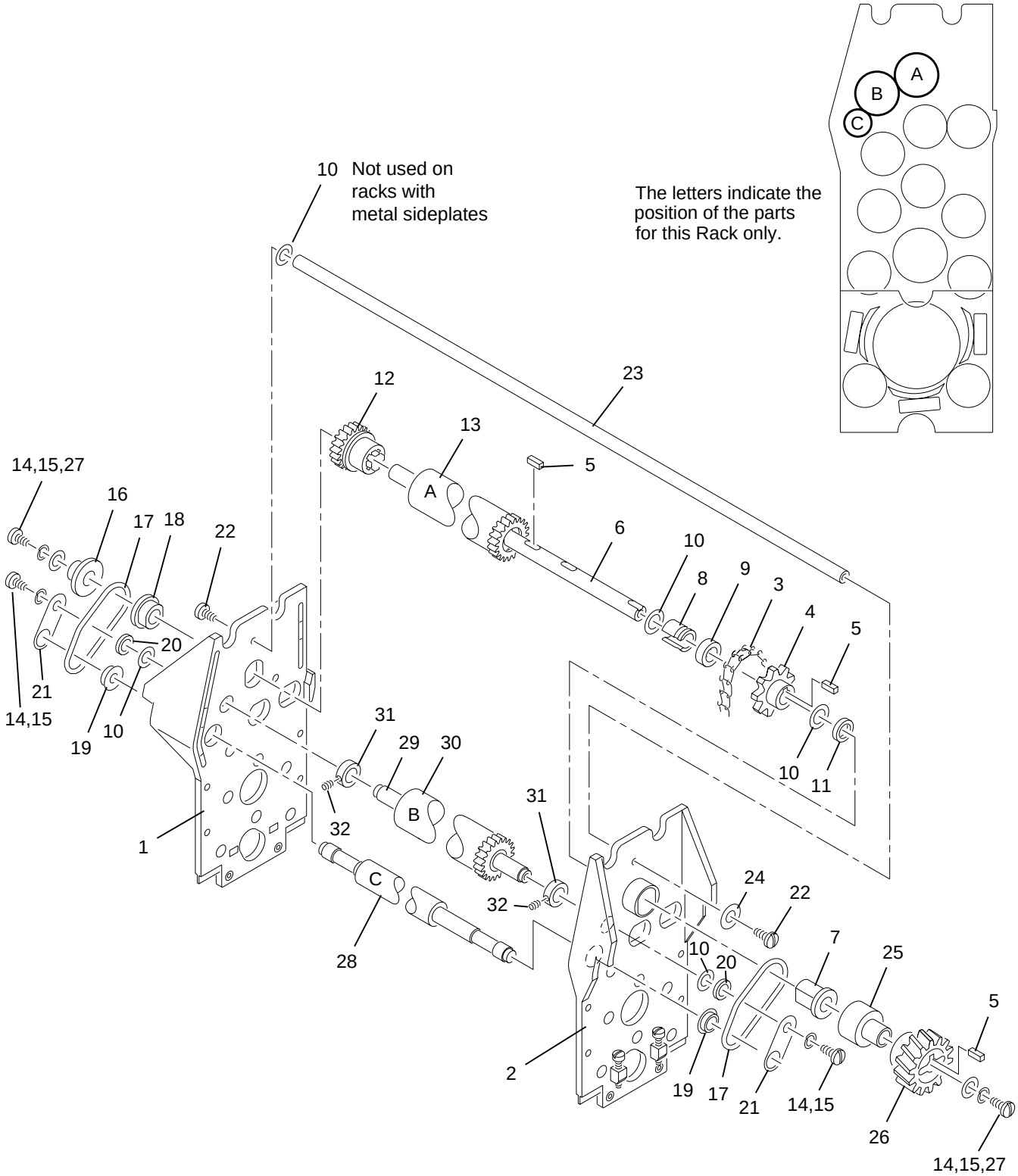

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Figure 23 Fixer Rack - Top Exit Rollers

Item	Part No.	Description	Qty.	Notes
1	5B6923	Sideplate - Fixer, Non-Drive Side	1	Sideplate without metal Bracket - see note below.
2	5B6922	Sideplate - Fixer, Drive Side	1	Sideplate without metal Bracket - see note below.
3	532062	Chain	1	
4	454285	Sprocket	1	
5	454354	Key	3	
6	559787	Shaft	1	
7	650710	Bearing	1	
8	477092	Spacer	1	
9	5B6776	Spacer	2	
10	463100	Washer	11	
11	5B6775	Spacer	2	
12	594254	Gear	1	
13	5B6406	Roller - stainless steel	1	A
14	852682	Screw	20	
15	853087	Washer - Lock	17	
16	458205	Spacer	1	
17	467843	Spring	2	
18	1C4395	Bearing	1	
19	473220	Bushing	2	
20	463004	Spacer	8	
21	473221	Plate - Keeper	2	
22	852807	Screw	8	
23	7C6662	Rod - Tie	4	
24	459944	Washer - ID, Fixer	1	
25	534791	Spacer	1	
26	550774	Gear	1	
27	852611	Washer	14	
28	474599	Roller - black, rubber	1	C
29	458207	Shaft	6	
30	5B6407	Roller - black, rubber	1	B
31	459347	Collar	5	
32	852889	Setscrew	5	

Figure 24 Fixer Rack Middle Rollers

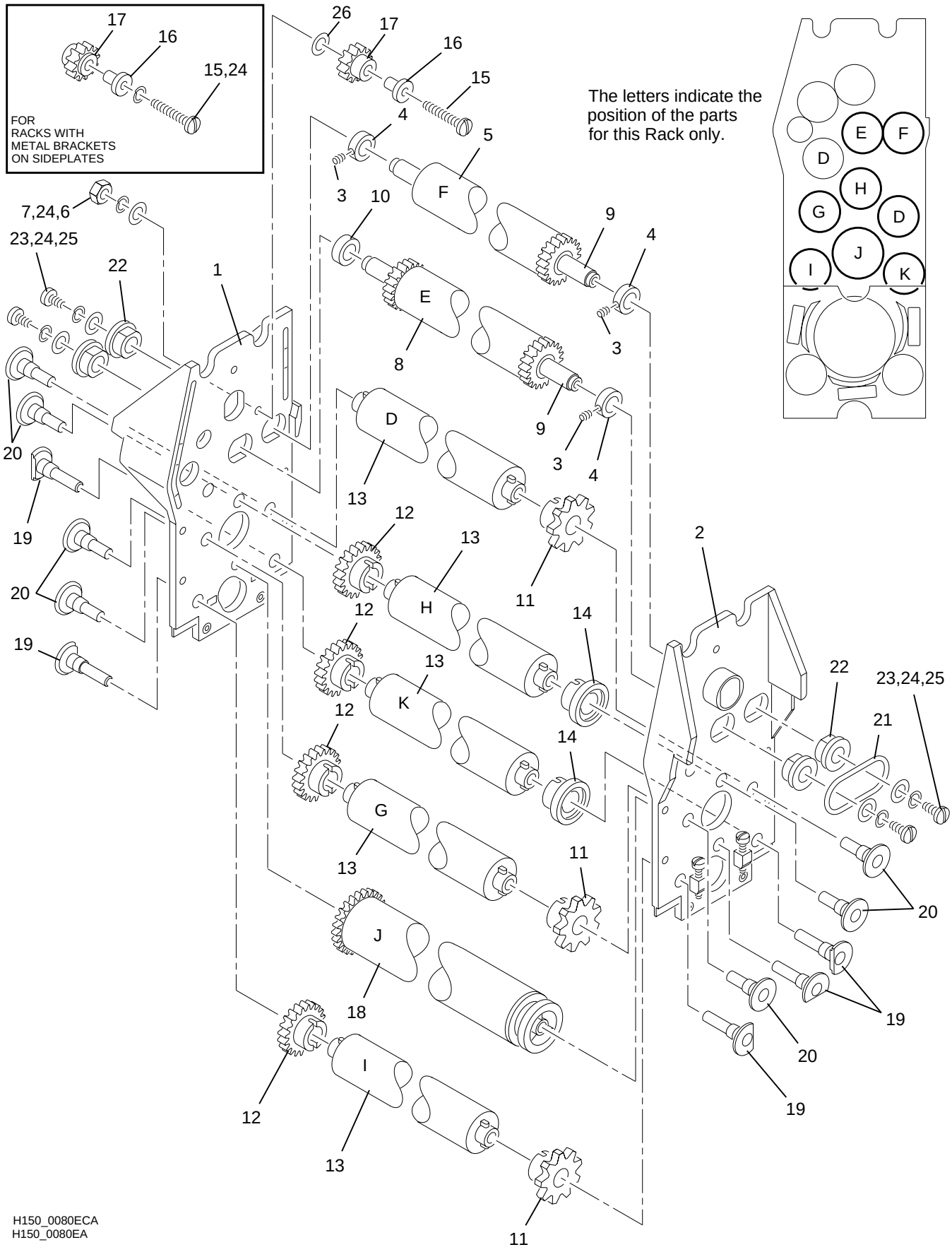

Figure 24 Fixer Rack Middle Rollers

Item	Part No.	Description	Qty.	Notes
1	5B6923	Sideplate - Fixer, Non-Drive Side	1	Sideplate without metal Bracket - see note below.
2	5B6922	Sideplate - Fixer, Drive Side	1	Sideplate without metal Bracket - see note below.
3	852889	Setscrew	5	
4	459347	Collar	5	
5	5B6413	Roller - black, rubber	1	F
6	138210	Washer	1	
7	853080	Nut	1	
8	5B6414	Roller - stainless steel	1	E
9	458207	Shaft	6	
10	5B6775	Spacer	1	For Racks without metal Sideplate Brackets.
	5B6776	Spacer	1	For Racks with metal Sideplate Brackets.
11	607833	Sprocket	4	
12	467564	Gear	4	
13	1C7381	Roller - black, plastic	6	D,G,H,I,K
14	539198	Pulley	2	
15	852959	Screw	1	
16	943471	Bushing	1	
17	838999	Gear	1	
18	1C7386	Roller - black, plastic	1	J
19	5B6395	Stud - Snap-In	5	
20	474777	Stud - Snap-In	9	
21	1C7106	Spring	2	
22	914507	Bearing	5	
23	852611	Washer	14	
24	853087	Washer - Lock	17	
25	852682	Screw	20	
26	562226	Washer	1	

Figure 25 Fixer Rack - Turnaround

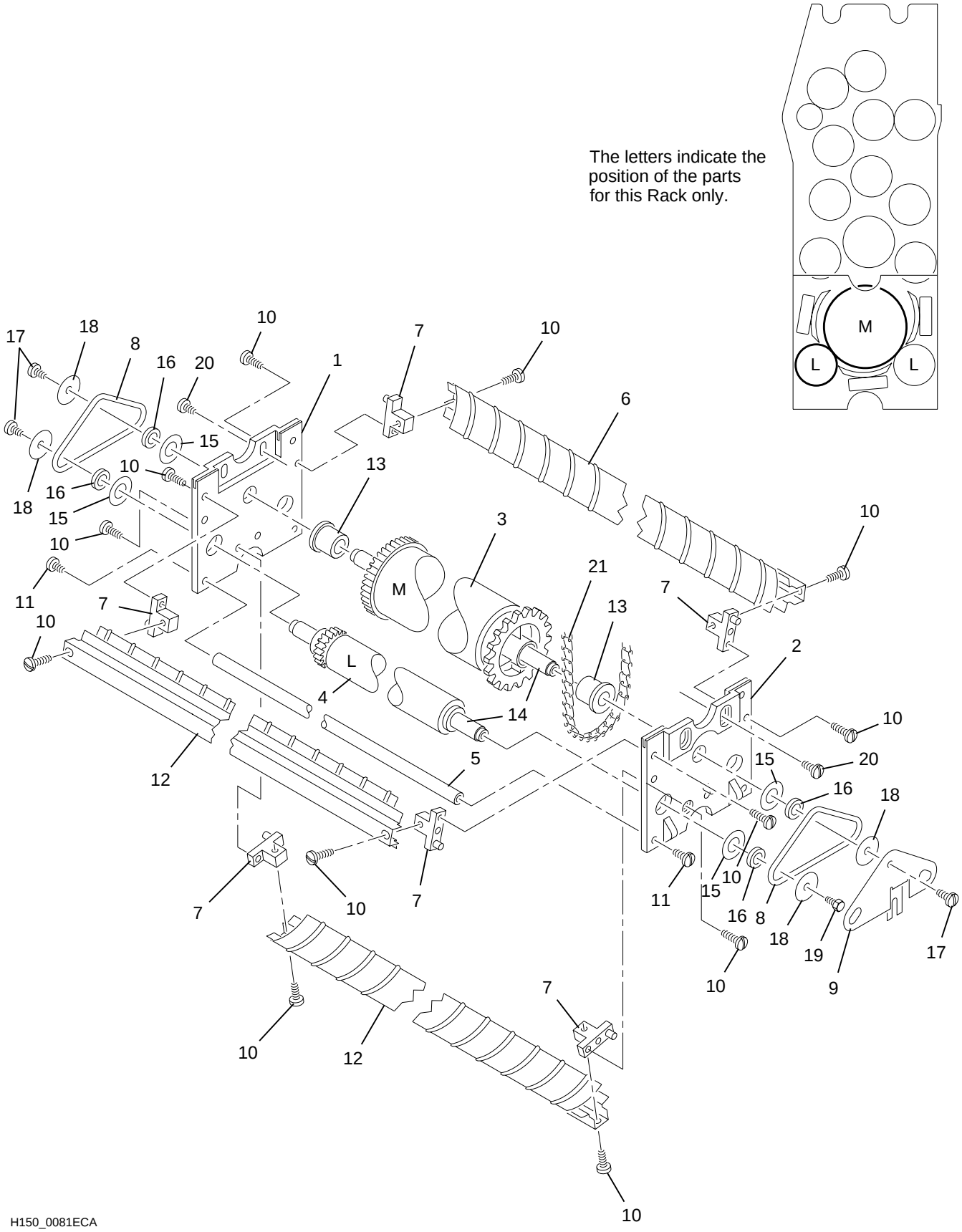

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Figure 25 Fixer Rack - Turnaround

Item	Part No.	Description	Qty.	Notes
1	477000	Sideplate - Fixer, Turnaround, Non-Drive Side	1	
2	477001	Sideplate - Fixer, Turnaround, Drive Side	1	
3	5B6076	Roller - tan, phenolic	1	M
4	1C7384	Roller - black, plastic	2	L
5	7C6662	Rod - Tie	4	
6	562765	Shoe - Guide	1	
7	474596	Bracket - Guide Shoe	6	
8	474645	Spring	2	
9	9B8960	Plate - Locking	1	
10	5B6316	Screw	12	
11	852807	Screw	8	
12	458228	Shoe - Guide	2	
13	650702	Bearing	2	
14	458207	Shaft	6	
15	463100	Washer	10	
16	463004	Spacer	8	
17	852682	Screw	20	
18	459343	Washer	6	
19	190596	Screw	2	
20	490096	Screw	4	
21	532062	Chain	1	

Figure 26 Fixer/Wash Crossover

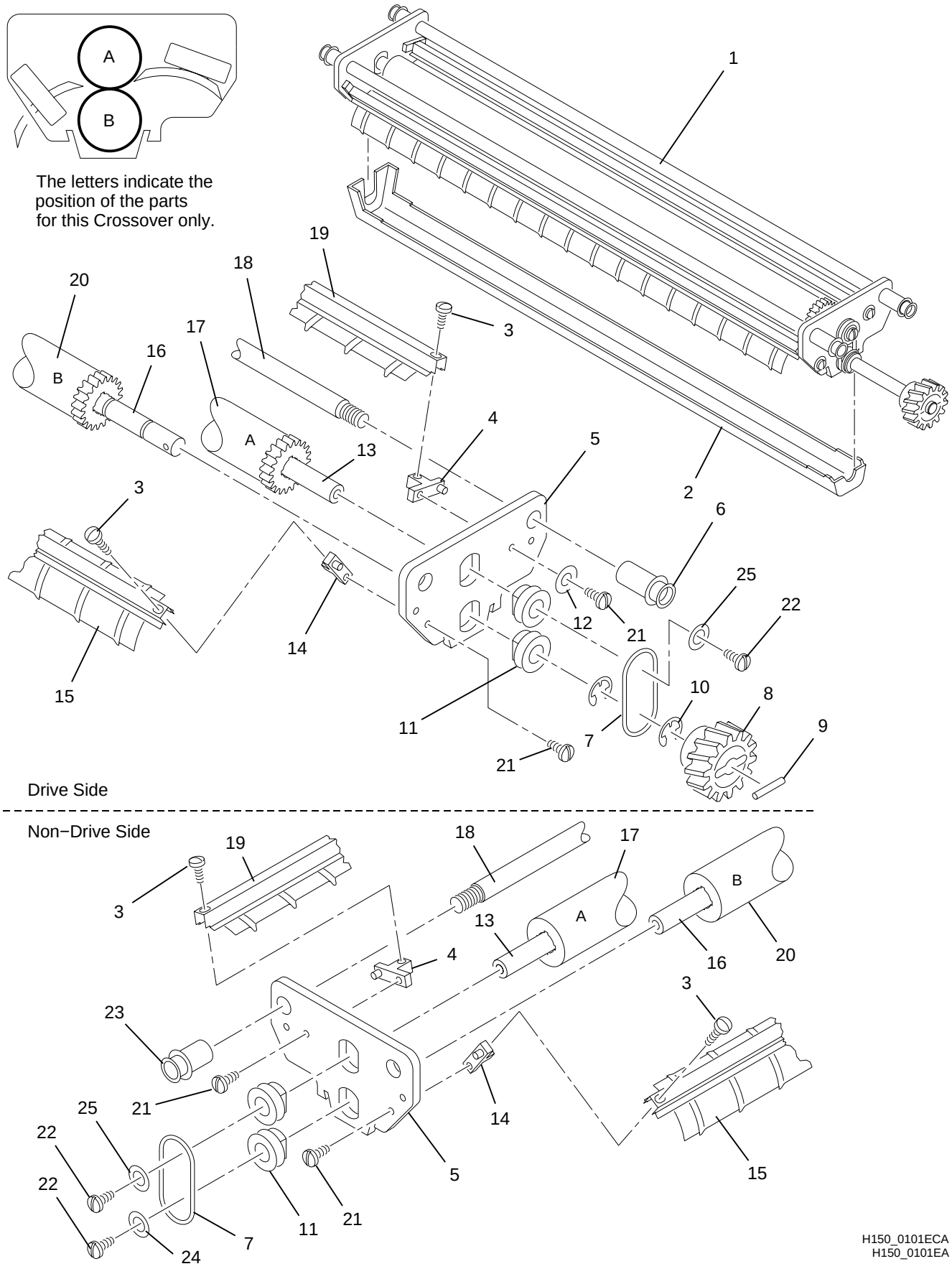

Figure 26 Fixer/Wash Crossover

Item	Part No.	Description	Qty.	Notes
1	9B8832	Rack - Crossover, Fixer/Wash	1	Includes item 2.
2	1C7230	Trough	1	
3	5B6316	Screw	4	
4	474596	Bracket - Guide Shoe	2	
5	8B7371	Sideplate - Crossover	2	
6	472756	Nut - Tie Rod, long	2	
7	459344	Spring	2	
8	550781	Gear	1	
9	502464	Pin	1	
10	651107	E-Ring	2	
11	914507	Bearing	4	
12	459947	Washer - ID, Fixer/Wash	1	
13	914480	Shaft	1	
14	594233	Bracket - Guide Shoe	2	
15	458953	Shoe - Guide	1	
16	8B6844	Shaft	1	
17	9B8662	Roller - tan, phenolic	1	A
18	458170	Rod - Tie	2	
19	562389	Shoe - Guide	1	
20	470085	Roller - black, rubber	1	B
21	544267	Screw	4	
22	490097	Screw	3	
23	472755	Nut - Tie Rod, short	2	
24	852611	Washer	1	
25	459343	Washer	2	

Figure 27 Wash Rack

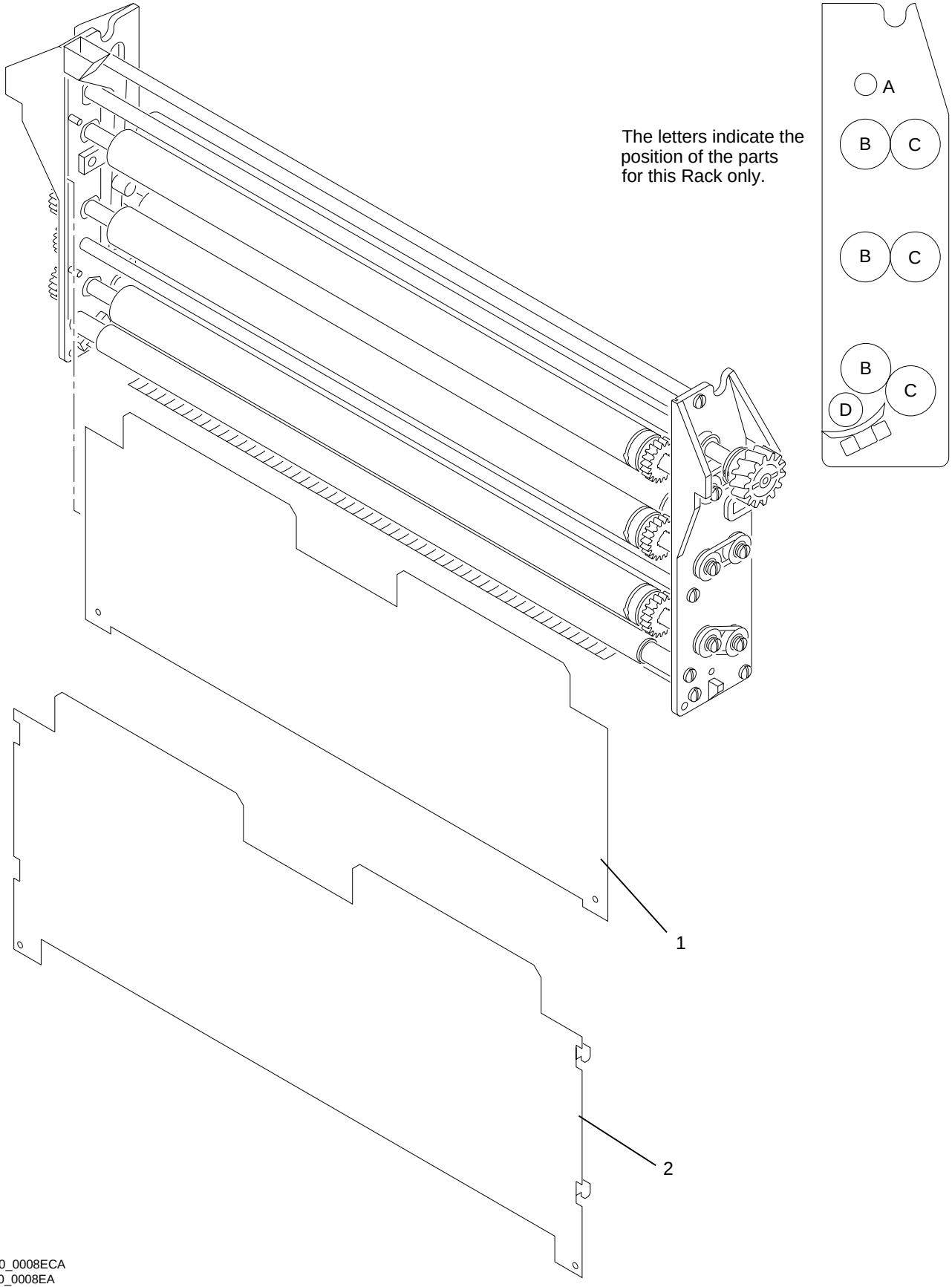

Figure 27 Wash Rack

Item	Part No.	Description	Qty.	Notes
	5B6575	Rack - Wash	1	Complete Rack Assembly.
1	8B6708	Guard - Splash	1	Used on earlier Racks.
2	8B7122	Guard - Splash	1	

Figure 28 Wash Rack - Rollers

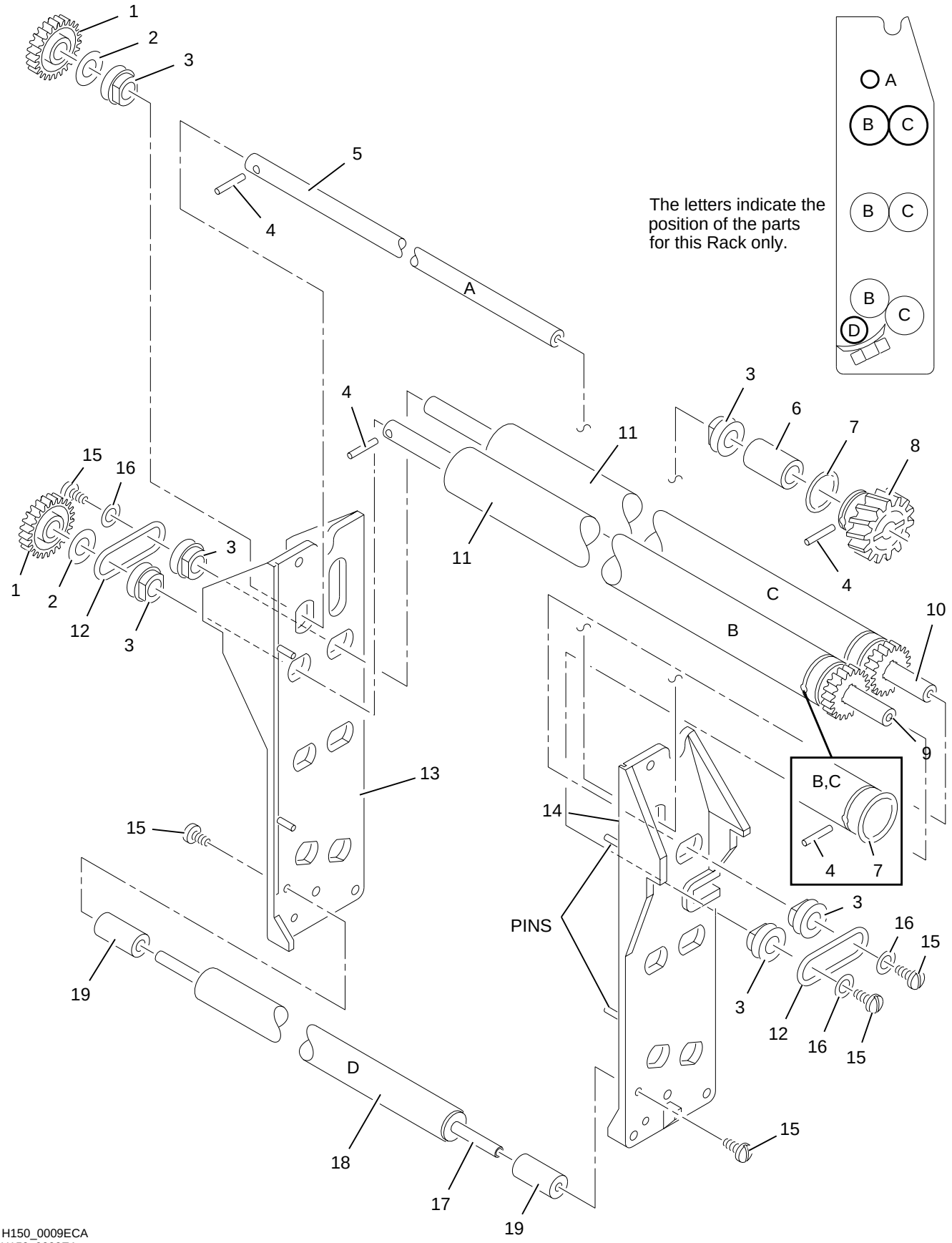

Figure 28 Wash Rack - Rollers

Item	Part No.	Description	Qty.	Notes
1	779028	Gear	6	
2	418775	Washer	6	
3	779119	Bearing	14	
4	502464	Pin	11	
5	1C7366	Shaft	1	A
6	5B6589	Spacer	1	
7	573971	O-Ring	7	
8	5B6591	Gear	1	
9	5B6588	Shaft - Drive	3	For early RACKS with separate B and C ROLLERS and SHAFTS.
10	5B6587	Shaft - Driven	3	For early RACKS with separate B and C ROLLERS and SHAFTS.
11	5B6590	Roller - tan, phenolic	6	B,C For early RACKS with separate B and C ROLLERS and SHAFTS.
11	8B7455	Roller - Drive	3	B For later RACKS with the one-piece ROLLER/SHAFT AY.
11	8B7456	Roller - Driven	3	C For later RACKS with the one-piece ROLLER/SHAFT AY.
12	1C7107	Spring	6	
13	8B7346	Sideplate - Wash, Non-Drive Side	1	Earlier Sideplates without Pins are no longer available. The new Sideplates shown are not compatible with the earlier Splash Guards. If you have the earlier style Sideplates, order both new style Sideplates, 8B7354 and 8B7353 and new style Splash Guard 8B7122.
14	8B7353	Sideplate - Wash, Drive Side	1	See above Notes.
15	490097	Screw	11	
16	852611	Washer	9	
17	5B6817	Shaft	1	
18	8B6568	Roller - tan, phenolic	1	D
19	953828	Spacer	2	

Figure 29 Washer Rack - Other Parts

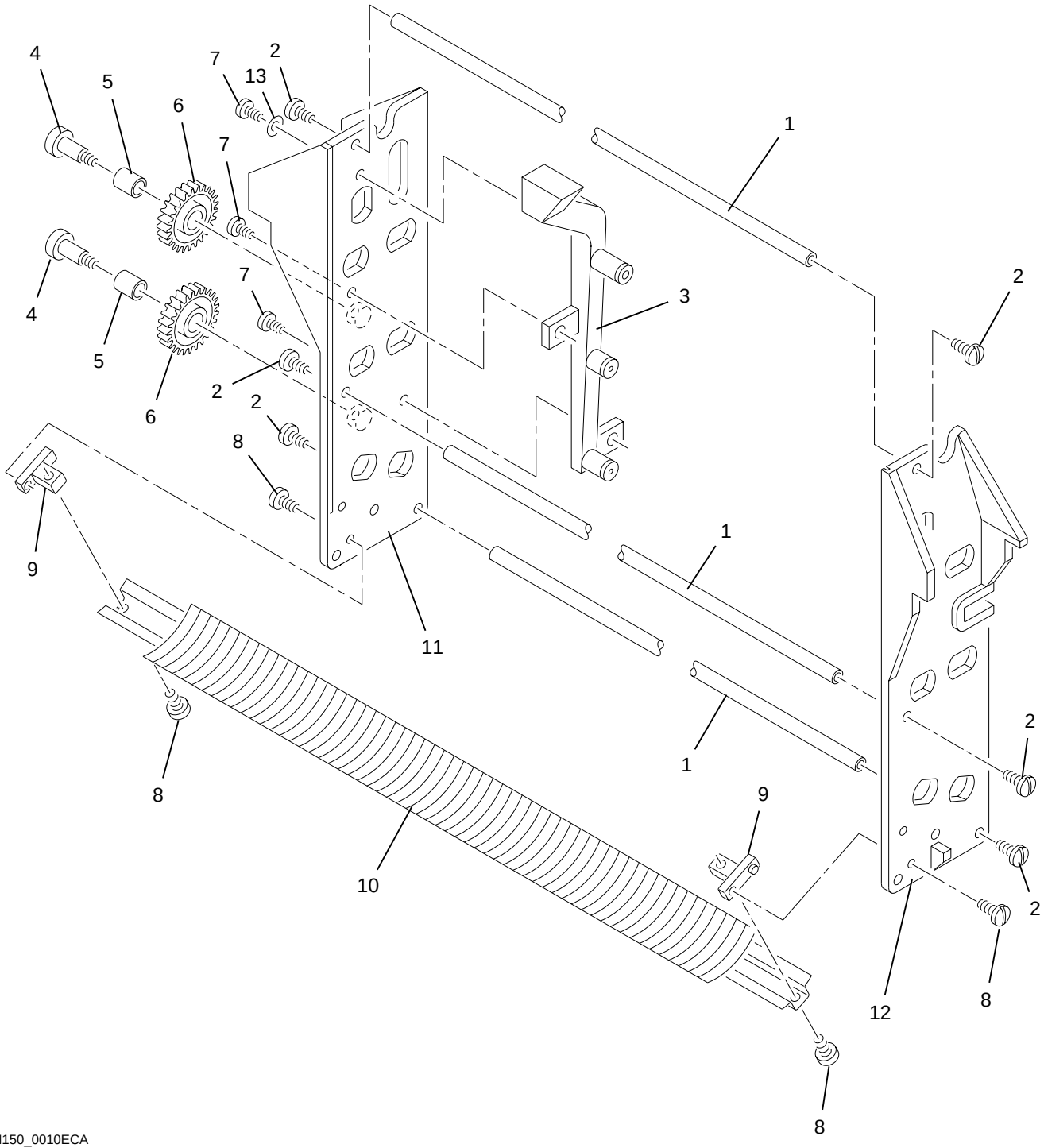

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Figure 29 Washer Rack - Other Parts

Item	Part No.	Description	Qty.	Notes
1	7C6662	Rod - Tie	3	
2	852807	Screw	6	
3	5B6585	Manifold - Water	1	
4	5B6808	Screw - Shoulder	2	
5	911725	Bushing	2	
6	779028	Gear	6	
7	165626	Screw	3	
8	544267	Screw	4	
9	474596	Bracket - Guide Shoe	2	
10	8B7377	Shoe - Guide	1	
11	5B6594	Sideplate - Wash, Non-Drive Side	1	
12	5B6593	Sideplate - Wash, Drive Side	1	
13	852611	Washer	1	

Figure 30 Dryer Rack

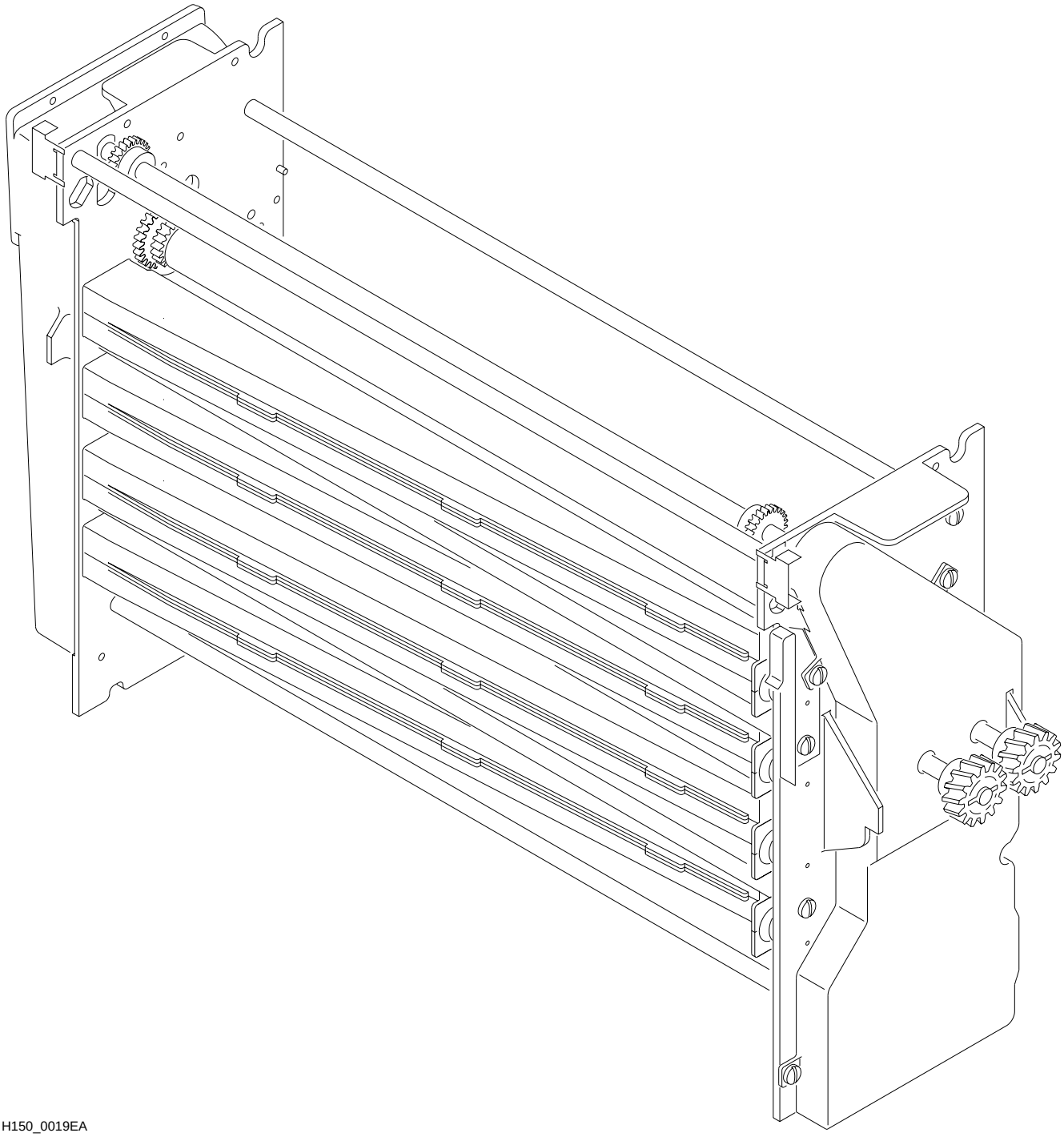

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Figure 30 Dryer Rack

Item	Part No.	Description	Qty.	Notes
	5B6580	Rack - Dryer	1	Complete Rack Assembly.

Figure 31 Dryer Rack - Air Tubes, Guide Shoe, and Tie Rods

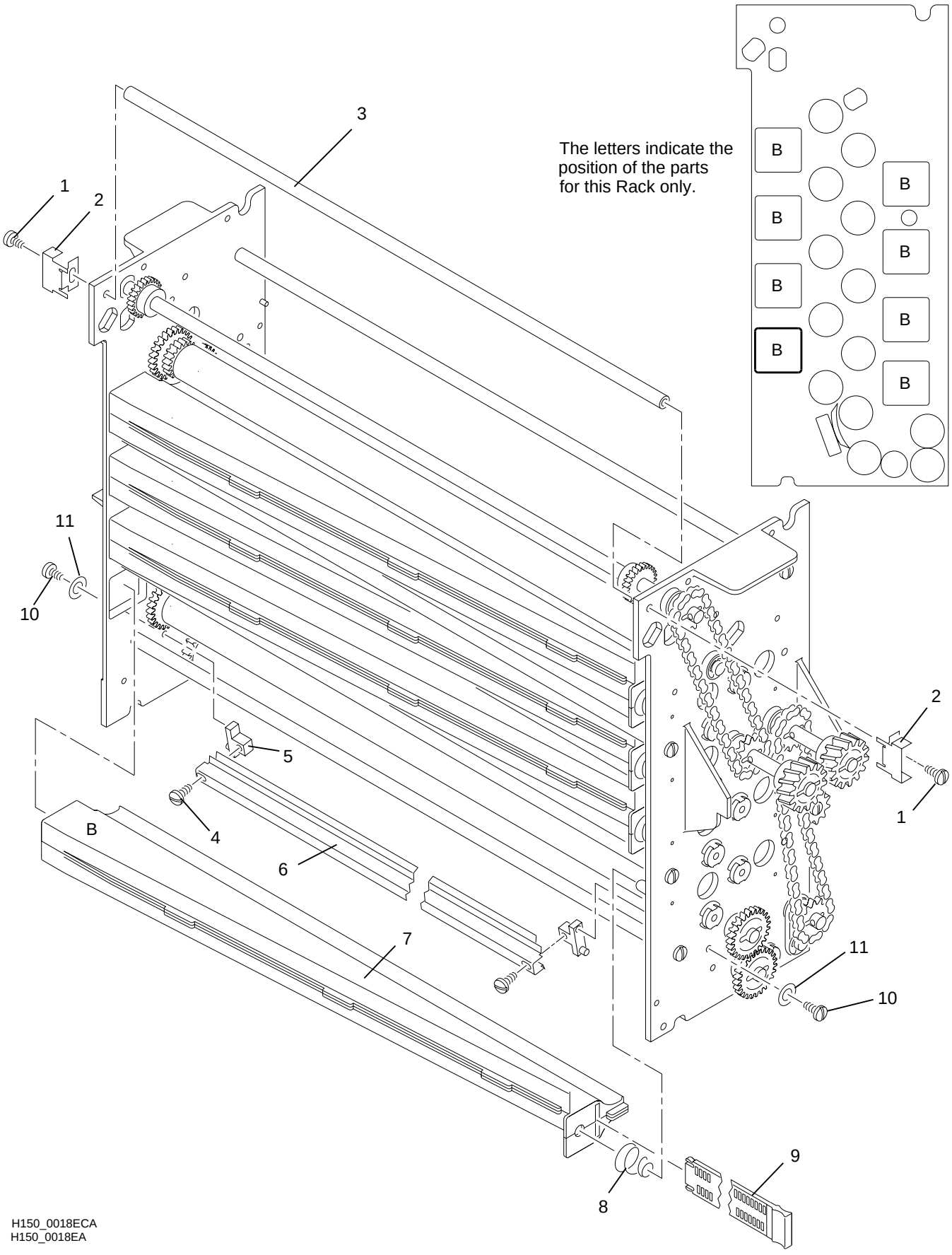

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Figure 31 Dryer Rack Air Tubes, Guide Shoe, and Tie Rods

Item	Part No.	Description	Qty.	Notes
1	852811	Screw	14	
2	914875	Bracket	2	
3	532164	Rod - Tie	7	
4	5B6316	Screw	2	
5	474596	Bracket - Guide Shoe	2	
6	914704	Shoe - Guide	1	
7	1C7206	Air Tube	8	B does not include item 9.
8	562609	Spring	8	
9	1C7212	Diffuser - Air Tube	8	
10	544267	Screw	2	
11	852611	Washer	2	

Figure 32 Dryer Rack - Rollers

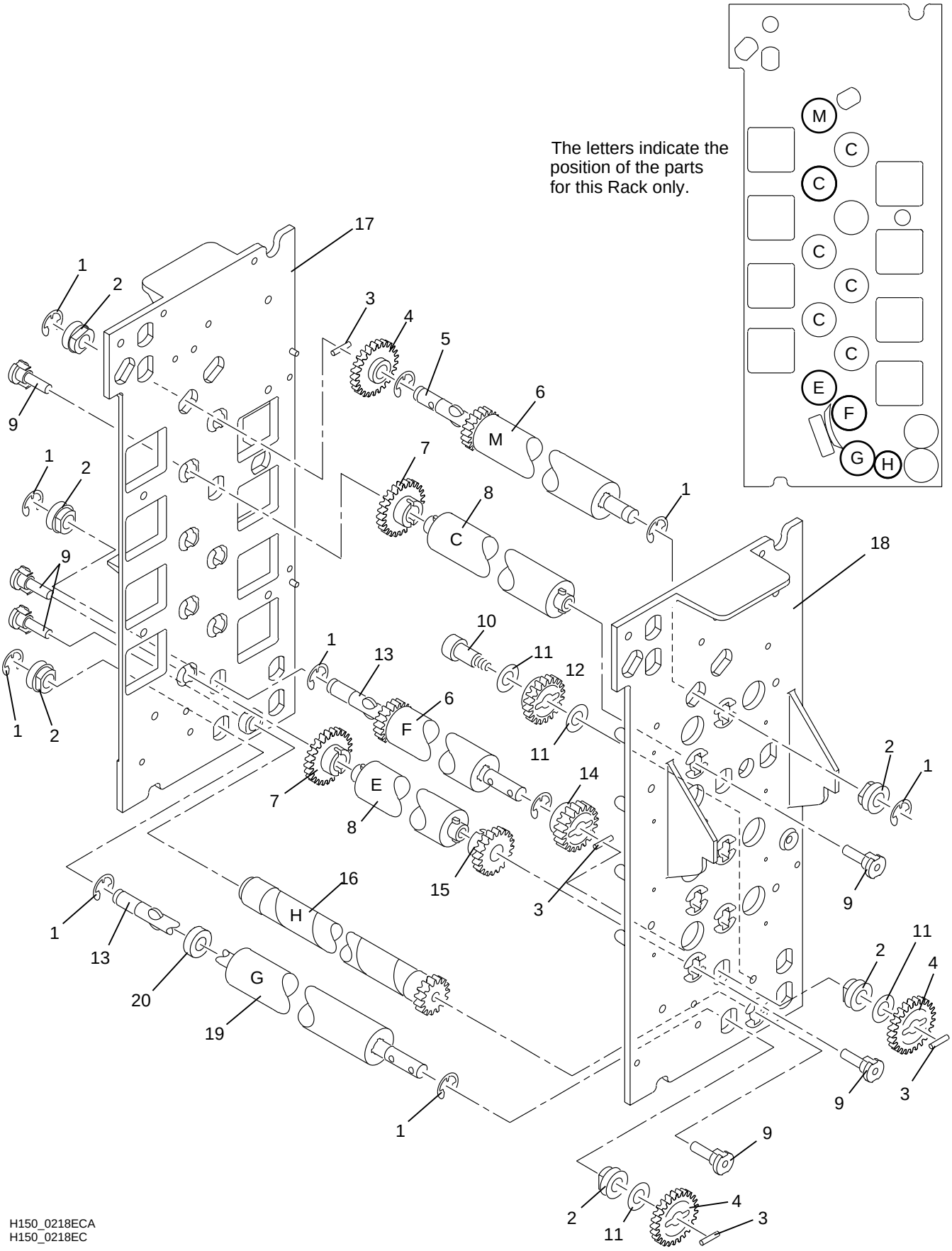

Figure 32 Dryer Rack - Rollers

Item	Part No.	Description	Qty.	Notes
1	651107	E-Ring	17	
2	779119	Bearing	16	
3	502464	Pin	11	
4	911664	Gear	4	
5	748022	Shaft	1	
6	911660	Roller - tan, phenolic	3	F,G,M
7	532124	Gear - Snap-On	7	
8	587329	Roller - tan, phenolic	7	C,E
9	562228	Stud - Snap-In	16	
10	990010	Screw - Shoulder	1	
11	418775	Washer	8	
12	9B8639	Gear	1	
13	748021	Shaft	2	
14	1C7245	Gear	1	
15	1C7244	Gear - Snap-On	1	
16	911662	Roller - black, absorbent	1	H
17	9B8868	Sideplate - Dryer, Non-Drive Side	1	
18	9B8869	Sideplate - Dryer, Drive Side	1	For Dryer Racks without Mod No. 2 installed
	3H8275	Sideplate - Dryer, Drive Side	1	For Dryer Racks with Mod No. 2 installed
19	467016	Roller	1	For Dryer Racks with a Roller/Gear AY, replace with Items 19 and 20.
20	5B6775	Spacer	1	

Figure 33 Dryer Rack - Rollers

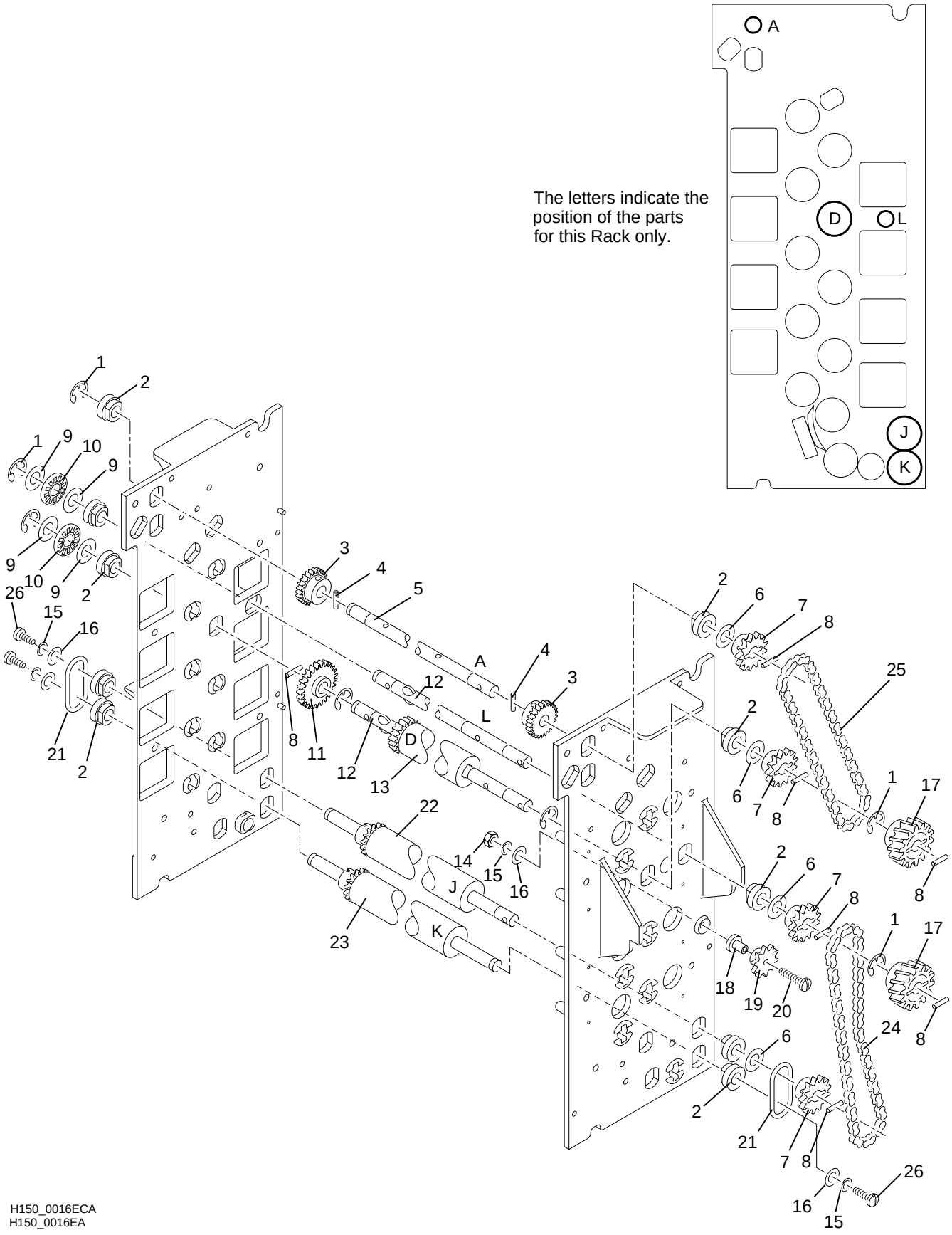

Figure 33 Dryer Rack - Rollers

Item	Part No.	Description	Qty.	Notes
1	651107	E-Ring	17	
2	779119	Bearing	16	
3	544070	Gear	2	
4	544081	Pin	2	
5	981299	Shaft	1	A
6	418775	Washer	4	
7	8B7109	Sprocket	4	
8	502464	Pin	11	
9	619512	Washer	4	
10	3B7301	Washer - Thrust	2	
11	911664	Gear	4	
12	5B6843	Shaft	2	L
13	911660	Roller - tan, phenolic	4	D
14	853080	Nut	1	
15	853087	Washer - Lock	4	
16	852611	Washer	5	
17	550774	Gear	2	
18	943471	Bushing	1	
19	609804	Sprocket	1	
20	853141	Screw	1	
21	5B6165	Spring	2	
22	9B8087	Roller - silicone	1	J Includes 2 each of items 15, 16, 26. Earlier Squeegee Rollers, mounted with E-Rings are no longer available. Roller 9B8087, is compatible with the earlier Racks.
23	9B8088	Roller - silicone	1	K Includes 2 each of items 15, 16, 26. Earlier Squeegee Rollers, mounted with E-Rings are no longer available. Roller 9B8088, is compatible with the earlier Racks.
24	943078	Chain	1	
25	914737	Chain	1	
26	852682	Screw	3	

Figure 34 Dryer Rack - Covers and Plenum

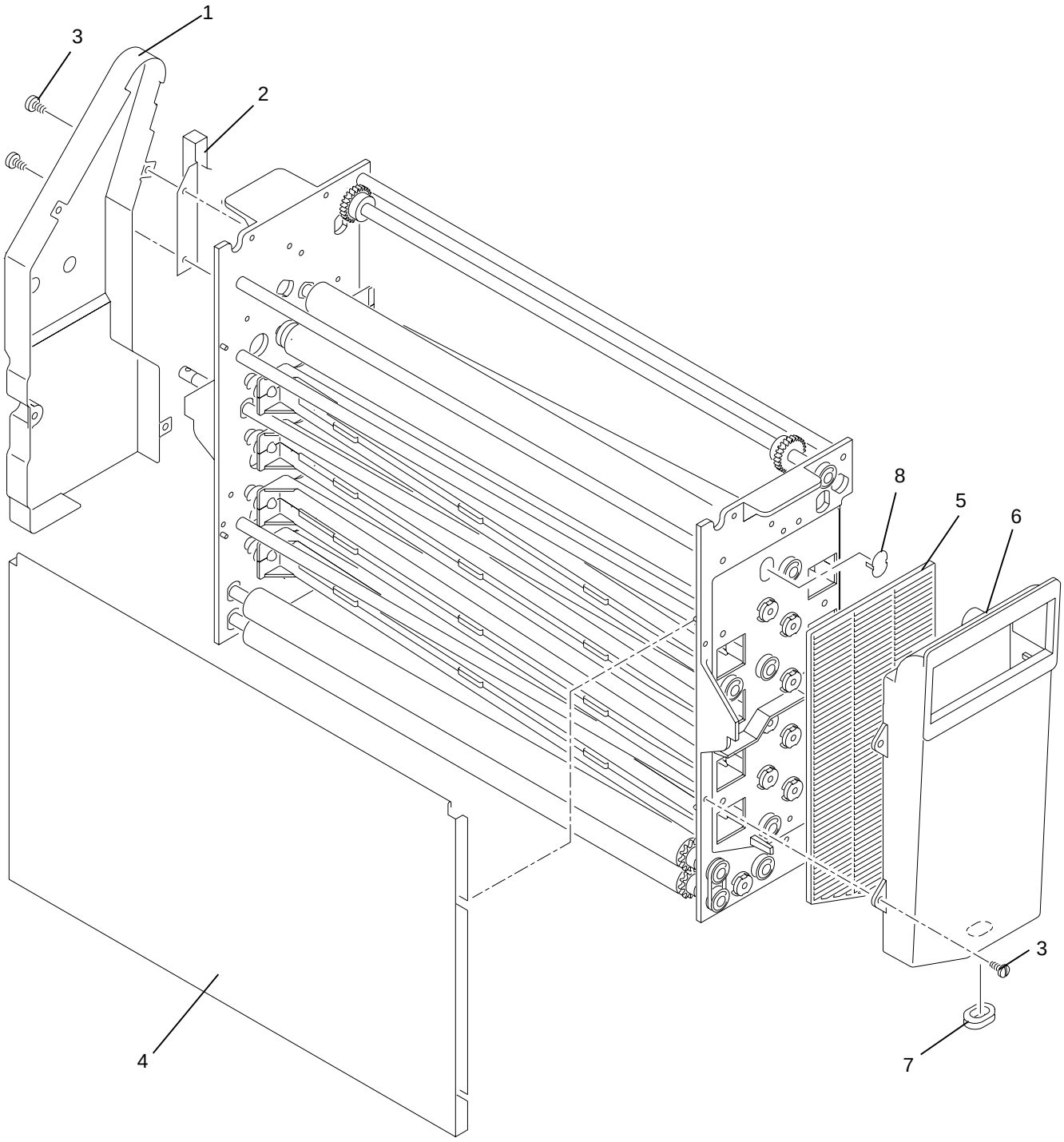

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Figure 34 Dryer Rack - Covers and Plenum

Item	Part No.	Description	Qty.	Notes
1	1C7227	Manifold - Exhaust	1	
2	5B6841	Bracket - Stop	1	
3	852945	Screw	8	
4	5B6810	Cover - Front	1	
5	1C7213	Baffle - Air	1	
6	5B6811	Manifold Assembly	1	
7	1C7269	Gasket - Thermistor	1	
8	5B6634	Plug	1	

Figure 35 Dryer Rack - Front Exit Kit Installed

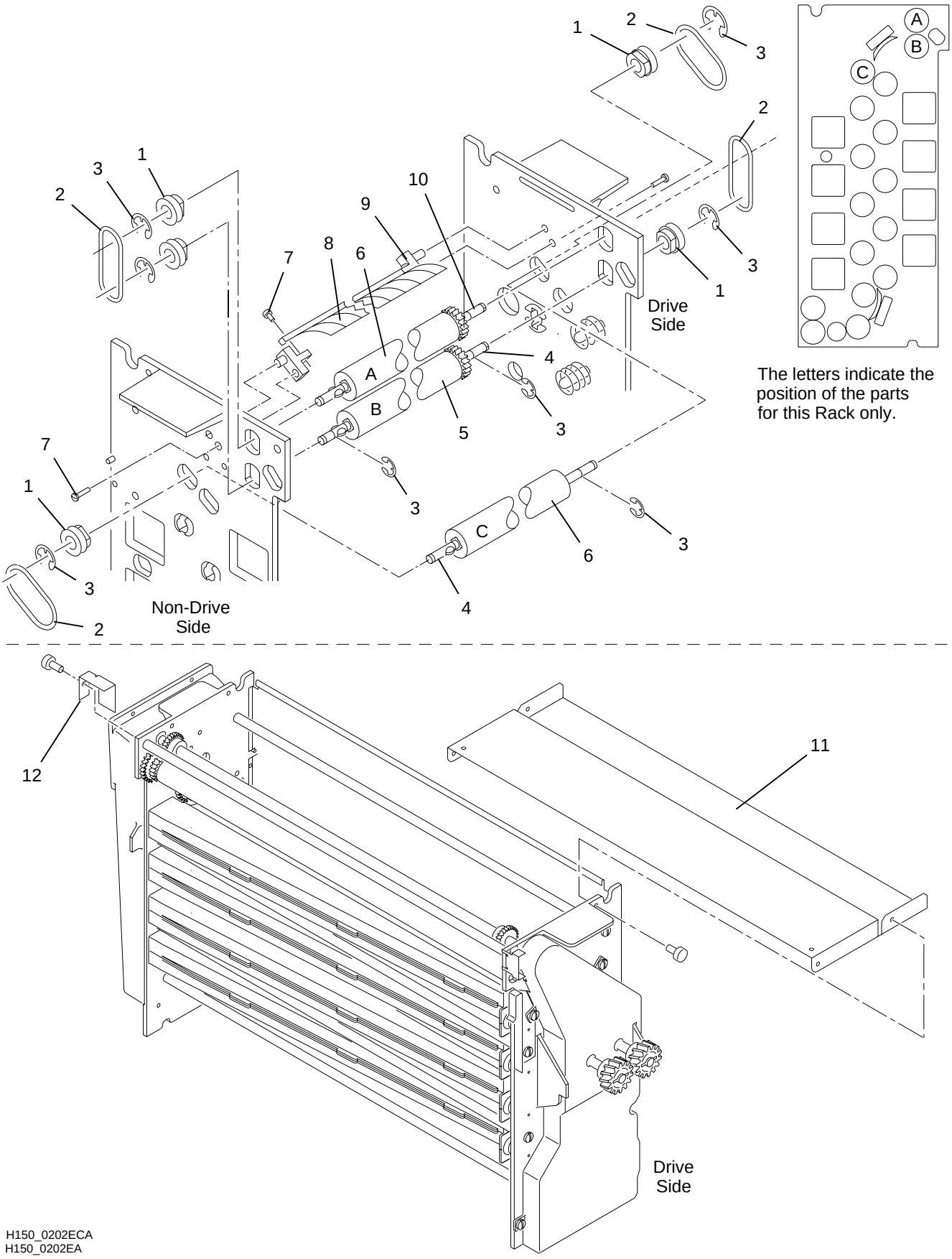

Figure 35 Dryer Rack - Front Exit Kit Installed

Item	Part No.	Description	Qty.	Notes
1	779119	Bearing		
2	1C7106	Spring		
3	651107	E-Ring		
4	748022	Shaft		
5	594237	Roller - black, rubber		
6	246979	Roller - tan, phenolic		
7	5B6316	Screw		
8	5B6840	Guide Shoe		
9	594233	Bracket - Guide Shoe		
10	335663	Shaft		
11	8B6666	Cover		
12	8B7204	Shield		

Figure 36 Exit Rack

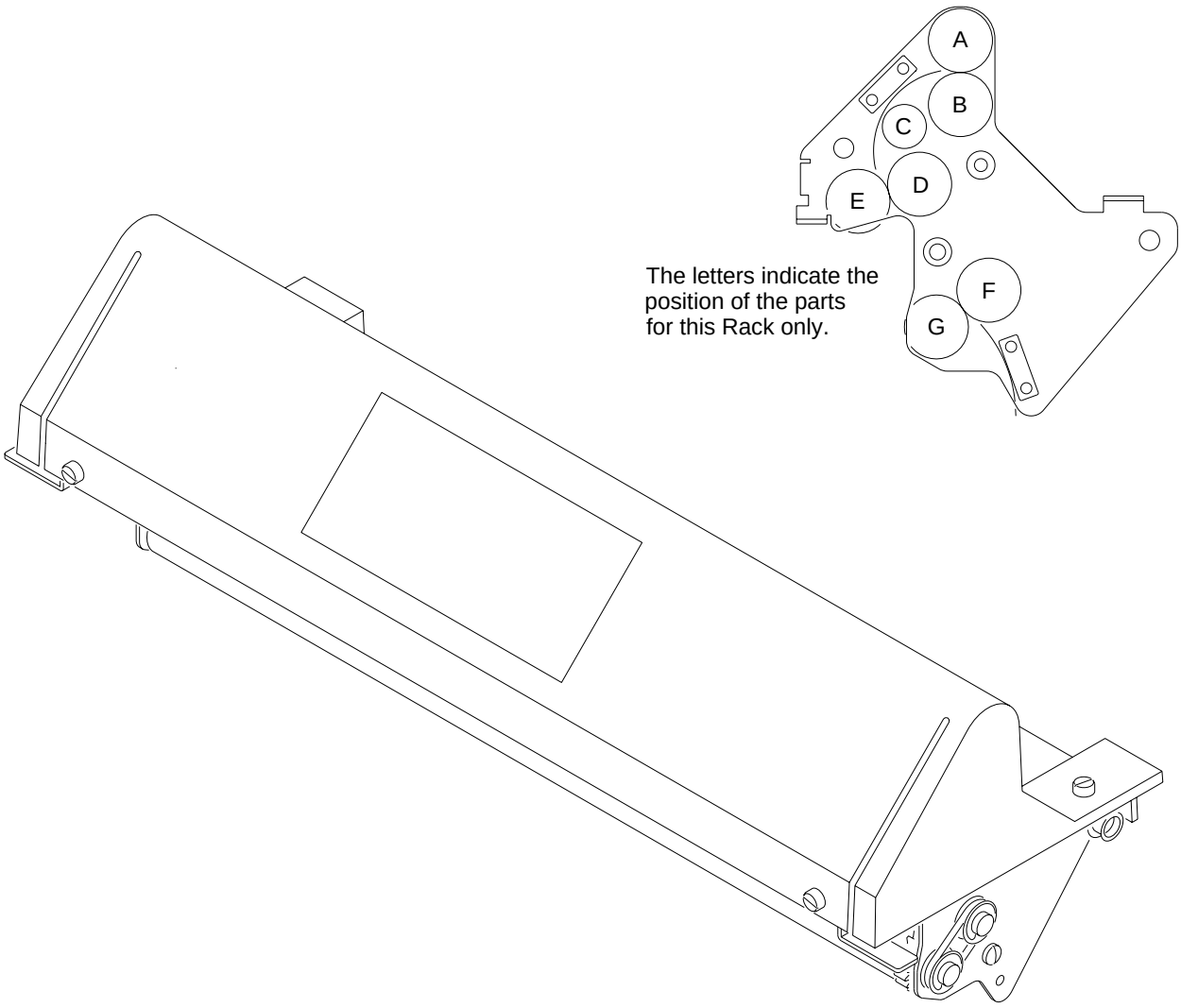

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Figure 36 Exit Rack

Item	Part No.	Description	Qty.	Notes
	5B6579	Rack - Exit	1	Complete Rack Assembly.
A,G	246979	Roller - tan, phenolic	2	
B	594237	Roller - black, rubber	1	
C	458949	Roller - tan, phenolic	1	
D	990015	Roller - tan, phenolic	1	
E	990014	Roller - tan, phenolic	1	
F	911660	Roller - tan, phenolic	1	

Figure 37 Exit Rack - Rollers

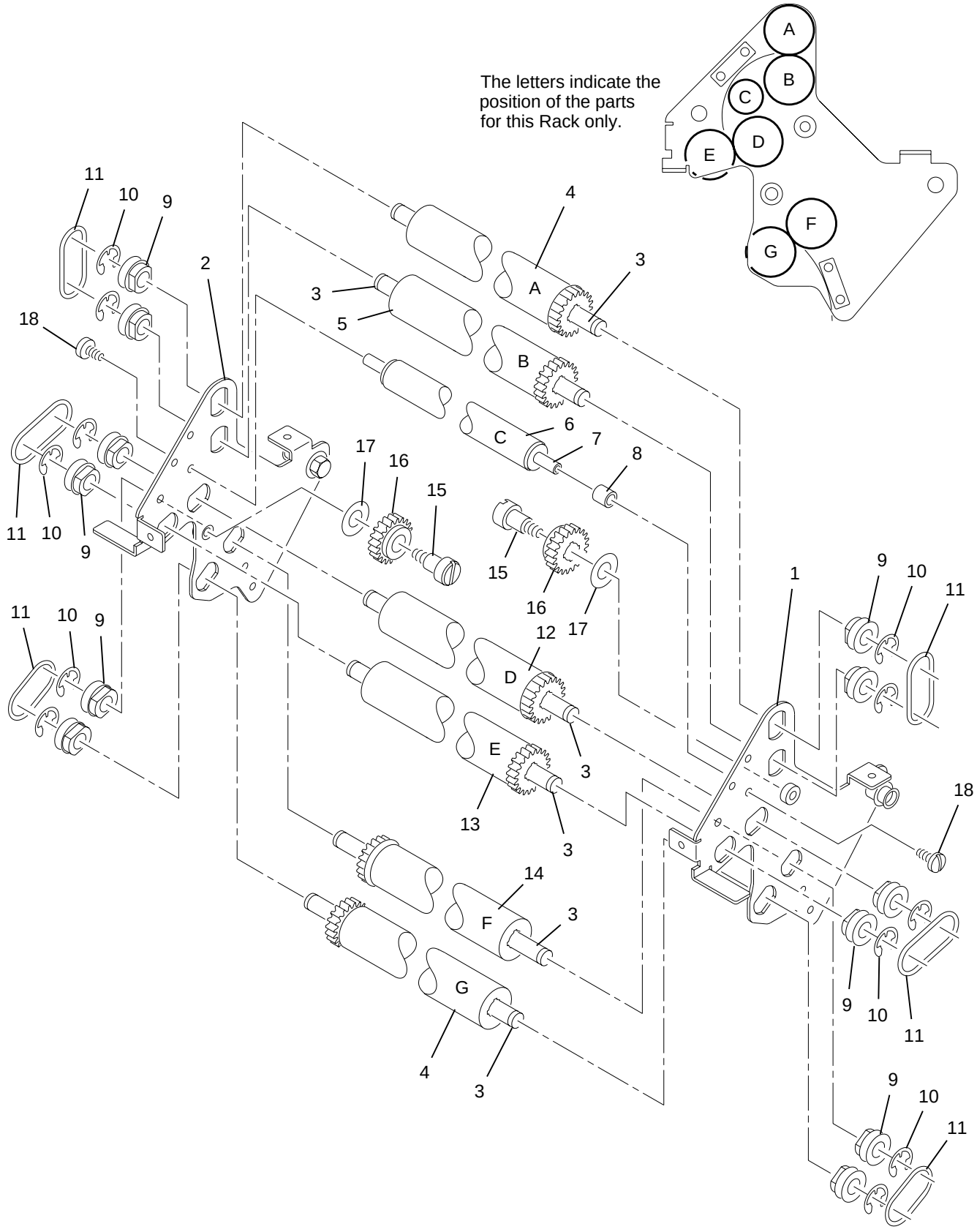

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Figure 37 Exit Rack - Rollers

Item	Part No.	Description	Qty.	Notes
1	1C7255	Sideplate - Exit, Drive Side	1	
2	1C7256	Sideplate - Exit, Non-Drive Side	1	
3	911653	Shaft	6	
4	246979	Roller - tan, phenolic	2	A,G
5	594237	Roller - black, rubber	1	B
6	458949	Roller - tan, phenolic	1	C
7	458391	Shaft	1	
8	1C4981	Spacer	1	
9	911684	Bearing	12	
10	651107	E-Ring	12	
11	1C7107	Spring	6	
12	990015	Roller - tan, phenolic	1	D
13	990014	Roller - tan, phenolic	1	E
14	911660	Roller - tan, phenolic	1	F
15	5B6648	Screw - Shoulder	2	
16	5B6570	Gear Assembly	2	
17	418775	Washer	2	
18	852682	Screw	4	

Figure 38 Exit Rack - Other Parts

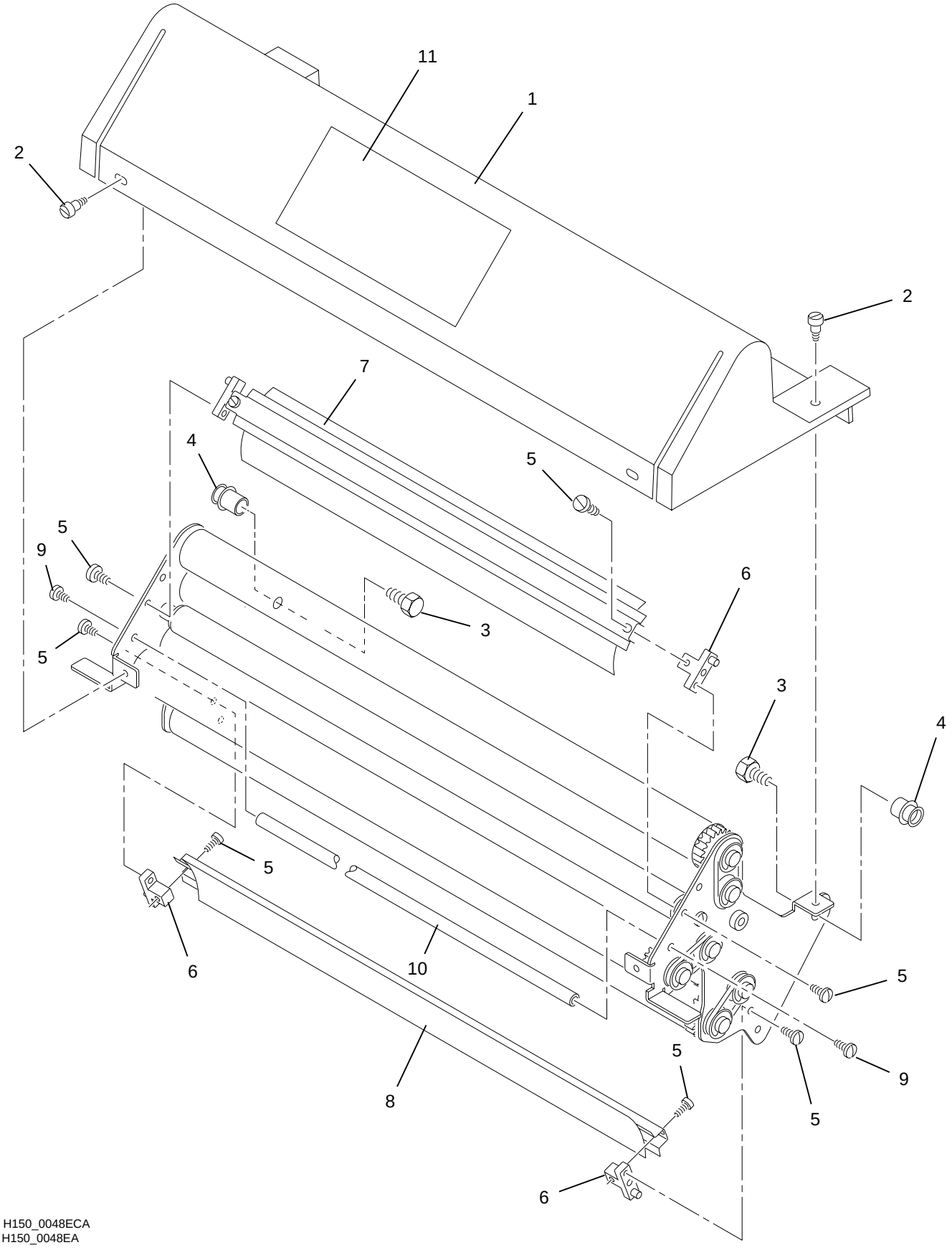

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Figure 38 Exit Rack - Other Parts

Item	Part No.	Description	Qty.	Notes
1	1C7254	Cover - Top Exit	1	
2	493422	Screw - Shoulder	4	
3	3B7398	Bolt - Hex	2	
4	911683	Nut - Special	2	
5	5B6316	Screw	8	
6	474596	Bracket - Guide Shoe	4	
7	911748	Shoe - Guide	1	
8	911749	Shoe - Guide	1	
9	852807	Screw	4	
10	7C6661	Rod - Tie	1	
11	990330	Label	1	

Section 4: Main Drive

Figure 39 Main Drive Motor

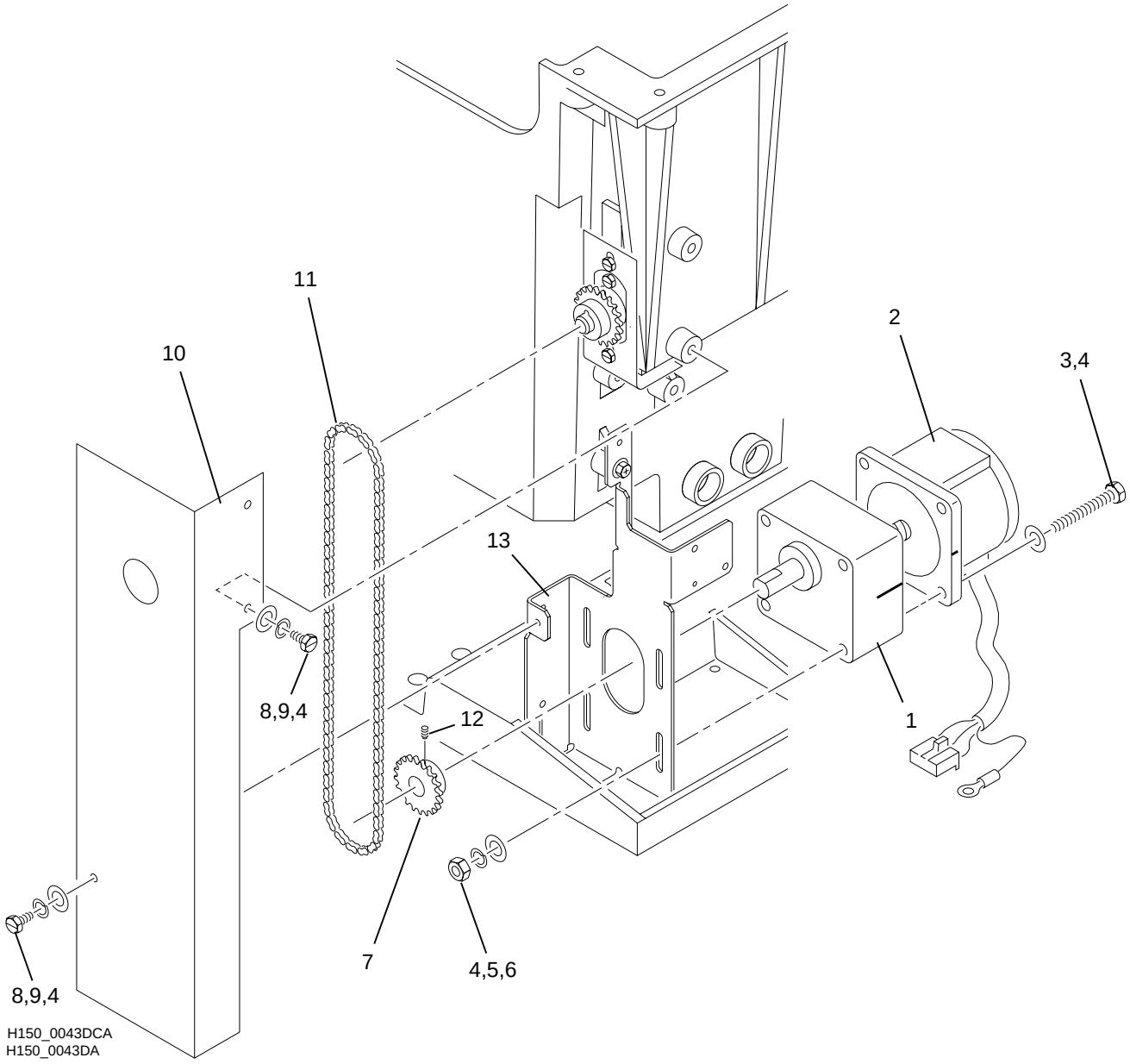

Figure 39 Main Drive Motor

Item	Part No.	Description	Notes
1	1C4591	Gear Box	
2	1C4589	Motor	
3	7B8213	Screw	
4	852799	Washer	
5	852961	Washer - Lock	
6	852800	Nut	
7	454454	Sprocket	20 Tooth
8	619284	Screw	
9	852961	Washer - Lock	
10	5B6560	Cover - Drive Chain	
11	911727	Chain - Drive	
12	852558	Setscrew	
13	1C7233	Bracket	

Figure 40 Main Drive Shaft

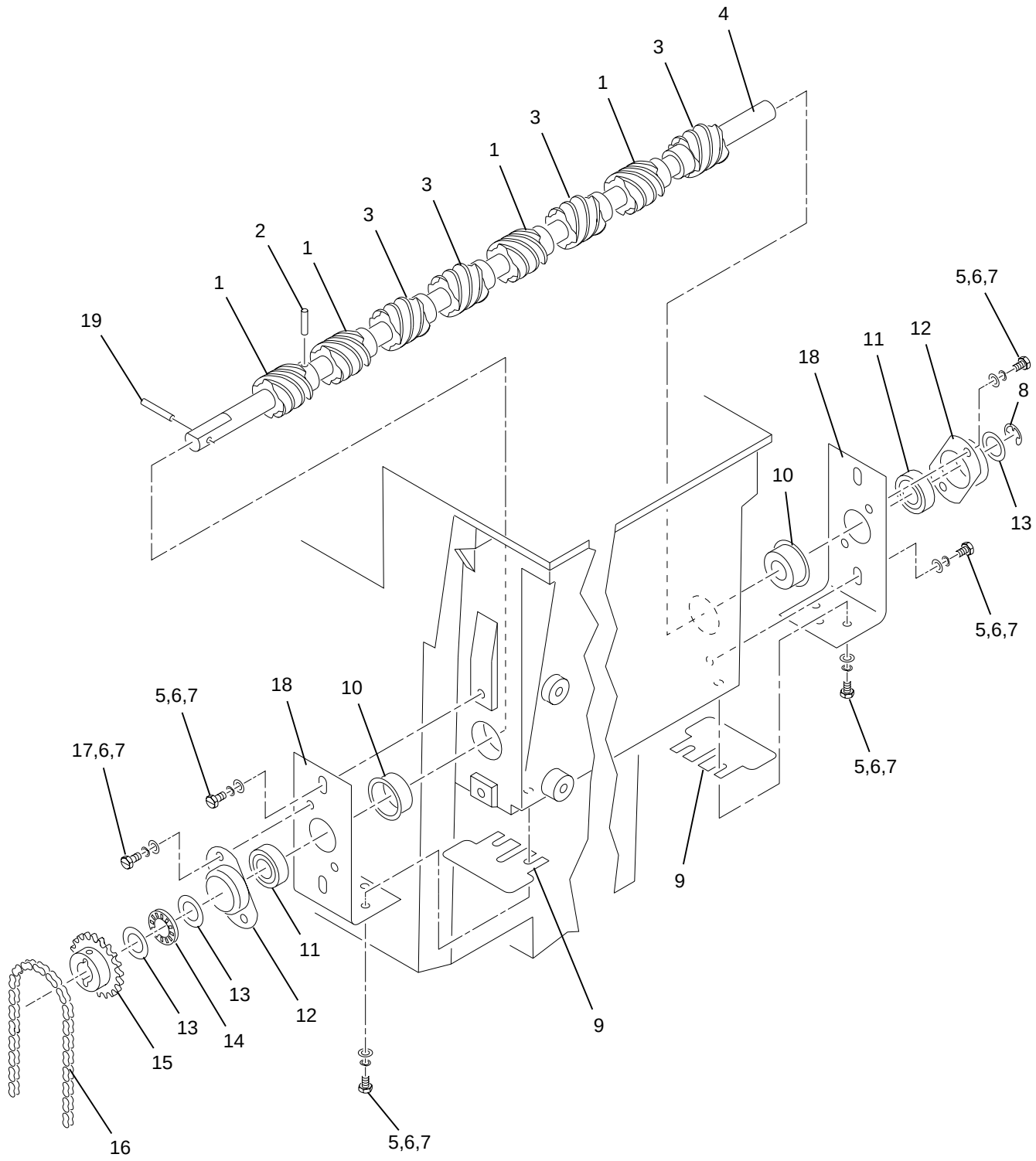

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Figure 40 Main Drive Shaft

Item	Part No.	Description	Notes
1	748956	Gear - Worm, Right	
2	853000	Pin	
3	748955	Gear - Worm, Left	
4	981298	Shaft - Drive	
5	619284	Screw	
6	852961	Washer - Lock	
7	852799	Washer	
8	192904	E-Ring	
9	8B6662	Shim	Quantity may vary.
10	562650	Shield	
11	595426	Bearing	
12	594103	Retainer - Bearing	
13	748957	Washer	
14	897205	Bearing - Thrust	
15	914721	Sprocket	20 Tooth
16	911727	Chain - Drive	
17	187235	Screw	
18	5B6632	Mount - Bearing	
19	914898	Pin - Dowel	

Section 5: Dryer

Figure 41 Dryer

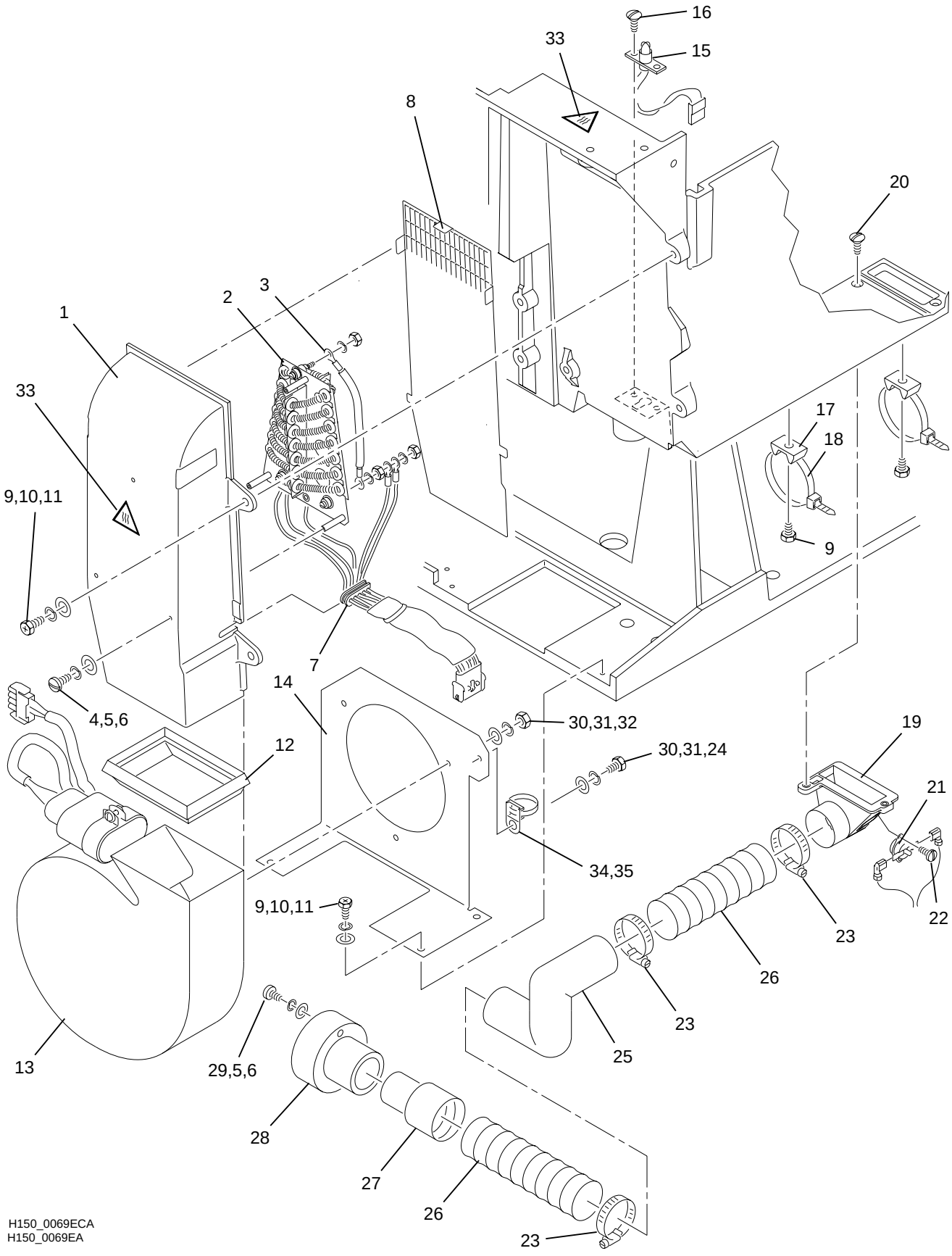

Figure 41 Dryer

Item	Part No.	Description	Notes
1	1C7235	Plenum - Heater	Does not include item 33.
2	1C7218	Heater - 3000 Watt	Includes item 3.
3	8B6574	Thermal Cut-off	
4	575820	Screw	
5	187213	Washer - Lock	
6	165627	Washer	
7	1C7249	Grommet	
8	1C7248	Shield - Heat	
9	619284	Screw	
10	852961	Washer - Lock	
11	852799	Washer	
12	1C7226	Sleeve - Blower	
13	9B8251	Blower	Includes item 14.
14	1C7232	Bracket - Blower	
15	1C7264	Thermistor - Dryer	
16	562201	Screw	
17	246875	Holder - Tie	
18	182916	Tie	
19	1C7243	Adapter - Exhaust	
20	852885	Screw	
21	8B6657	Thermostat - Overtemperature	
22	191097	Screw	
23	531927	Clamp	
24	480820	Screw	
25	5B6595	Duct - Exhaust	
26	5B6562	Hose, long	
27	902351	Cuff	
28	911674	Adapter	
29	852522	Screw	
30	853100	Washer - Lock	
31	852611	Washer	
32	853080	Nut	
33	2B0415	Label - Warning	
34	562213	Holder - Tie	
35	182590	Tie	

Section 6: Plumbing and Tank

Figure 42 Bulkhead Fittings

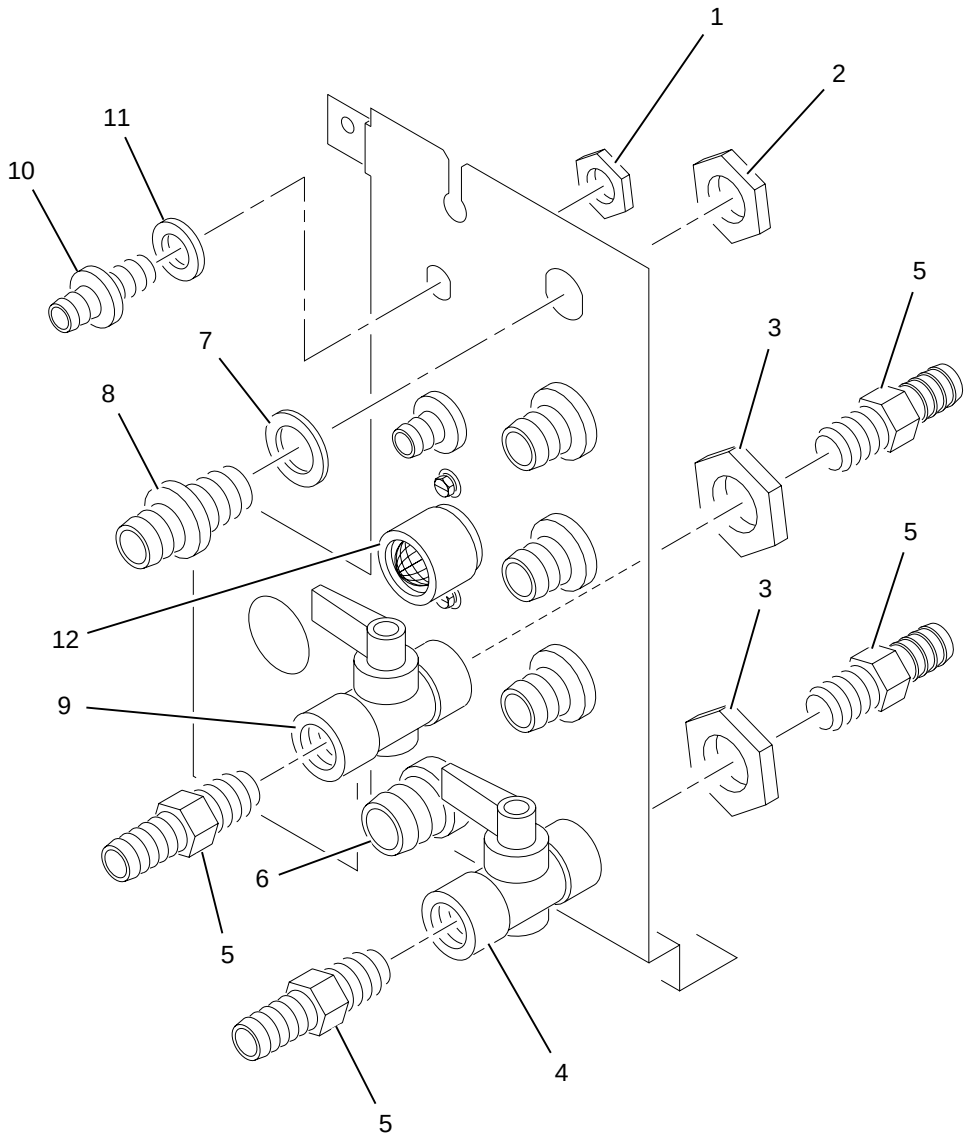

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Figure 42 Bulkhead Fitting

Item	Part No.	Description	Notes
1	779376	Nut - Jam, 3/8 in. - 20	
2	779377	Nut - Jam, 5/8 in. - 16	
3	779378	Nut - Jam, 1-in. - 12	
4	779359	Valve - Drain, Fixer	blue
5	499754	Connector - Hose	
6	1C4523	Fitting - Bulkhead, 1-in.	
7	1C4721	Washer - Rubber, 5/8-in.	
8	1C7112	Fitting - Bulkhead, 5/8-in.	Includes item 7.
9	779468	Valve - Drain, Developer	red
10	1C7113	Fitting - Bulkhead, 3/8-in.	Includes item 11.
11	489174	Washer - Rubber, 3/8-in.	
12	943666	Solenoid - Water	

Figure 43 Developer Plumbing Diagram

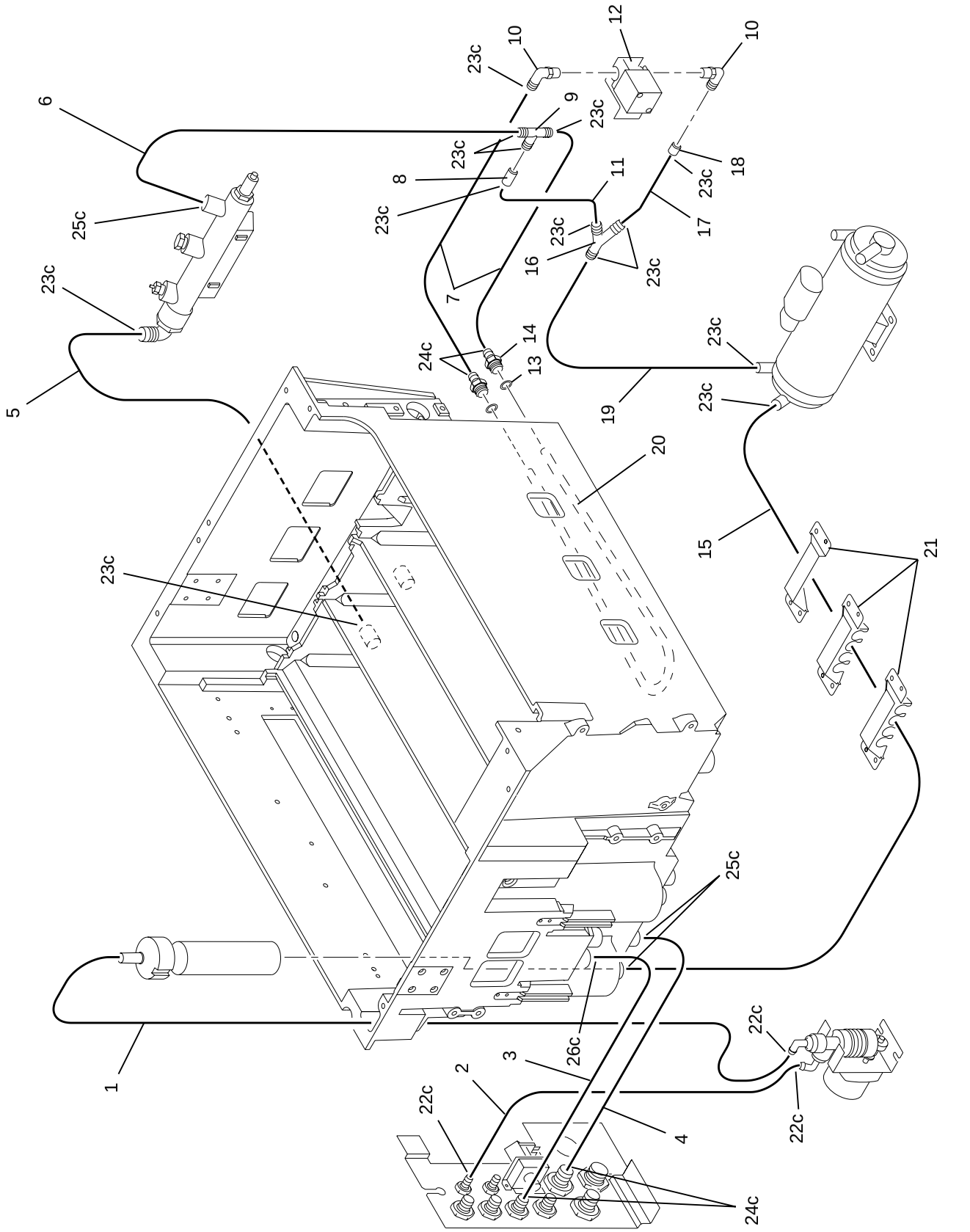

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Figure 43 Developer Plumbing Diagram

Item	Part No.	Description	Notes
1	5B6804	Tubing - Developer Replenisher Outlet	
2	779364	Tubing - Developer Replenisher Inlet	
3	779365	Tubing - Developer Overflow	
4	779387	Tubing - Developer Drain	
5	5B6806	Tubing - Developer Thermowell Outlet	
6	779363	Tubing - Recirculation	
7	5B6151	Tubing - Heat Exchanger	
8	914731	Orifice - .25-in. diameter	
9	180281	Fitting - T	
10	486480	Fitting - Elbow	
11	779383	Tubing - Orifice	
12	779344	Solenoid - Cooling	
13	532378	O-Ring	
14	5B6156	Fitting	
15	779460	Tubing - Developer Recirculation Inlet	
16	477011	Fitting - Y	
17	779385	Tubing - Developer Solenoid Inlet	
18	914732	Orifice - .125-in. diameter	
19	779384	Tubing - Developer Recirculation Outlet	
20	914724	Heat Exchanger	
21	779469	Guide - Hose	
22c	246800	Clamp - Hose, Size 2	
23c	246801	Clamp - Hose, Size 3	
24c	246803	Clamp - Hose, Size 8	
25c	246808	Clamp - Hose, Size 10	
26c	914908	Clamp - Hose, Size 12	

Figure 44 Fixer Plumbing Diagram

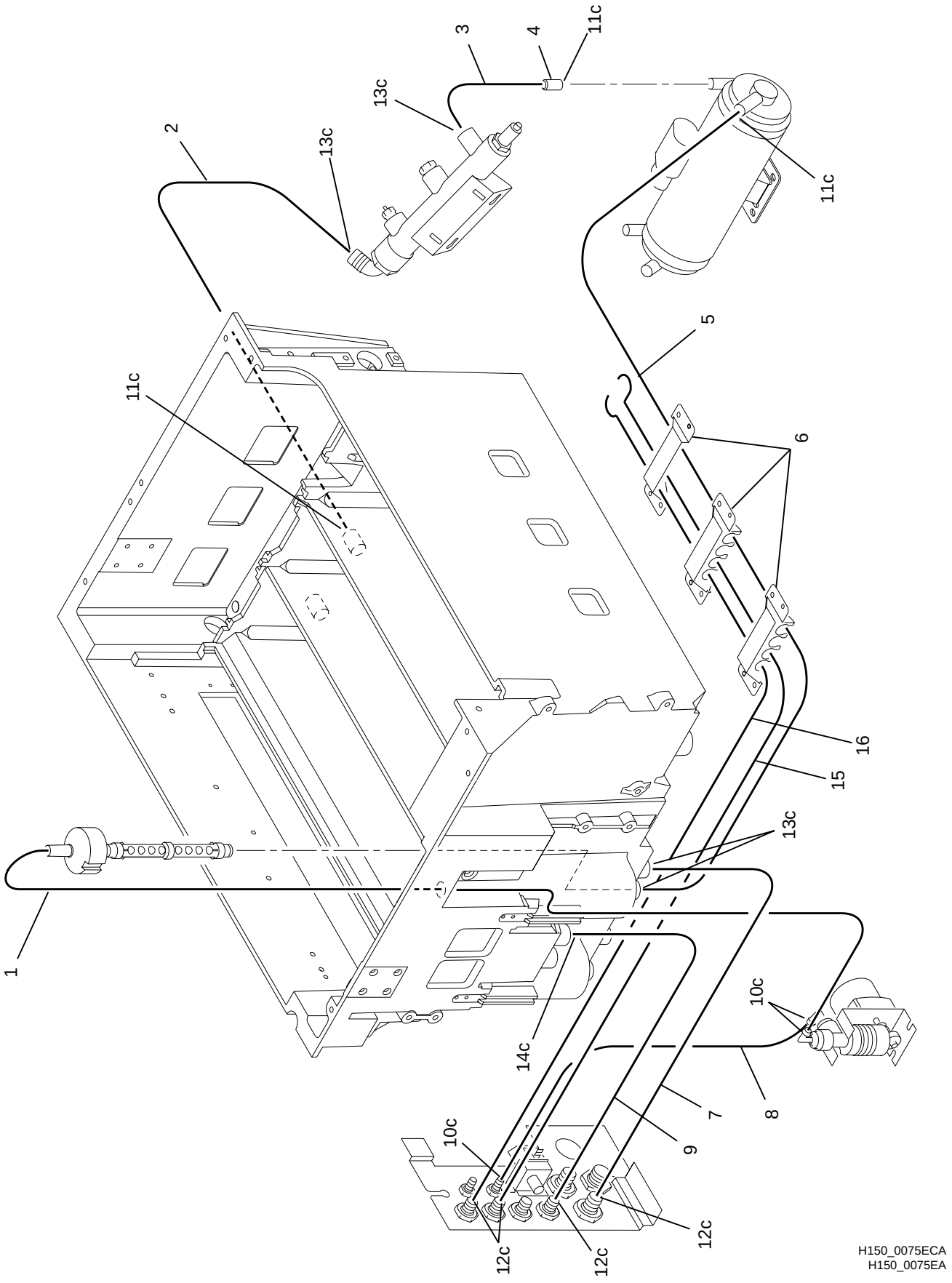

Figure 44 Fixer Plumbing Diagram

Item	Part No.	Description	Notes
1	5B6803	Tubing - Fixer Replenisher Outlet	
2	5B6805	Tubing - Fixer Thermowell Outlet	
3	779363	Tubing - Recirculation	
4	459576	Orifice - .203-in. diameter	
5	779388	Tubing - Fixer Recirculation Intlet	
6	779469	Guide - Hose	
7	779360	Tubing - Fixer Drain	
8	779464	Tubing - Fixer Replenisher Inlet	
9	779366	Tubing - Fixer Overflow	
10c	246800	Clamp - Hose, Size 2	
11c	246801	Clamp - Hose, Size 3	
12c	246803	Clamp - Hose, Size 8	
13c	246808	Clamp - Hose, Size 10	
14c	914908	Clamp - Hose, Size 12	
15	8B6604	Tubing - Fixer Manager	Used with optional Fixer Manager only.
16	8B6605	Tubing - Fixer Manager	Used with optional Fixer Manager only.

Figure 45 Wash Plumbing Diagram

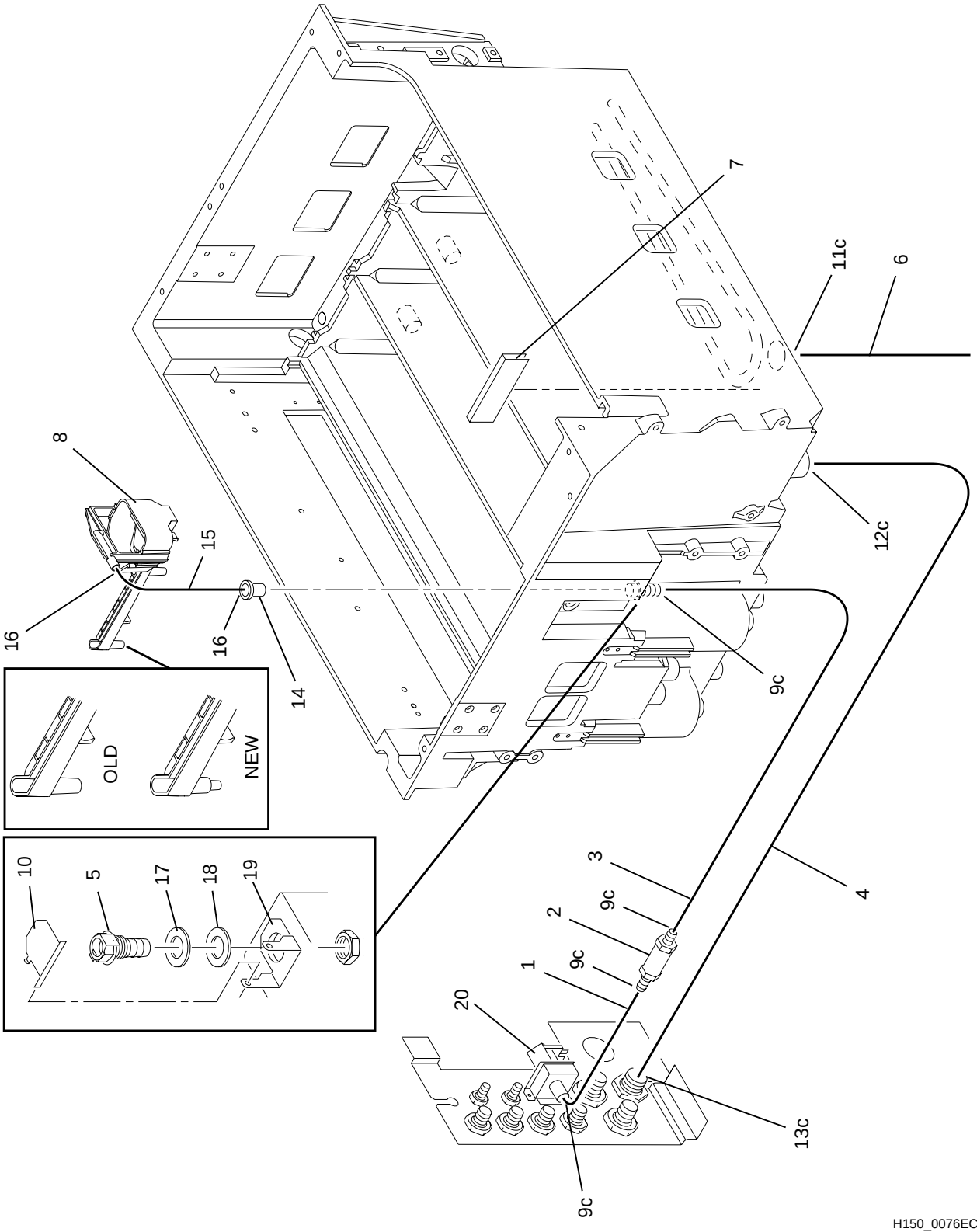

Figure 45 Wash Plumbing Diagram

Item	Part No.	Description	Notes
1	943668	Tubing - Water Inlet	
2	5B6630	Valve - Control, 1/2 GPM Flow	Includes Fittings.
3	943665	Tubing - Water Inlet	
4	779362	Tubing - Wash Drain	
5	943701	Quick Disconnect	Includes Nut.
6	5B6802	Tubing - Emergency Overflow	
7	5B6750	Clip - Wash Tank	
8	8B7218	Reservoir - Wash	*Old style wash reservoir is no longer available.
9c	246800	Clamp - Hose, Size 2	
10	8B7101	Cover	
11c	246808	Clamp - Hose, Size 10	
12c	246805	Clamp - Hose, Size 16	
13c	246804	Clamp - Hose, Size 12	
14	943700	Coupling	
15	8B7123	Tubing - Wash Reservoir	New style wash reservoir is not compatible with early wet section covers. If your processor has the old style wash reservoir, order the new style wash reservoir, 8B7218 and new style wet section cover, 8B7357.
16	182590	Tie	
17	594534	Washer	
18	594535	Gasket	
19	8B7100	Bracket	
20	943666	Solenoid - Water	Original part design.
	9B8288	Solenoid - Water, Heavy Duty	Increased service life for sites with frequent Solenoid failures.

Figure 46 Replenishment Pump Assembly

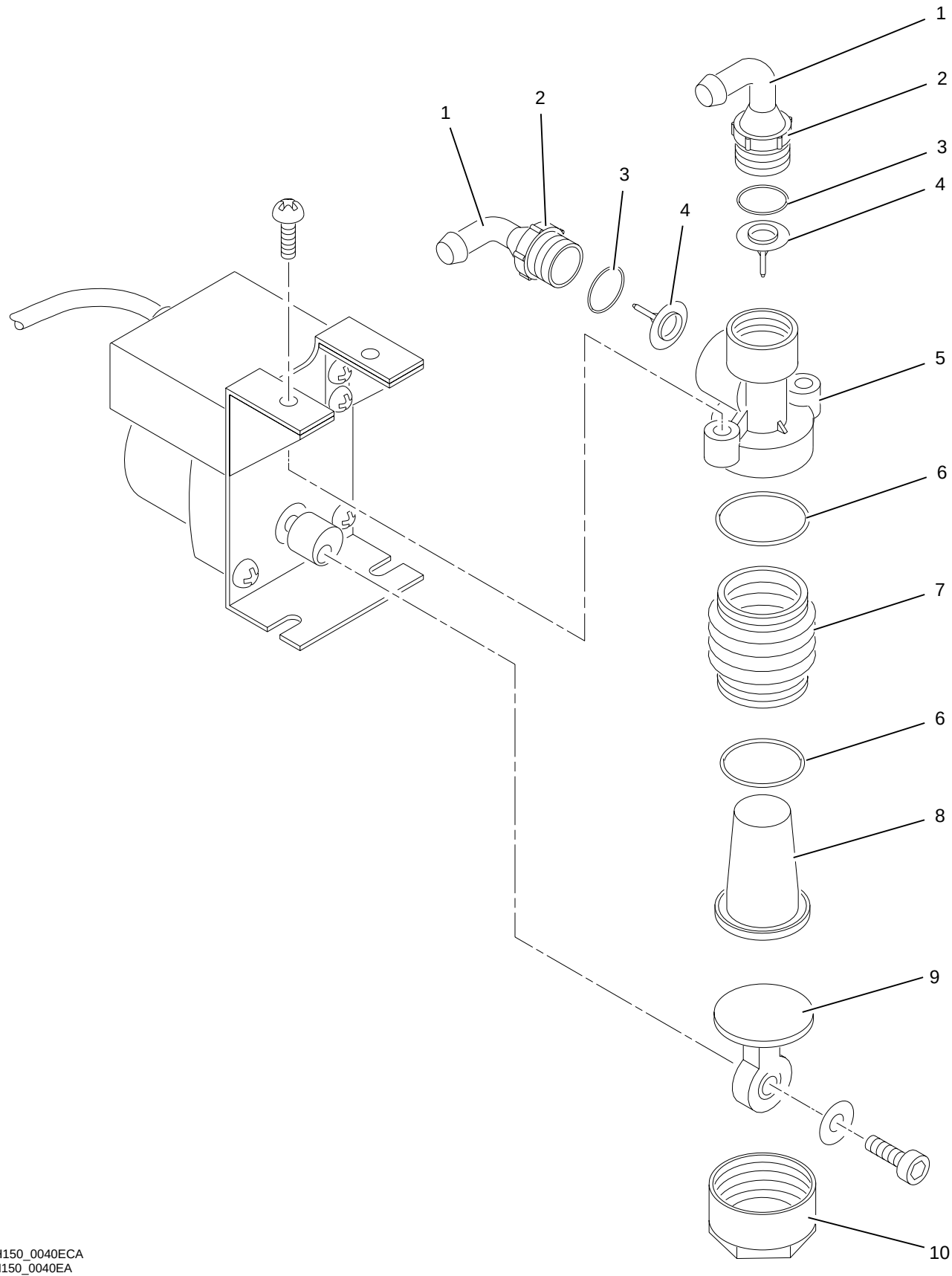

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Figure 46 Replenishment Pump Assembly

Item	Part No.	Description	Notes
	1C4593	Replenishment Pump Assembly	Includes all the items on this page.
1	520390	Fitting - Elbow	
2	520391	Nut	
3	520388	O-Ring	
4	609817	Valve - Poppet	
5	535638	Valve Body	
6	535639	O-Ring	
7	532008	Bellows	
8	594838	Cup - Displacement	
9	------	Rod - Connecting	
10	594839	Nut - Coupling	

Figure 47 Recirculation Pump Assembly

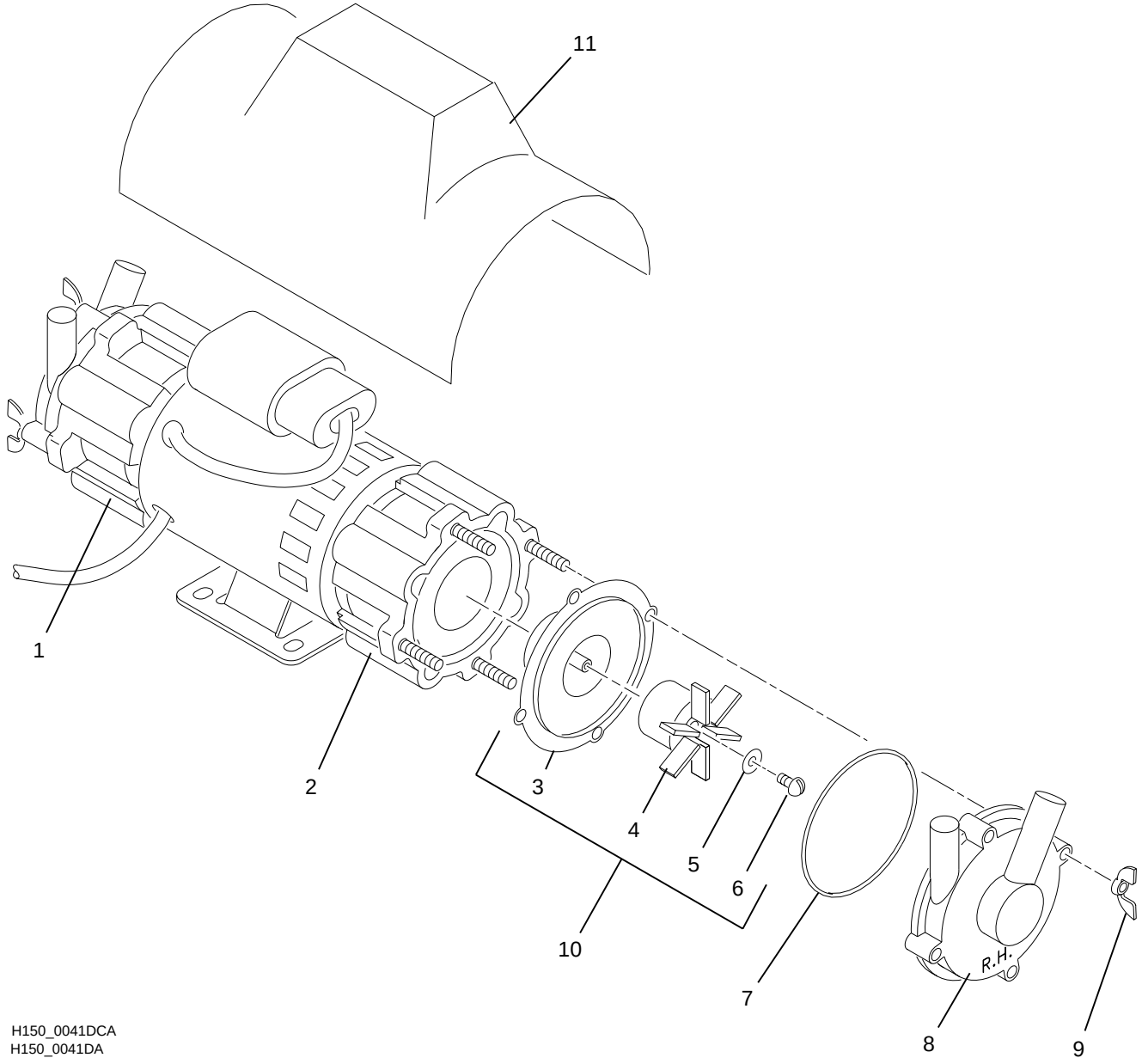

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Figure 47 Recirculation Pump Assembly

Item	Part No.	Description	Notes
	1C4594	Recirculation Pump Assembly	Includes items 1 - 10.
1	472605	Housing - Left	
2	473926	Magnet	
3	418700	Housing - Inner	
4	474362	Impeller	
5	493505	Washer	
6	852946	Screw	
7	463363	O-Ring	
8	472606	Housing - Right	
9	144097	Nut - Wing	
10	418701	Housing and Impeller Assembly	Includes items 3 - 6.
11	5B6884	Cover - Splash	

Figure 48 Solution Thermowell

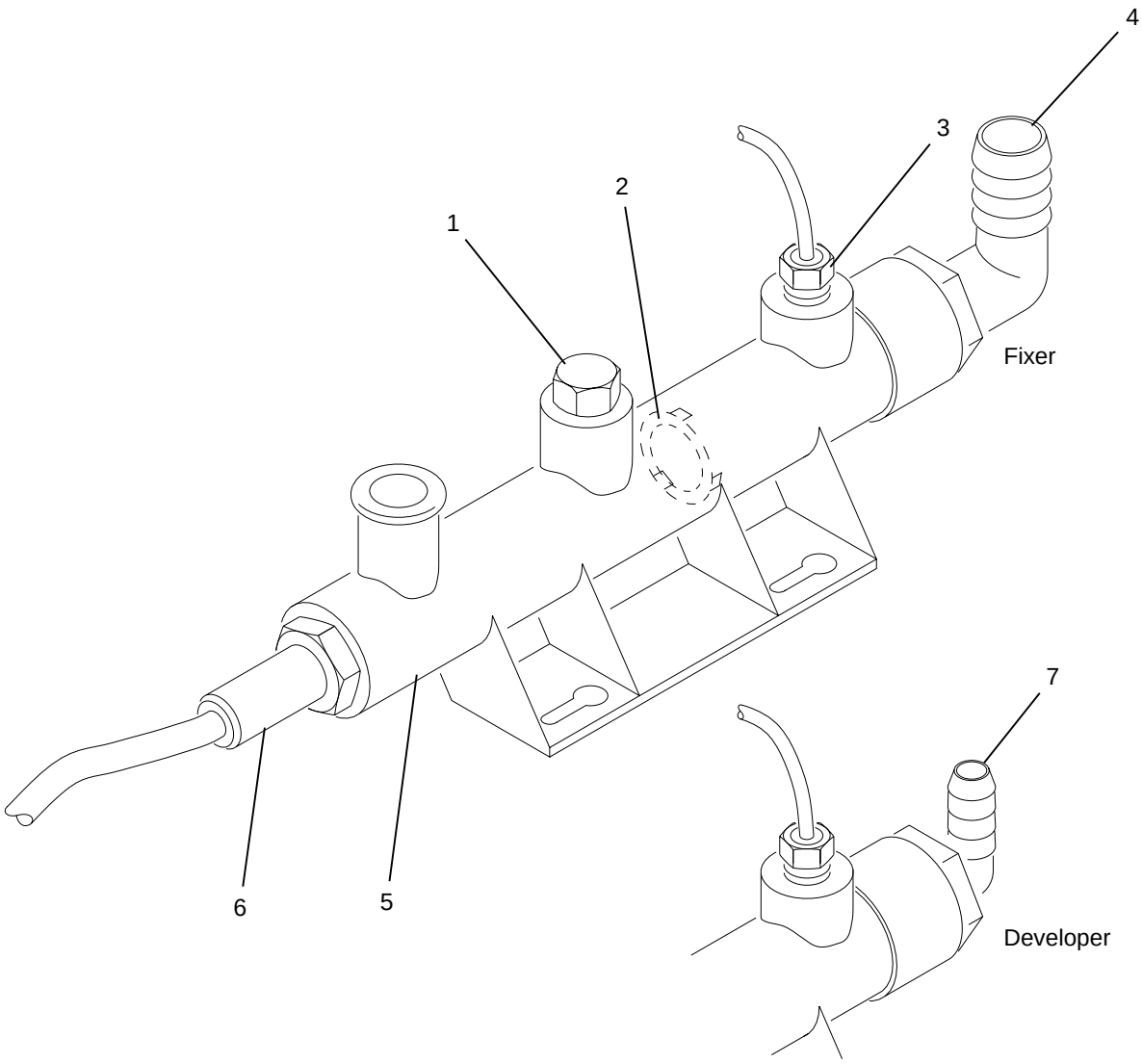

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Figure 48 Solution Thermowell

Item	Part No.	Description	Notes
1	541891	Plug - Thermowell	Developer and Fixer
2	607793	Locator	Developer and Fixer
3	911432	Thermistor - Solution	Developer and Fixer
4	478510	Fitting - Elbow, Fixer	Fixer
5	8B7080	Thermowell	Developer and Fixer
6	3H4056	Heater - Solution	Developer and Fixer
7	5B6569	Fitting - Elbow, Developer	Developer

Figure 49 Miscellaneous Tank Parts - Electrical

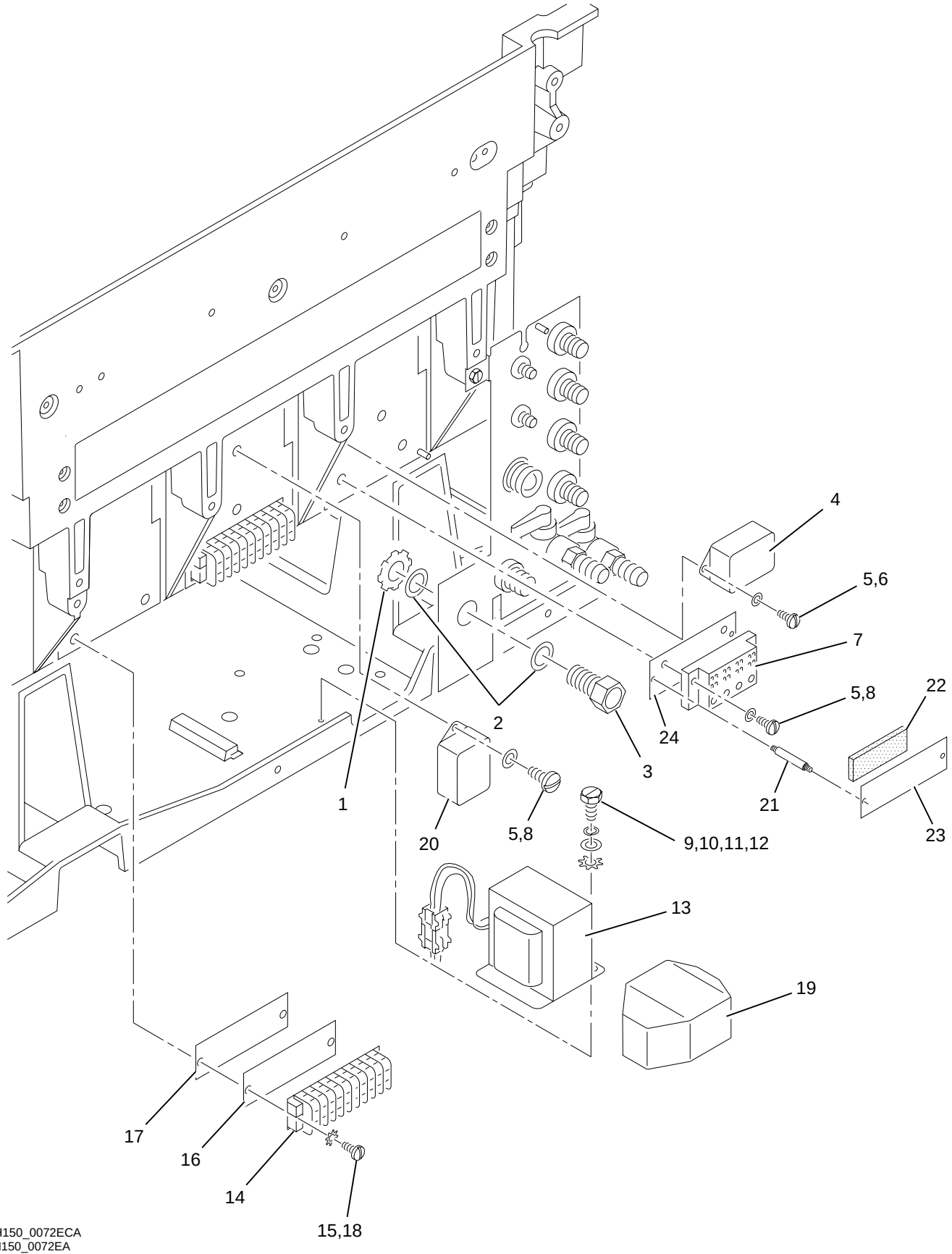
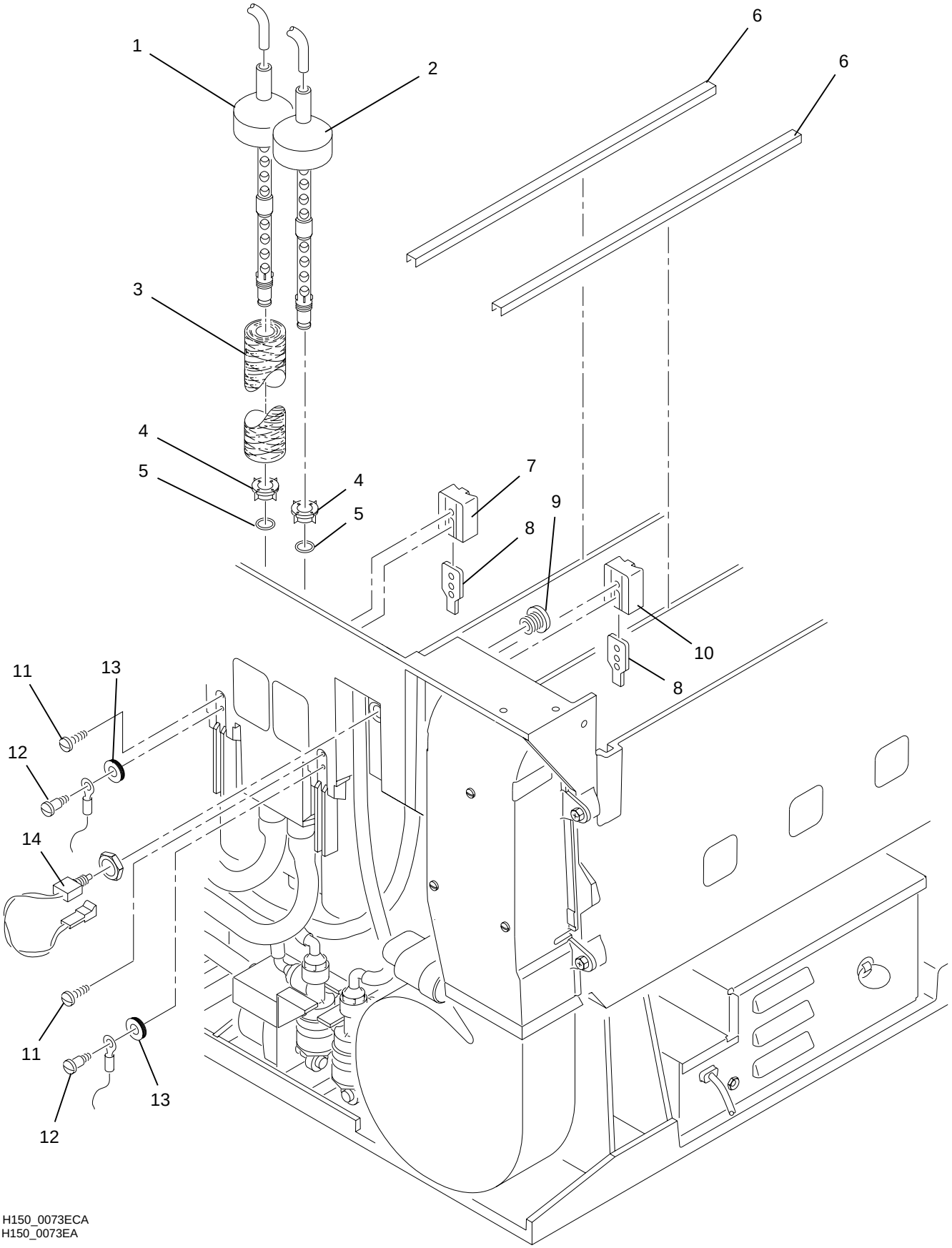


Figure 49 Miscellaneous Tank Parts - Electrical

Item	Part No.	Description	Notes
1	173865	Nut - Lock, 3/4-in.	
2	483051	Washer	
3	594782	Connector - Panel	
4	914596	Filter - EMI	
5	852611	Washer	
6	852523	Screw	
7	191611	Terminal Block	
8	852809	Screw	
9	619284	Screw	
10	852961	Washer - Lock	
11	852799	Washer	
12	168424	Washer - Lock	
13	748501	Autotransformer	
14	779400	Terminal Strip	TB2 and TB3
15	851269	Washer - Star	
16	943903	Marker Strip	
17	779401	Insulator	
18	852809	Screw	
19	5B6883	Cover - Autotransformer	
20	929172	Filter - EMI	
21	928829	Standoff	For Serial Nos. 100500 and above.
22	3H4073	Spacer - Rubber	For Serial Nos. 100500 and above.
23	3H4072	Support Bar - Wire	For Serial Nos. 100500 and above.
24	3H4071	Bracket - Base	

Figure 50 Miscellaneous Tank Parts - Level Sensing and Filters



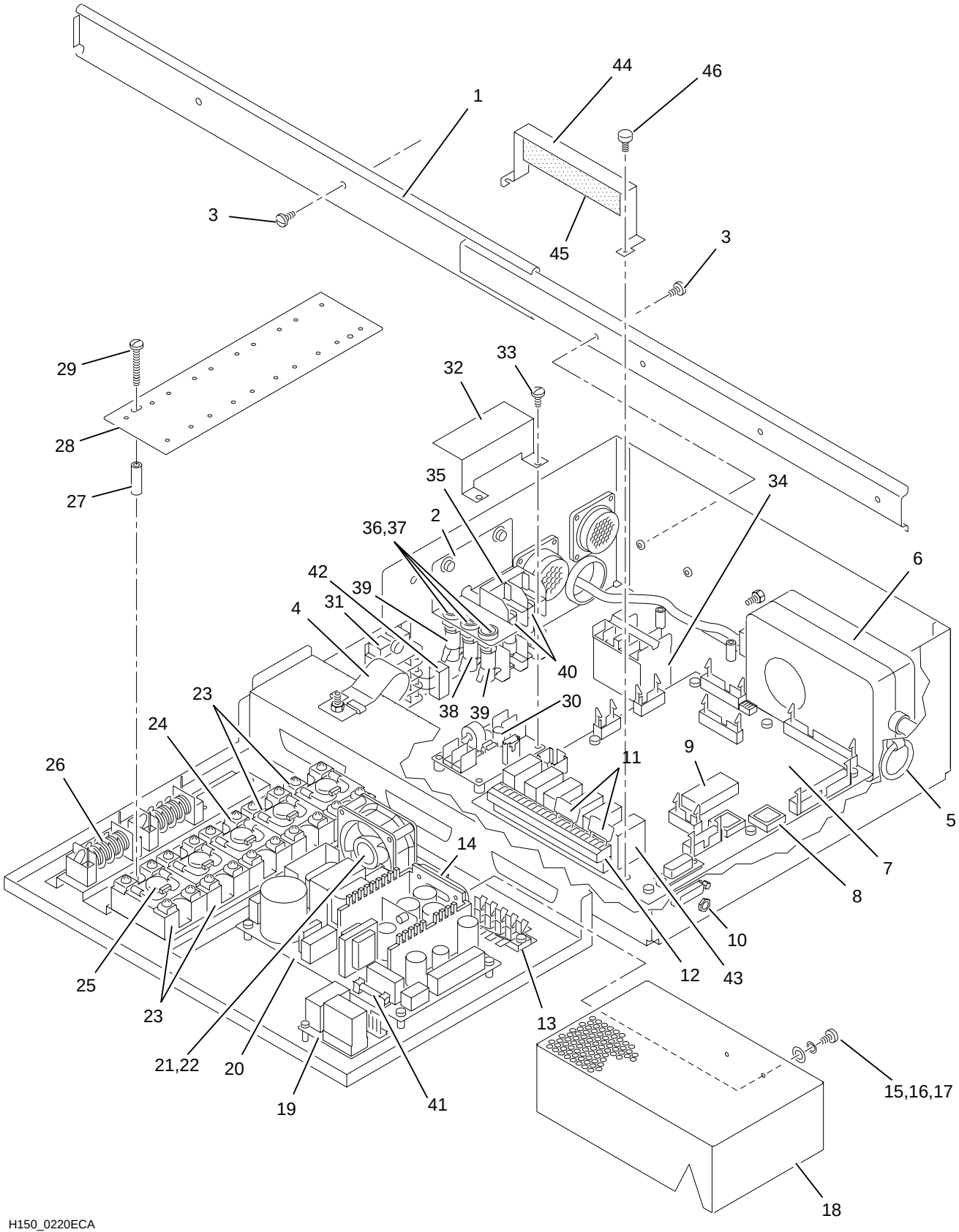
H150_0073ECA
H150_0073EA

Figure 50 Miscellaneous Tank Parts - Level Sensing and Filters

Item	Part No.	Description	Notes
1	779330	Mandrel - Developer, red	Includes items 4 and 5.
2	914719	Mandrel - Fixer, blue	Includes items 4 and 5.
3	943442	Filter - Cartridge, Developer	
4	740639	Nut - Wing	
5	740721	O-Ring	
6	5B6592	Stiffener - Tank Wall	
7	779458	Housing - Level Sensor, Developer	
8	779459	Probe - Level Sensor	
9	918094	Button - Replenishment Switch	Includes Nut.
10	779473	Housing - Level Sensor, Fixer	
11	544194	Screw	
12	1C7237	Screw - Shoulder	
13	748043	Washer	
14	955719	Switch - Replenishment Calibration	

Section 7: Electrical

Figure 51 Electrical Box



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H150_0220EA

Figure 51 Electrical Box

Item	Part No.	Description	Notes
1	5B6824	Slide Assembly	
2	1C7242	Bracket - Fuse	
3	852982	Screw	
4	1C7194	Strap - Ground	
5	914728	Ring - Pull	
6	324783	Power Supply - 5 V DC	Below Serial No. 100500. Not visible in graphic.
	3H3937	Power Supply - 5 V DC	Serial No. 100500 and above.
7	2E4312	Board - 5000, Microprocessor	Operating software not loaded - download disk, 9B8449 is required. Includes item 8.
	9B8449	Diskette - Download	Not visible in graphic.
8	8B6711	Prom - Boot	U5006
9	979762	Clock - Memory Module	
10	292888	Jack - ESD	
11	914800	Filter	
12	335500	Connector	J/5002
13	889034	Terminal Strip - TB5	
--	1C4601	Marker Strip - TB5	Not visible in graphic.
14	5B6848	Spacer	
15	165678	Screw	
16	187213	Washer - Lock	
17	165627	Washer	
18	5B6644	Cover - Power Supply	
19	968748	Board - 600, Filter	
20	3H0648	Power Supply - Quad DC	Below Serial No. 100500.
20	3H3936	Power Supply - Quad DC	Serial No. 100500 and above.
21	1C7262	Fan	
22	8B6602	Bracket - Fan	
23	2E4310	Relay - Solid State - 10 A	Includes a new MOV - 20 A (item 25).
24	2E4309	Relay - Solid State - 20 A	Includes a new MOV - 20 A (item 25).
25	5B6782	MOV - 20 A	
26	943435	Inductor - Fixed	
27	7B8189	Spacer	
28	9B8281	Cover - Relay	
29	535039	Screw	
30	2E4311	Board - 8000, Current Sense	
31	241883	Terminal Block	
32	3H4744	Guard - Connector	
33	124343	Screw	
34	1C4599	Relay	K1

Item	Part No.	Description	Notes
35	7B8014	Holder - Fuse	
36	476330	Holder - Fuse	
37	477506	Carrier - Fuse	
38	597341	Fuse - 8 A	
39	454771	Fuse - 1.25A	
40	264407	Fuse - 2A	
41	139941	Fuse - 5A	
42	9B8722	Capacitor - EMI	For Serial Nos. 100500 and above only.
43	1E5661	Relay - 8 A	RELAYS K5001 through K5006 were not replaceable in Serial Nos. below 100500.
44	2H8129	Bracket - Hold-down	For BOARDS with replaceable RELAYS. Order item 45.
45	3H4490	Foam - Hold-down Bracket	For Serial Nos. 100500 and above.
46	241045	Screw - Hold-down Bracket	For Serial Nos. 100500 and above.

Figure 52 Entrance Detection

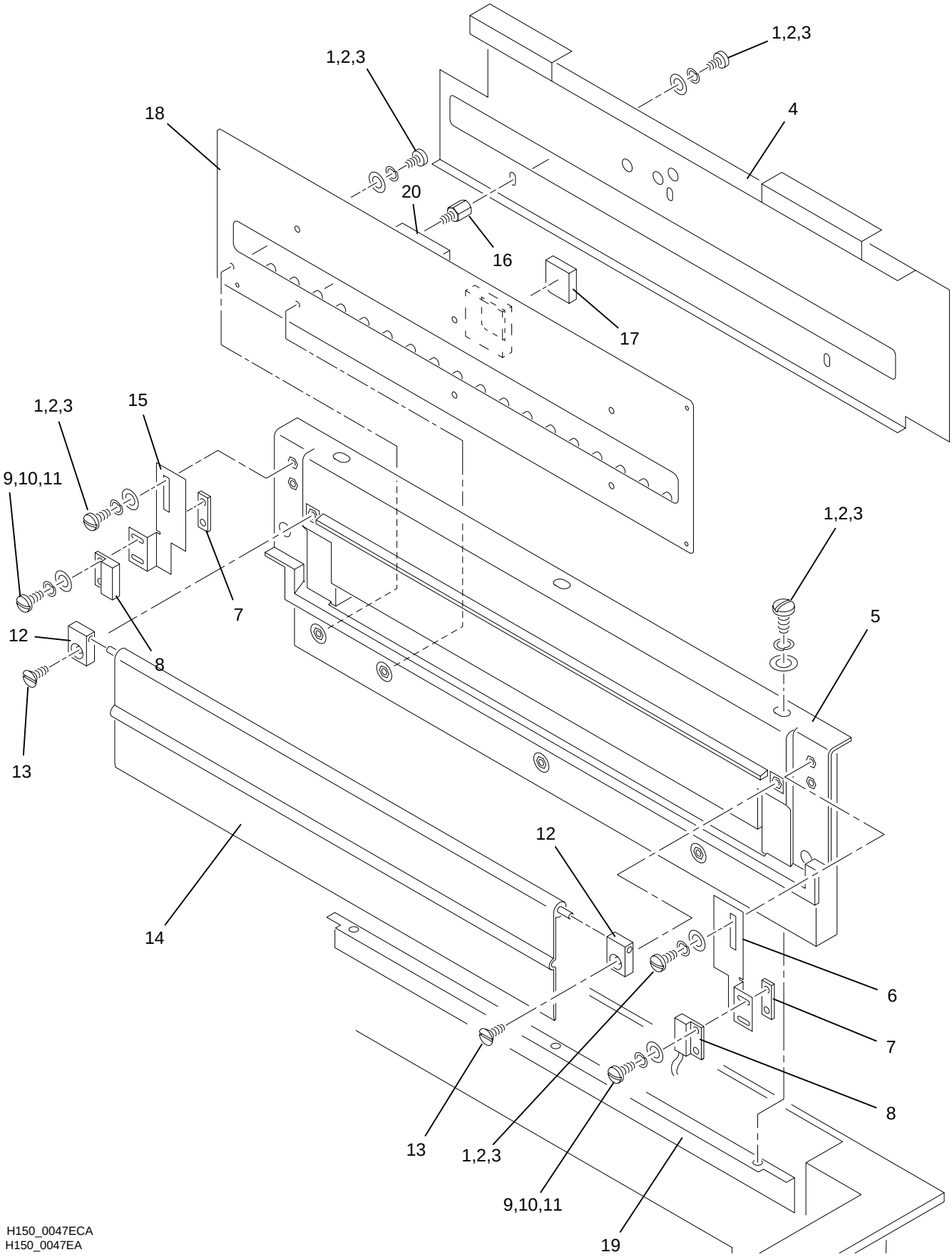
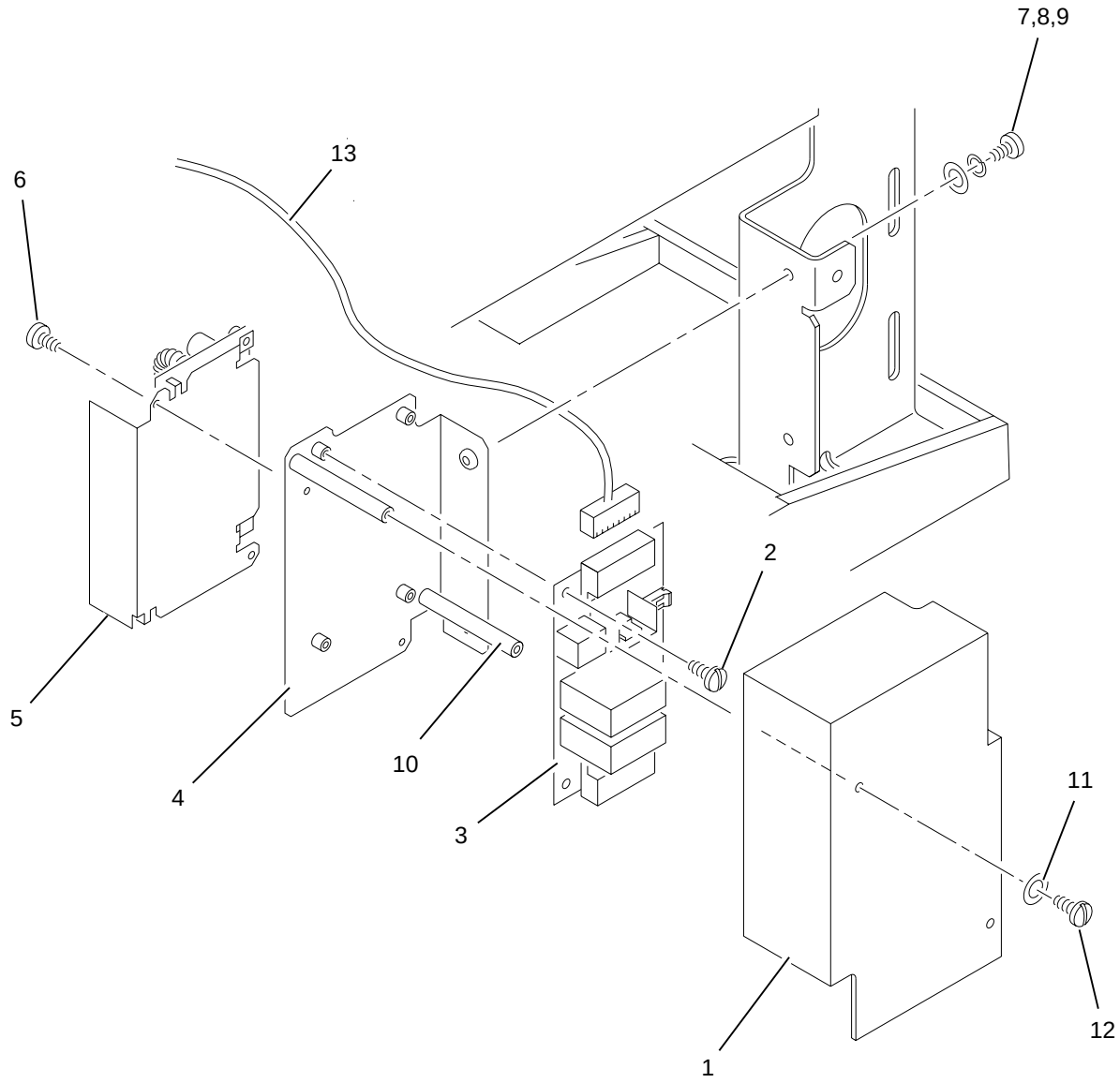


Figure 52 Entrance Detection

Item	Part No.	Description	Notes
1	852522	Screw	
2	187213	Washer - Lock	
3	165627	Washer	
4	943445	Shield - Film Detector	
5	779333	Housing - Film Detector	
6	8B7217	Bracket - Detector Switch, Drive Side	
7	288235	Plate - Nut	
8	914599	Switch	
9	575822	Washer	
10	191098	Washer - Lock	
11	556032	Screw	
12	475493	Block - Hinge	
13	852982	Screw	
14	1C4042	Guard - Splash	
15	8B7216	Bracket - Detector Switch, Non-Drive Side	
16	610000	Standoff	
17	8B6712	Prom - Boot	U6018
18	1C4605	Board - 6000, Film Accumulator	Includes item 17. Operating software not loaded - download disk, 9B8449 is required.
	9B8449	Diskette - Download	Not visible in graphic.
19	779451	Bracket - Entrance	
20	748517	Alarm	
	1C7191	Harness - AC Internal to Electrical Box	**Complete Electrical Harnesses:** **Not visible in graphic** Below Serial No. 100500.
	3H4058	Harness - AC Internal to Electrical Box	Serial No. 100500 and above.
	1C7187	Harness - DC Internal to Elelctrical Box	Below Serial No. 100500.
	3H4059	Harness - DC Internal to Electrical Box	Serial No. 100500 and above.
	1C7182	Harness - AC External to Electrical Box	
	1C7185	Harness - DC External to Electrical Box	
	1C4380	Cable - Display	J5006 - J3001

Figure 53 Drive Interlock and Motor Controller Boards



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H150_0221DA

Figure 53 Drive Interlock and Motor Controller Boards

Item	Part No.	Description	Notes
1	5B6844	Cover - 7000 Board	
2	852774	Screw	
3	1C4617	Board - 7000, Interlock	
4	8B7382	Bracket - 7000 Board	Early Processors used a Bracket with a stand off (no longer available) that snapped into the Cover. If you need to replace the early Bracket or stand off, order new Bracket, 8B7382, 2 stand offs, 7B8424, and hardware (2 each, 165627 and 852835).
5	1C4590	Board - Motor Controller	
6	191097	Screw	
7	167737	Screw	
8	853100	Washer - Lock	
9	852611	Washer	
10	7B8424	Pin - Standoff	
11	165627	Washer	
12	852835	Screw	
13	1C7199	Cable - DC Drive Motor J1to P/J7003	Below Serial No. 100500
	3H4060	Cable - DC Drive Motor J1 to PJ7003	Serial No. 100500, and above

Section 8: Miscellaneous

Figure 54 Accessories

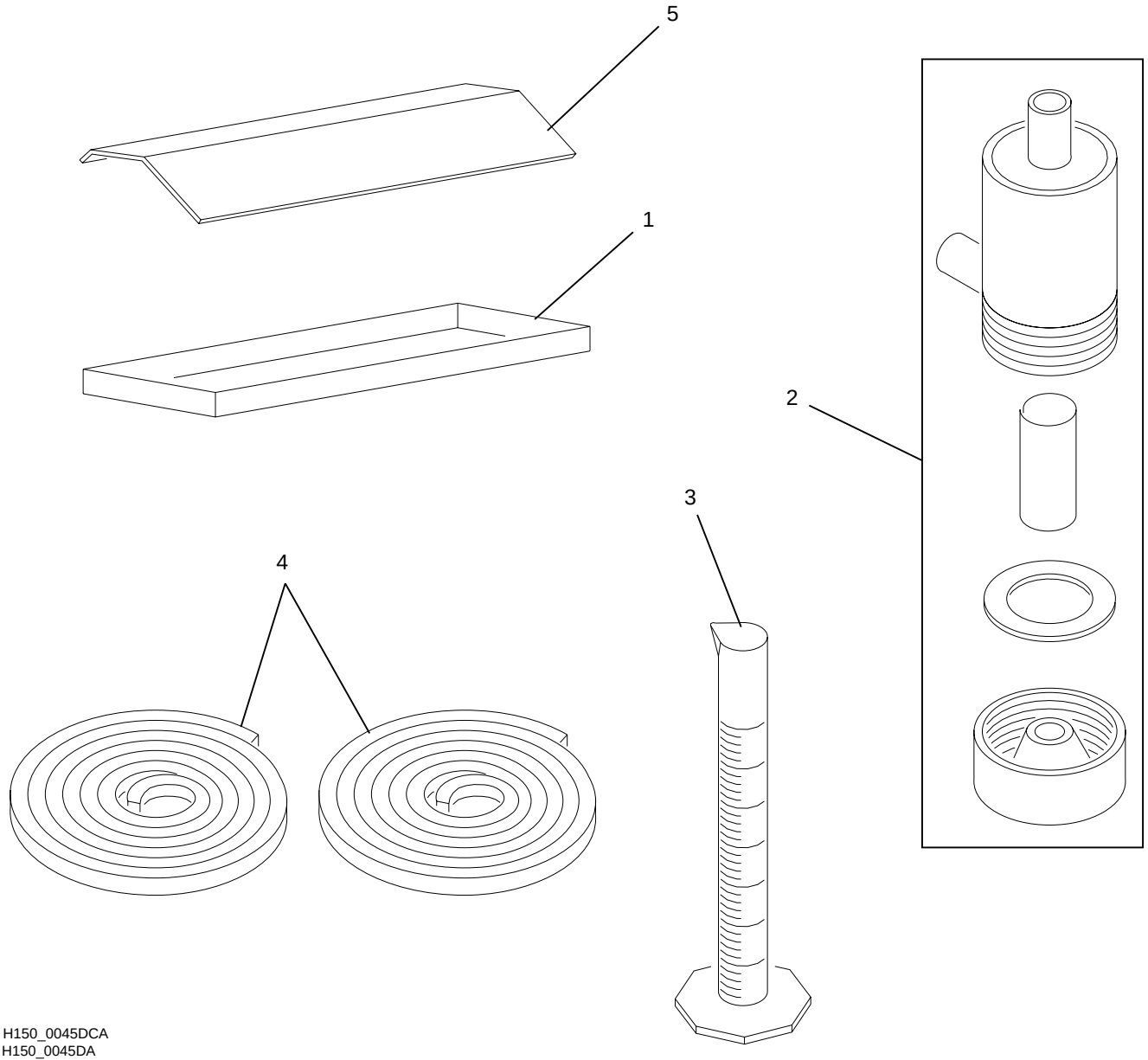

Figure 54 Accessories

Item	Part No.	Description	Notes
1	459432	Tray - Drip	
2	472261	Strainer Assembly	
3	479821	Cylinder - Graduated	
4	650938	Gasket - Lighttight	10 ft. roll
5	918947	Guard - Splash	
	452990	Tubing - Replenishment	Order by the foot. Not visible in graphic.

Section 9: Numerical Parts Index

Numerical Index

Part No.	Description	Figure No.
------	Rod - Connecting	46
124343	Screw	51
126869	Nut	11, 14, 17, 20
138210	Washer	24
139941	Fuse - 5A	51
144097	Nut - Wing	47
165626	Screw	29
165627	Washer	4, 7, 41, 51, 52, 53
165678	Screw	51
167737	Screw	53
168424	Washer - Lock	49
173865	Nut - Lock, 3/4-in.	49
180271	Screw	2
180281	Fitting - T	43
182590	Tie	41, 45
182916	Tie	41
187213	Washer - Lock	4, 41, 51, 52
187235	Screw	40
187283	Washer - Lock	7
190596	Screw	11, 14, 17, 20, 25
191097	Screw	41, 53
191098	Washer - Lock	3, 52
191611	Terminal Block	49
192904	E-Ring	40
1C0489	Roller - gray, silicone	21
1C4042	Guard - Splash	52
1C4380	Cable	4
1C4380	Cable - Display	52
1C4395	Bearing	7, 23
1C4523	Fitting - Bulkhead, 1-in.	42
1C4589	Motor	39
1C4590	Board - Motor Controller	53
1C4591	Gear Box	39
1C4593	Replenishment Pump Assembly	46
1C4594	Recirculation Pump Assembly	47
1C4599	Relay	51
1C4601	Marker Strip - TB5	51
1C4605	Board - 6000, Film Accumulator	52
1C4608	Board - 3000, Display	4
1C4610	Panel - Control Interface	2
1C4611	Display Assembly	4
1C4617	Board - 7000, Interlock	53
1C4721	Washer - Rubber, 5/8-in.	42
1C4981	Spacer	37

Numerical Index

Part No.	Description	Figure No.
1C7106	Spring	18, 21, 24, 35
1C7107	Spring	28, 37
1C7112	Fitting - Bulkhead, 5/8-in.	42
1C7113	Fitting - Bulkhead, 3/8-in.	42
1C7178	Display	4
1C7182	Harness - AC External to Electrical Box	52
1C7184	Breaker - Circuit, 20 A	2
1C7185	Harness - DC External to Electrical Box	52
1C7187	Harness - DC Internal to Elelctrical Box	52
1C7191	Harness - AC Internal to Electrical Box	52
1C7194	Strap - Ground	51
1C7199	Cable - DC Drive Motor J1to P/J7003	53
1C7206	Air Tube	31
1C7212	Diffuser - Air Tube	31
1C7213	Baffle - Air	34
1C7218	Heater - 3000 Watt	41
1C7226	Sleeve - Blower	41
1C7227	Manifold - Exhaust	34
1C7229	Trough	21
1C7230	Trough	26
1C7232	Bracket - Blower	41
1C7233	Bracket	39
1C7235	Plenum - Heater	41
1C7237	Screw - Shoulder	50
1C7242	Bracket - Fuse	51
1C7243	Adapter - Exhaust	41
1C7244	Gear - Snap-On	32
1C7245	Gear	32
1C7248	Shield - Heat	41
1C7249	Grommet	41
1C7254	Cover - Top Exit	38
1C7255	Sideplate - Exit, Drive Side	37
1C7256	Sideplate - Exit, Non-Drive Side	37
1C7261	Cover - Display	4
1C7262	Fan	4, 51
1C7264	Thermistor - Dryer	41
1C7269	Gasket - Thermistor	34
1C7366	Shaft	28
1C7381	Roller - black, plastic	10, 13, 16, 19, 24
1C7384	Roller - black, plastic	11, 14, 17, 20, 25
1C7386	Roller - black, plastic	24
1C7552	Roller - black, plastic	7
1C7630	Sideplate - Developer, Turnaround, Drive Side	11, 14, 17, 20
1C7631	Sideplate - Developer, Turnaround, Non-Drive Side	11, 14, 17, 20
1E5661	Relay - 8 A	51
241045	Screw - Hold-down Bracket	51

Numerical Index

Part No.	Description	Figure No.
241883	Terminal Block	51
246800	Clamp - Hose, Size 2	43, 44, 45
246801	Clamp - Hose, Size 3	43, 44
246803	Clamp - Hose, Size 8	43, 44
246804	Clamp - Hose, Size 12	45
246805	Clamp - Hose, Size 16	45
246808	Clamp - Hose, Size 10	43, 44, 45
246875	Holder - Tie	41
246979	Roller - tan, phenolic	35, 36, 37
246984	Washer	3
264407	Fuse - 2A	51
288235	Plate - Nut	3, 52
292888	Jack - ESD	51
2B0415	Label - Warning	41
2E4309	Relay - Solid State - 20 A	51
2E4310	Relay - Solid State - 10 A	51
2E4311	Board - 8000, Current Sense	51
2E4312	Board - 5000, Microprocessor	51
2H8129	Bracket - Hold-down	51
324726	Latch Assembly	1
324783	Power Supply - 5 V DC	51
335500	Connector	51
335663	Shaft	35
3B7301	Washer - Thrust	33
3B7398	Bolt - Hex	38
3H0648	Power Supply - Quad DC	51
3H3936	Power Supply - Quad DC	51
3H3937	Power Supply - 5 V DC	51
3H4056	Heater - Solution	48
3H4058	Harness - AC Internal to Electrical Box	52
3H4059	Harness - DC Internal to Electrical Box	52
3H4060	Cable - DC Drive Motor J1 to PJ7003	53
3H4071	Bracket - Base	49
3H4072	Support Bar - Wire	49
3H4073	Spacer - Rubber	49
3H4490	Foam - Hold-down Bracket	51
3H4744	Guard - Connector	51
3H8275	Sideplate - Dryer, Drive Side	32
418700	Housing - Inner	47
418701	Housing and Impeller Assembly	47
418775	Washer	7, 21, 28, 32, 33, 37
452044	Key	7
452990	Tubing - Replenishment	54
454285	Sprocket	12, 15, 18, 23
454354	Key	9, 12, 15, 18, 23
454454	Sprocket	39
454771	Fuse - 1.25A	51

Numerical Index

Part No.	Description	Figure No.
458170	Rod - Tie	7, 21, 26
458174	Spacer	7
458175	Shaft	7
458205	Spacer	9, 12, 15, 18, 23
458207	Shaft	9, 11, 12, 14, 15, 17, 18, 20, 23, 24, 25
458228	Shoe - Guide	25
458235	Shaft	7
458391	Shaft	37
458949	Roller - tan, phenolic	36, 37
458953	Shoe - Guide	7, 21, 26
459229	Screw - Leveling	1
459343	Washer	11, 14, 17, 20, 25, 26
459344	Spring	26
459347	Collar	15, 18, 23, 24
459355	Spacer	15, 18
459432	Tray - Drip	54
459548	Plate - Floor	1
459576	Orifice - .203-in. diameter	44
459943	Washer - ID, Developer	9, 12, 15, 18
459944	Washer - ID, Fixer	23
459946	Washer - ID, Developer/Fixer	21
459947	Washer - ID, Fixer/Wash	26
463004	Spacer	9, 11, 12, 14, 15, 17, 18, 20, 23, 25
463100	Washer	9, 11, 12, 14, 15, 17, 18, 20, 23, 25
463363	O-Ring	47
467016	Roller	32
467564	Gear	13, 16, 19, 24
467843	Spring	15, 23
470085	Roller - black, rubber	21, 26
472261	Strainer Assembly	54
472605	Housing - Left	47
472606	Housing - Right	47
472755	Nut - Tie Rod, short	7, 21, 26
472756	Nut - Tie Rod, long	7, 21, 26
473220	Bushing	9, 12, 15, 18, 23
473221	Plate - Keeper	9, 12, 15, 18, 23
473539	Spacer	9, 12, 15, 18
473926	Magnet	47
474180	Support	7
474362	Impeller	47

Numerical Index

Part No.	Description	Figure No.
474596	Bracket - Guide Shoe	11, 14, 17, 20, 21, 25, 26, 29, 31, 38
474599	Roller - black, rubber	9, 12, 15, 18, 23
474645	Spring	11, 14, 17, 20, 25
474777	Stud - Snap-In	7, 10, 13, 16, 19, 24
475493	Block - Hinge	52
476330	Holder - Fuse	51
477000	Sideplate - Fixer, Turnaround, Non-Drive Side	25
477001	Sideplate - Fixer, Turnaround, Drive Side	25
477011	Fitting - Y	43
477092	Spacer	23
477506	Carrier - Fuse	51
478510	Fitting - Elbow, Fixer	48
479821	Cylinder - Graduated	54
480820	Screw	41
483051	Washer	49
486480	Fitting - Elbow	43
489174	Washer - Rubber, 3/8-in.	42
489997	Standoff - Pivot	7
490096	Screw	11, 14, 17, 20, 25
490097	Screw	21, 26, 28
490108	Roller - black, rubber	7
490109	Roller - black, rubber	7
493422	Screw - Shoulder	38
493505	Washer	47
498941	Magnet	3
499754	Connector - Hose	42
502464	Pin	21, 26, 28, 32, 33
520388	O-Ring	46
520390	Fitting - Elbow	46
520391	Nut	46
523016	Nut	4
531927	Clamp	41
532008	Bellows	46
532062	Chain	23, 25
532124	Gear - Snap-On	32
532164	Rod - Tie	31
532378	O-Ring	43
534791	Spacer	9, 12, 15, 18, 23
535004	Washer - Lock	2
535039	Screw	51
535638	Valve Body	46
535639	O-Ring	46
536884	Roller - black, rubber	14, 17, 20

Numerical Index

Part No.	Description	Figure No.
539198	Pulley	13, 16, 19, 24
541891	Plug - Thermowell	48
544070	Gear	33
544081	Pin	33
544194	Screw	2, 7, 50
544267	Screw	11, 14, 17, 20, 21, 26, 29, 31
550774	Gear	9, 12, 15, 18, 23, 33
550781	Gear	7, 21, 26
556032	Screw	3, 52
559787	Shaft	9, 12, 15, 18, 23
562201	Screw	41
562213	Holder - Tie	41
562226	Washer	24
562228	Stud - Snap-In	32
562389	Shoe - Guide	21, 26
562609	Spring	31
562650	Shield	40
562765	Shoe - Guide	25
573971	O-Ring	28
575820	Screw	41
575821	Screw	3, 7
575822	Washer	3, 7, 52
587329	Roller - tan, phenolic	32
594103	Retainer - Bearing	40
594233	Bracket - Guide Shoe	7, 21, 26, 35
594237	Roller - black, rubber	35, 36, 37
594254	Gear	23
594534	Washer	45
594535	Gasket	45
594782	Connector - Panel	49
594838	Cup - Displacement	46
594839	Nut - Coupling	46
595426	Bearing	40
597341	Fuse - 8 A	51
5B6076	Roller - tan, phenolic	25
5B6151	Tubing - Heat Exchanger	43
5B6156	Fitting	43
5B6165	Spring	33
5B6316	Screw	7, 21, 25, 26, 31, 35, 38
5B6364	Static Brush	6
5B6395	Stud - Snap-In	10, 13, 16, 19, 24
5B6396	Stud - Snap-In	10, 13, 16, 19
5B6406	Roller - stainless steel	15, 18, 23
5B6407	Roller - black, rubber	15, 18, 23

Numerical Index

Part No.	Description	Figure No.
5B6409	Shoe - Guide	14, 17, 20
5B6409	Shoe - Guide, Ribbed	11
5B6411	Shoe - Guide	14, 17, 20
5B6411	Shoe - Guide, Ribbed	11
5B6413	Roller - black, rubber	24
5B6414	Roller - stainless steel	24
5B6415	Roller - black, plastic	13, 16, 19
5B6527	Bearing - Rocker	7
5B6560	Cover - Drive Chain	39
5B6562	Hose, long	41
5B6569	Fitting - Elbow, Developer	48
5B6570	Gear Assembly	37
5B6575	Rack - Wash	27
5B6576	Rack - Crossover, Developer/Fixer	21
5B6579	Rack - Exit	36
5B6580	Rack - Dryer	30
5B6581	Cover - Top	1, 3
5B6582	Panel - Dryer End	1
5B6585	Manifold - Water	29
5B6587	Shaft - Driven	28
5B6588	Shaft - Drive	28
5B6589	Spacer	28
5B6590	Roller - tan, phenolic	28
5B6591	Gear	28
5B6592	Stiffener - Tank Wall	50
5B6593	Sideplate - Wash, Drive Side	29
5B6594	Sideplate - Wash, Non-Drive Side	29
5B6595	Duct - Exhaust	41
5B6630	Valve - Control, 1/2 GPM Flow	45
5B6632	Mount - Bearing	40
5B6634	Plug	34
5B6642	Foam - Panel, Drive Side	2
5B6643	Foam - Panel, Non-Drive Side	1
5B6644	Cover - Power Supply	51
5B6646	Guide Shoe - Front Exit	6
5B6647	Bracket - Grounding	6
5B6648	Screw - Shoulder	37
5B6750	Clip - Wash Tank	45
5B6775	Spacer	12, 15, 18, 23, 24, 32
5B6776	Spacer	23, 24
5B6782	MOV - 20 A	51
5B6801	Panel - Safelight	2
5B6802	Tubing - Emergency Overflow	45
5B6803	Tubing - Fixer Replenisher Outlet	44
5B6804	Tubing - Developer Replenisher Outlet	43
5B6805	Tubing - Fixer Thermowell Outlet	44
5B6806	Tubing - Developer Thermowell Outlet	43

Numerical Index

Part No.	Description	Figure No.
5B6808	Screw - Shoulder	29
5B6810	Cover - Front	34
5B6811	Manifold Assembly	34
5B6812	Pin	6
5B6817	Shaft	28
5B6824	Slide Assembly	51
5B6825	Panel - Feed End	2
5B6840	Guide Shoe	35
5B6841	Bracket - Stop	34
5B6843	Shaft	33
5B6844	Cover - 7000 Board	53
5B6847	Brush - Static	3
5B6848	Spacer	51
5B6883	Cover - Autotransformer	49
5B6884	Cover - Splash	47
5B6922	Sideplate - Fixer, Drive Side	23, 24
5B6923	Sideplate - Fixer, Non-Drive Side	23, 24
5B6924	Sideplate - Developer, Drive Side	13, 15, 16, 18, 19
5B6925	Sideplate - Developer, Non-Drive Side	9, 10, 12, 13, 15, 16, 18, 19
607793	Locator	48
607833	Sprocket	13, 16, 19, 24
609804	Sprocket	33
609817	Valve - Poppet	46
610000	Standoff	52
613122	Cover - Evaporation	5
619284	Screw	3, 4, 39, 40, 41, 49
619512	Washer	33
650702	Bearing	11, 14, 15, 17, 20, 25
650707	Bearing	7
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Section 11: Publication History

Table 1 Publication History Table

Print Date	Pub. No.	ECO No.	Affected Pages	File Name	Description
OCT95	5B6336	2650-030	All Pages	ip3434_1_030.book	1st printing
NOV95	5B6336	2650-030	Cover	ip3434_1_039.book	Revisions
FEB97	5B6336	NA	All Pages	ip3434_1_a.book	Update Rollers
NOV97	5B6336	NA	Front Cover, Sections 1, 2, 3, 6, 9, 10, and 11	ip3434_1_nov97.book	Revisions for: • Design changes to the Developer Rack • Illustration change • Part Number change
02JUN99	5B6336	2650-190	All Pages	ip3434_1_02jun98.fm	Update for patient contact per MDD regulations.
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